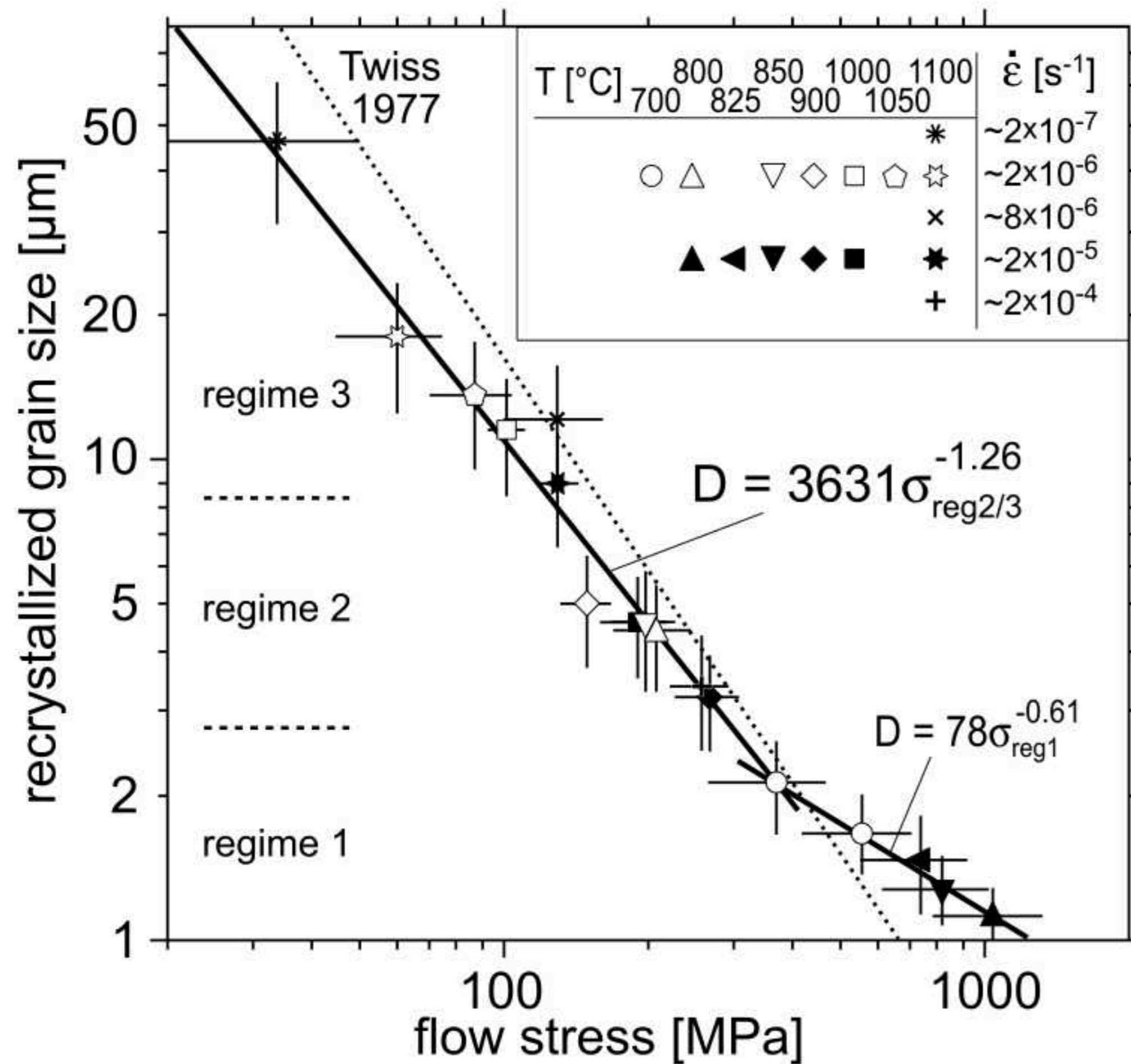


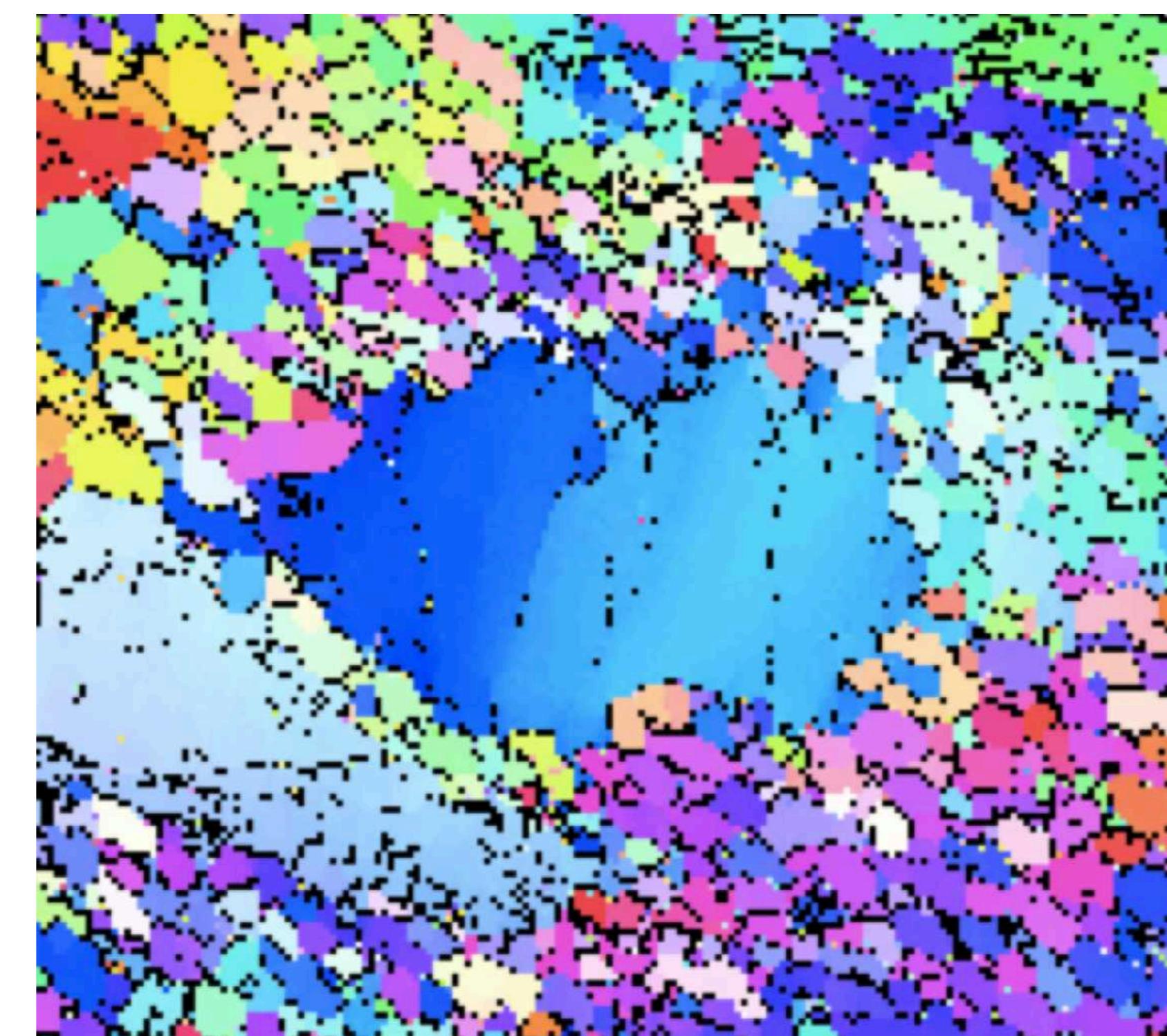
Complete grain boundaries from incomplete EBSD maps: the influence of segmentation on grain size determinations

EGU2017-5608 Renée Heilbronner (1,2) and Rüdiger Kilian (1)

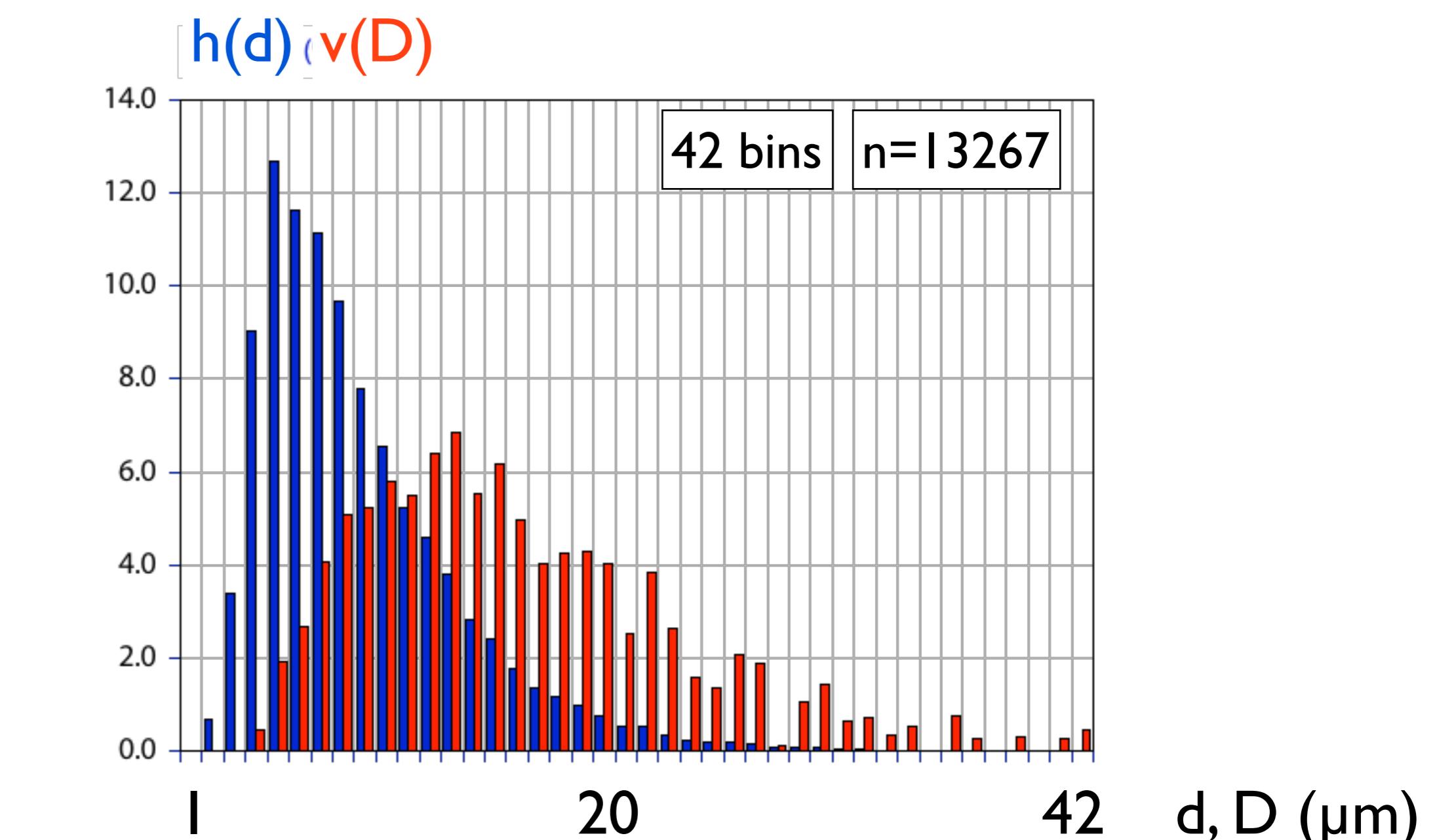
(1) Geological Institute, Basel University, Switzerland, (2) Department of Geology, Tromsø University, Norway



need a grain size ?



problem 1:
what is a grain ?

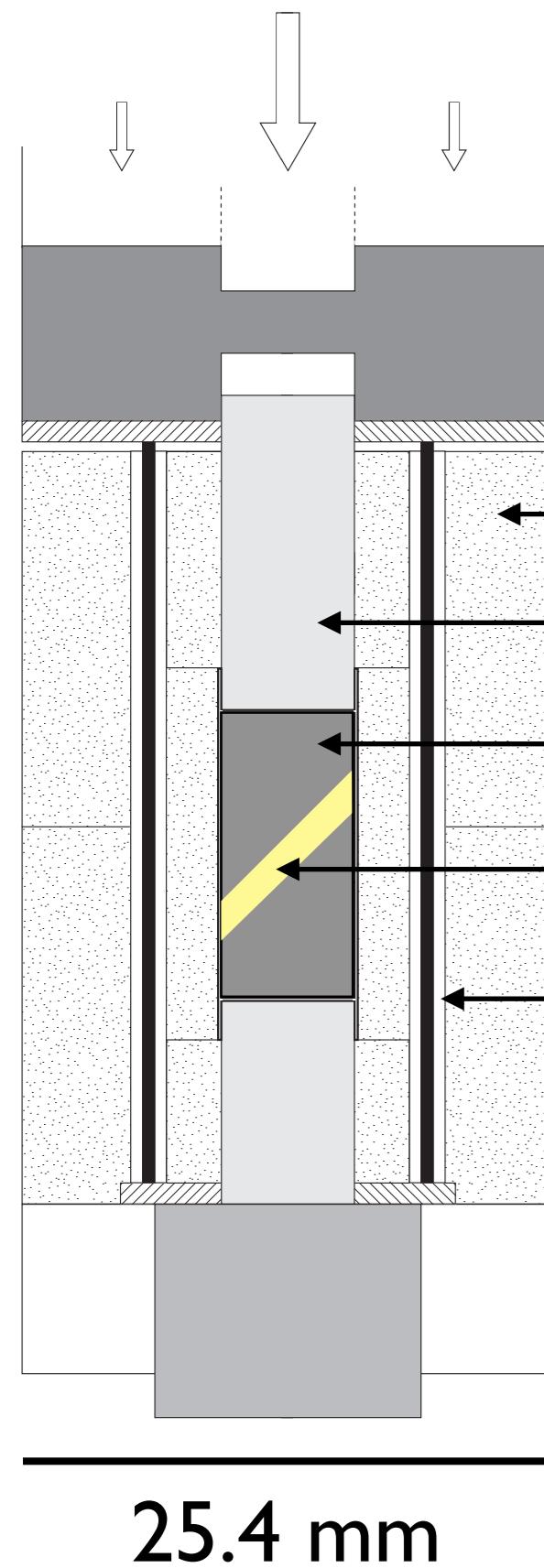


problem 2:
what is the grain size ?

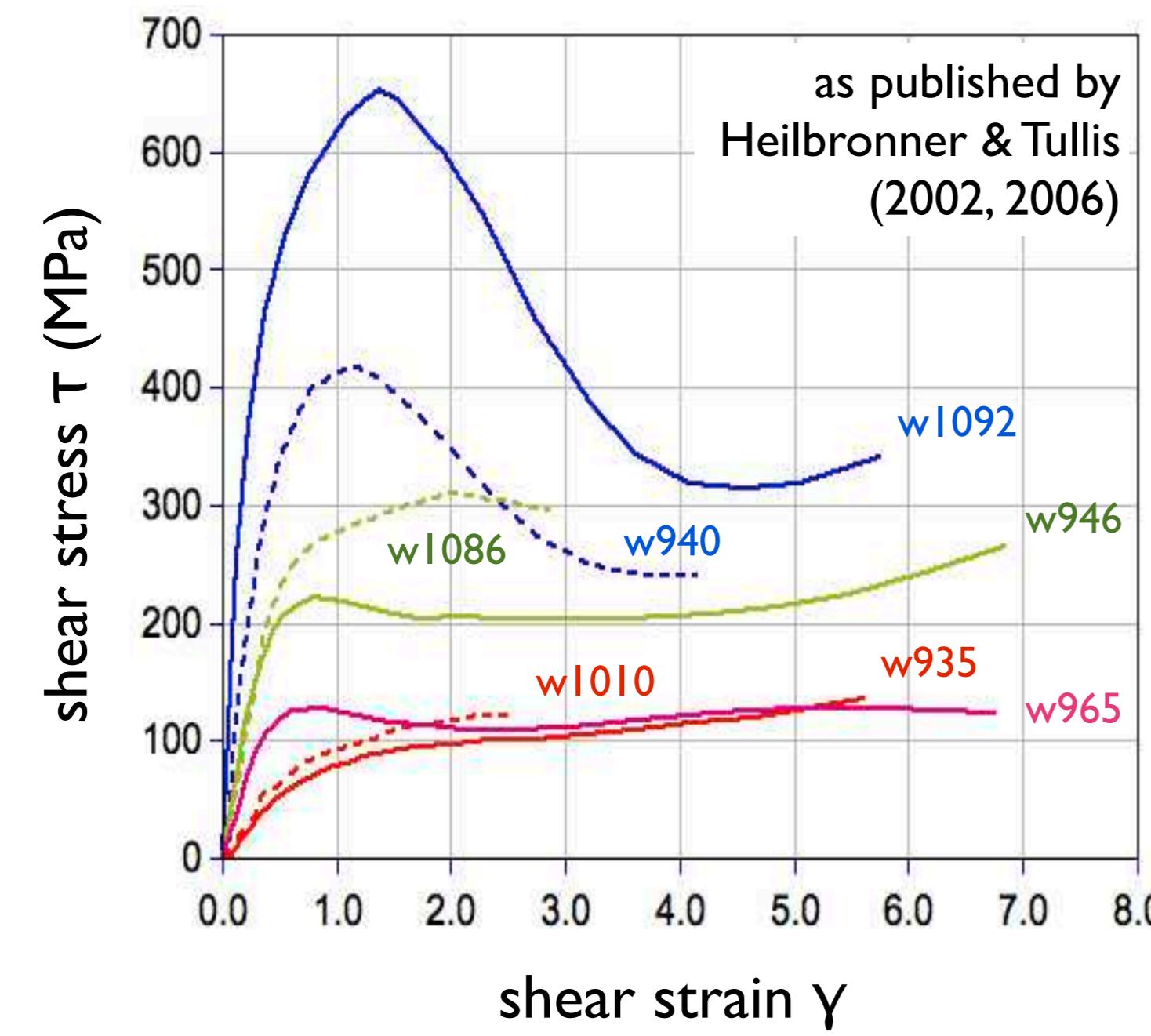
by way of an introduction (a paper submitted to EGU Solid Earth)

General shearing experiments on BHQ

(a)



(b)



| I | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
|-------------------------------|-----------|--------------|--------------------|---------------|---------------|---------|-------|------------|------------|--------------------|----------|--------------|---------|----------------|--------------------|--------------|
| # | Sample | Voltage (kV) | Probe current (nA) | Pressure (Pa) | Aperture (μm) | WD (mm) | Magn. | Speed (Hz) | Time (h:m) | Reflectors / Bands | Mean MAD | Hough resol. | Binning | Step size (μm) | Map size (μm · μm) | Hit rate (%) |
| undeformed material: | | | | | | | | | | | | | | | | |
| | BHQ | 20 | 5.3 | 35 | 120 | 9.48 | 200x | 40.5 | 9:19 | 48 / 9 | 0.58 | 120 | 4x4 | 1.0 | 1388 · 980 | 91.4 |
| scanned sites of experiments: | | | | | | | | | | | | | | | | |
| 1a | w940 | 20 | n.a. | 2 | 120 | 14.5 | 250x | 22.6 | 17:50 | 75 / 9 | 0.89 | 70 | 2x2 | 0.5 | 500 · 725 | 44.1 |
| 1b | w1092 | 20 | n.a. | 28 | 120 | 14.47 | 250x | 22.8 | 18:45 | 75 / 10 | 0.90 | 110 | 2x2 | 0.5 | 550 · 700 | 92.8 |
| 1b | w1092-s30 | 20 | n.a. | n.a. | n.a. | 14.7 | n.a. | 11.2 | 10:48 | 75 / 9 | 0.81 | 70 | 2x2 | 0.5 | 241.5 · 452 | 77.3 |
| 2a | w1086 | 20 | 3.0 | 20 | 120 | 14.6 | 150x | 22.6 | 5:54 | 75 / 9 | 0.90 | 70 | 2x2 | 0.5 | 600 · 200 | 72.0 |
| 2b | w946 | 20 | n.a. | 28 | 120 | 13.49 | 300x | 22.8 | 18:16 | 75 / 10 | 0.62 | 110 | 2x2 | 0.5 | 750 · 485 | 94.3 |
| 3a | w1010-s34 | 20 | 9.0 | 25 | 120 | 14.3 | 200x | 40.3 | 3:02 | 75 / 9 | 0.78 | 70 | 4x4 | 1.0 | 430 · 980 | 82.1 |
| 3a | w1010-s36 | 20 | 9.0 | 25 | 120 | 14.3 | 200x | 11.4 | 2:51 | 75 / 9 | 0.84 | 70 | 2x2 | 1.0 | 500 · 830 | 78.5 |
| 3b | w935 | 20 | n.a. | 28 | 120 | 13.35 | 200x | 22.8 | 15:58 | 75 / 10 | 0.57 | 110 | 2x2 | 0.9988 | 1275.5 · 1025.8 | 93.1 |
| 3b | w965-s40 | 20 | 6.0 | 25 | 120 | 15.0 | 150x | 40.3 | 14:28 | 75 / 9 | 0.82 | 70 | 4x4 | 1.0 | 840 · 700 | 76.9 |
| 3b | w965-s45 | 20 | 3.0 | 20 | 120 | 14.8 | 250x | 22.6 | 14:00 | 75 / 10 | 0.75 | 70 | 2x2 | 0.25 | 180 · 400 | 89.0 |

General shear experiments on Black Hills quartzite.

- (a) Simplified drawing of sample assembly for general shear experiments:
1 = confining medium (NaCl), 2 = axial load/ σ_1 piston (Al₂O₃), 3 = forcing block (Al₂O₃), 4 = quartzite sample at 45° with respect to σ_1 piston, 5 = furnace (carbon, pyrophyllite)
(b) Shear stress (τ) versus apparent shear strain (γ): blue = regime 1, green = regime 2, red = regime 3, stippled line = relatively low finite strain, solid line = relatively high finite strain (compare Table 1).

Research article

20 Mar 2017

The grain size(s) of Black Hills Quartzite deformed in the dislocation creep regime

Review status

This discussion paper is under review for the journal Solid Earth (SE).

Renée Heilbronner^{1,2} and Rüdiger Kilian¹

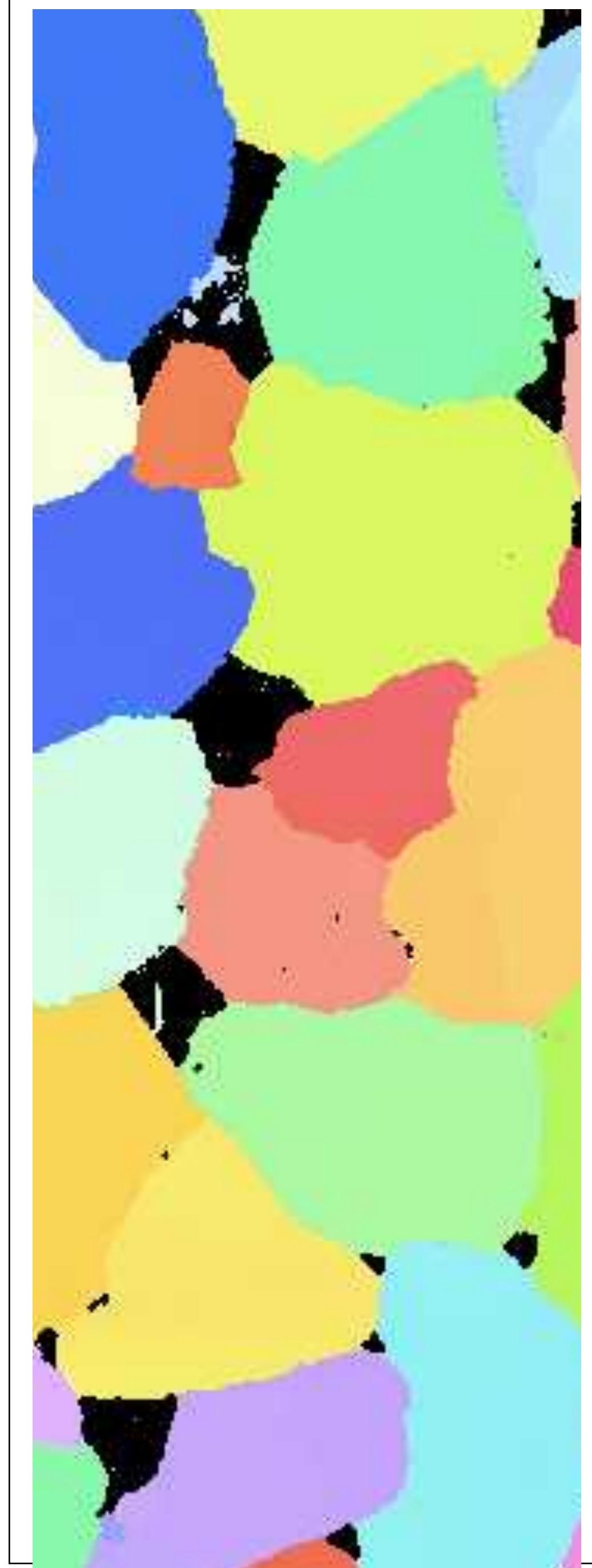
¹Geological Institute, Basel University, Bernoullistrasse 32, CH-4056 Basel, Switzerland

²Institutt for geovitenskap, UiT Norges arktiske universitet, Dramsveien 201, N-9037 Tromsø, Norway

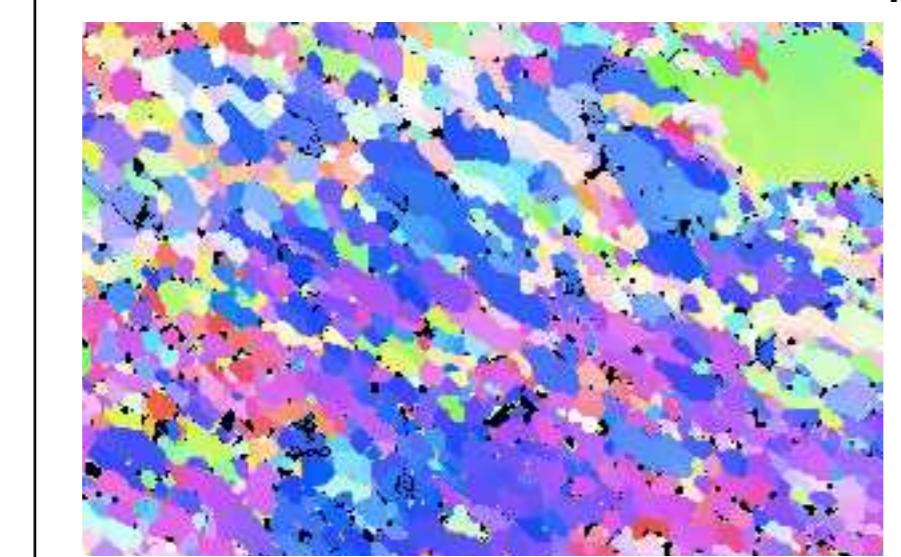
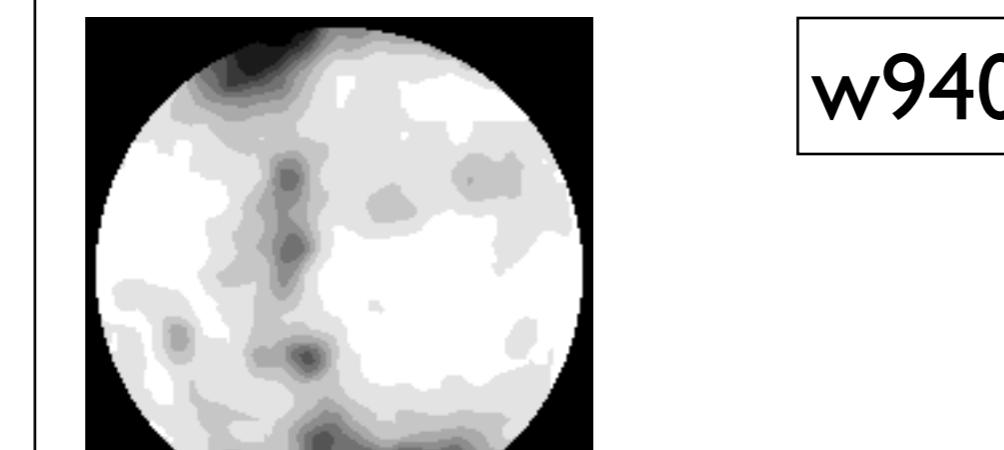
Received: 16 Mar 2017 – Accepted for review: 16 Mar 2017 – Discussion started: 20 Mar 2017

these are the samples from regime I to 3, low to high strain

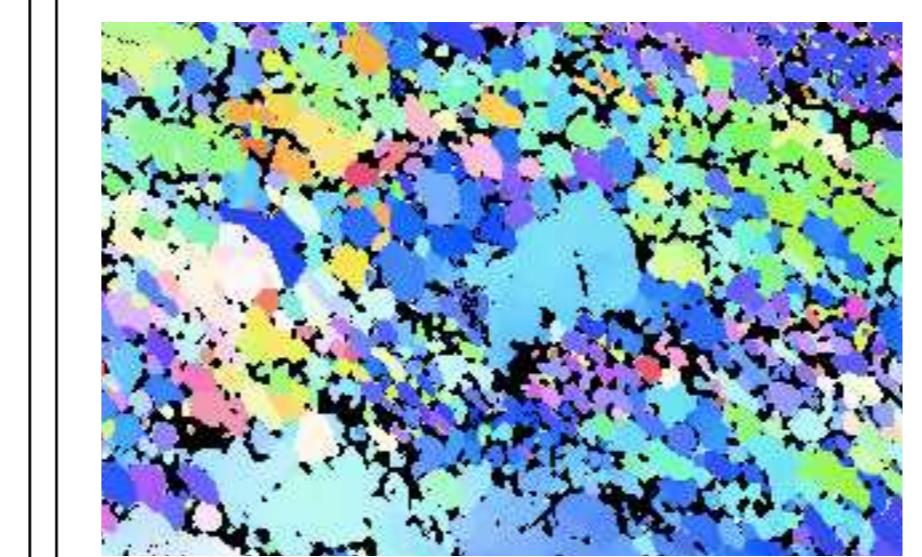
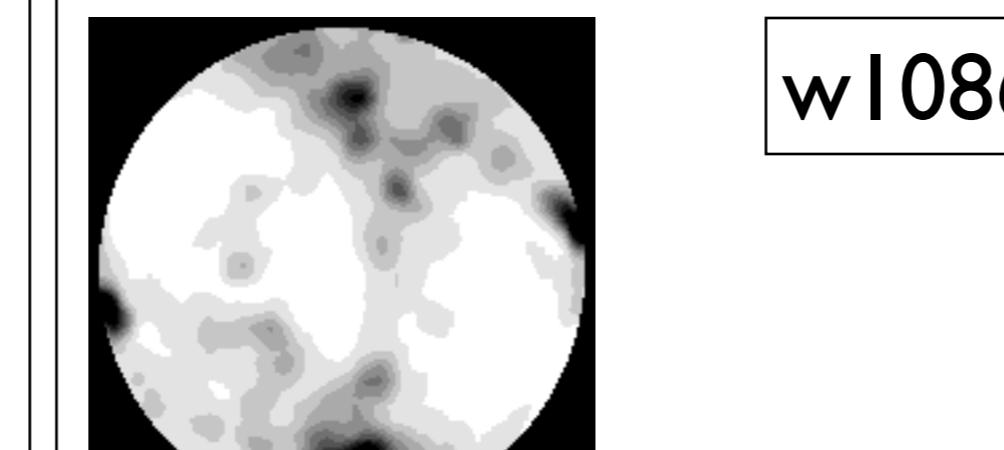
undeformed



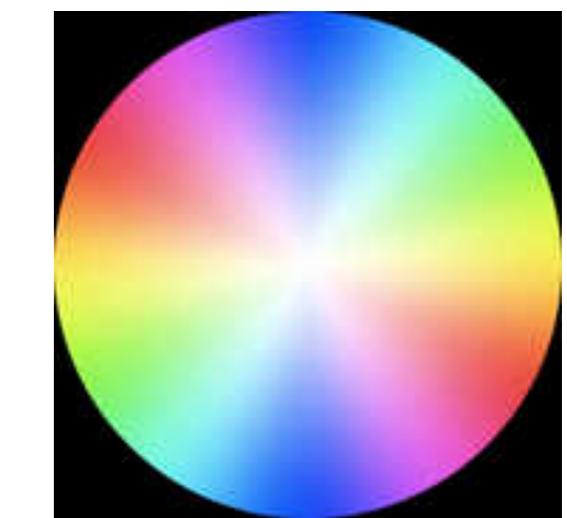
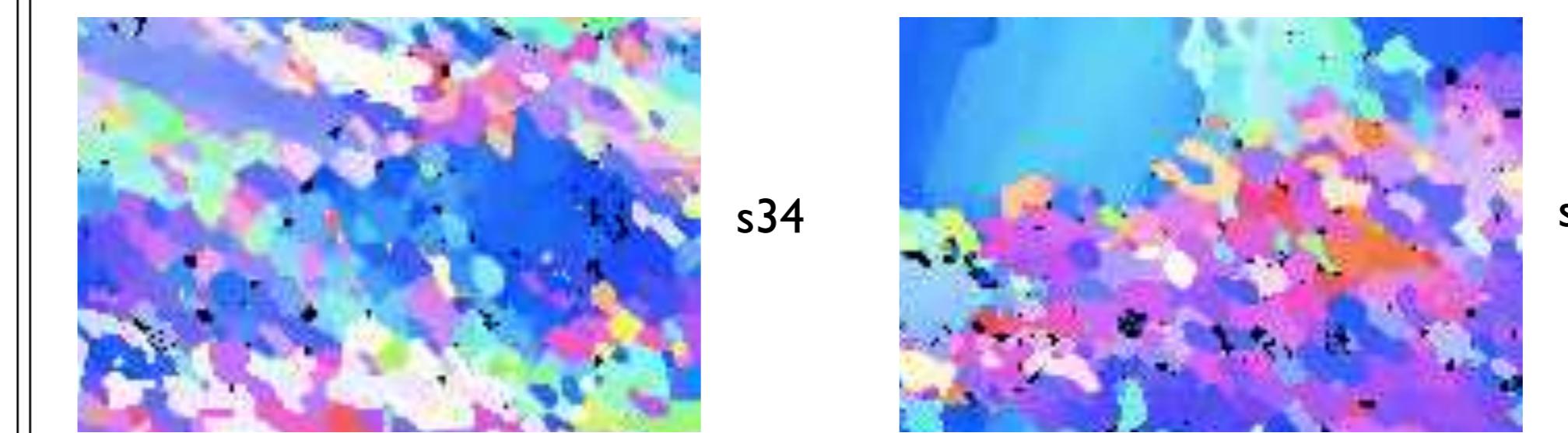
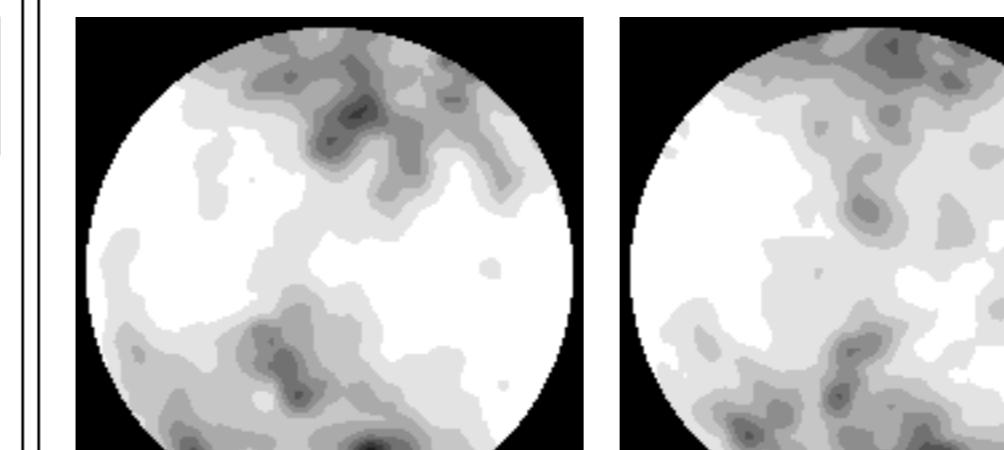
regime I



regime 2

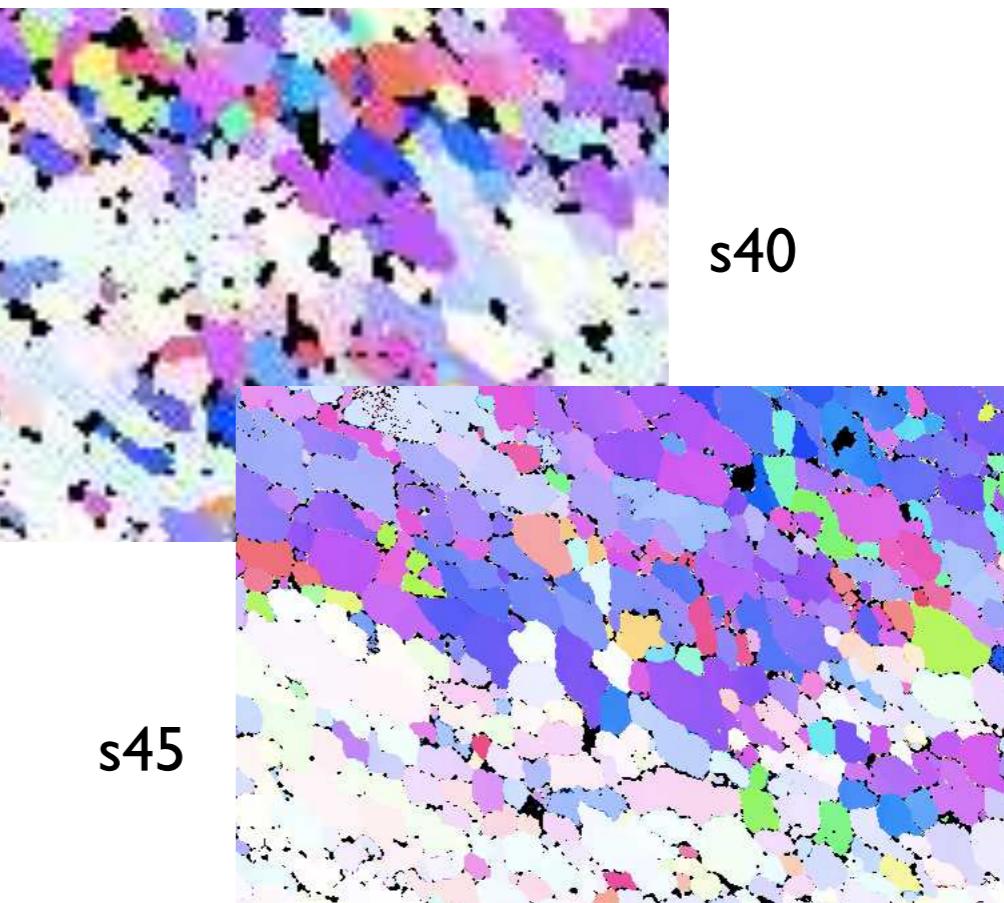
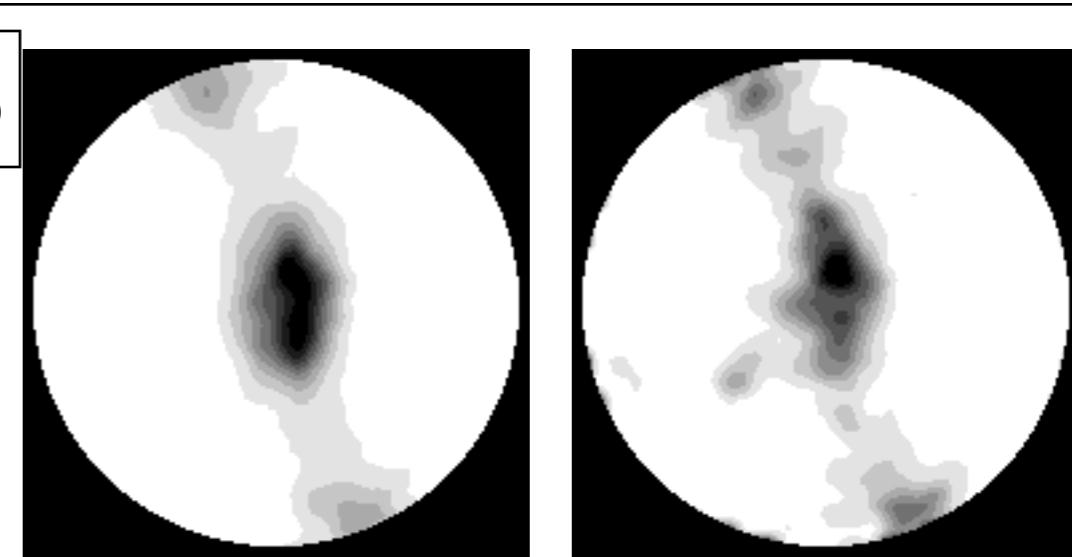
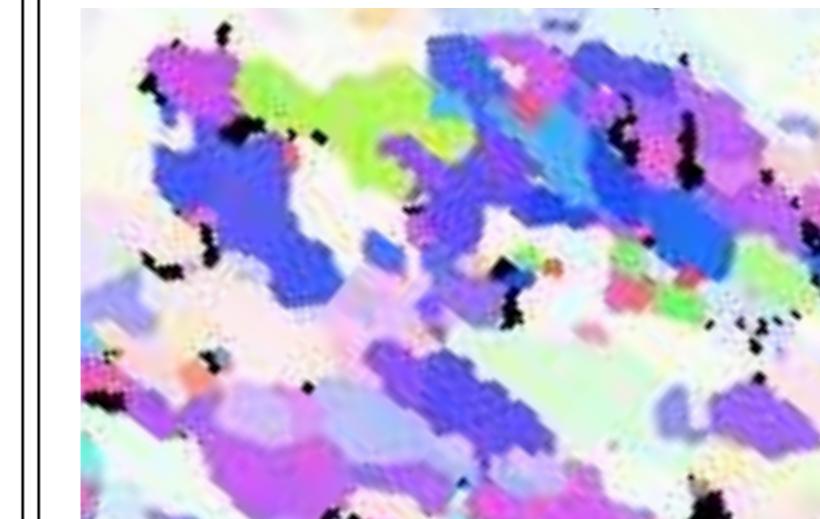
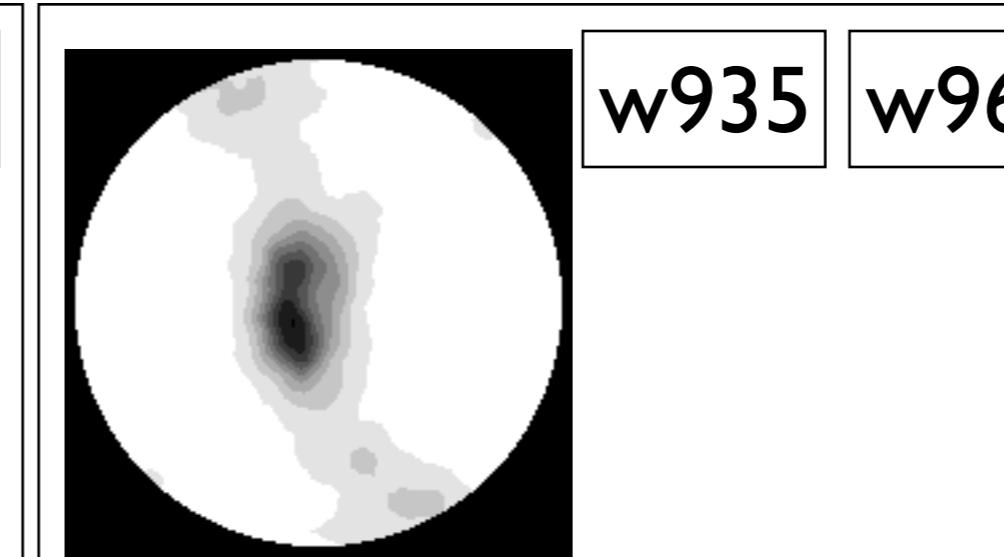
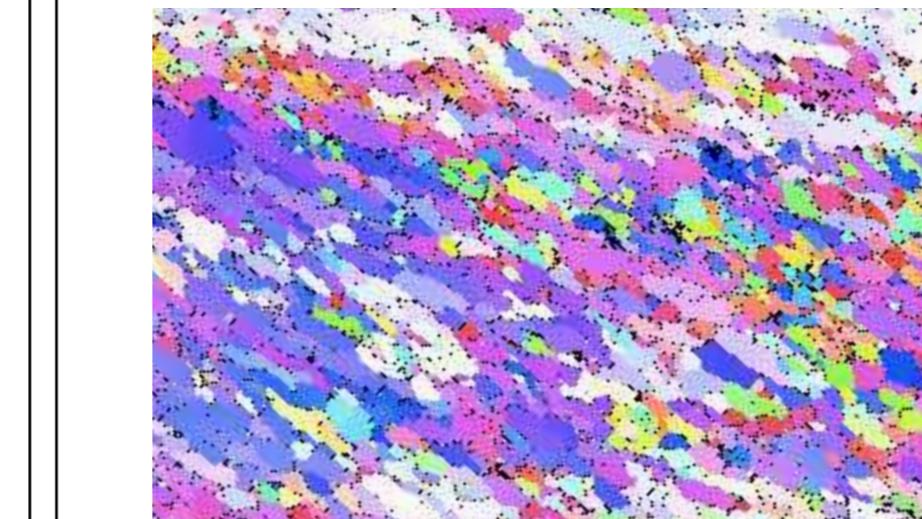
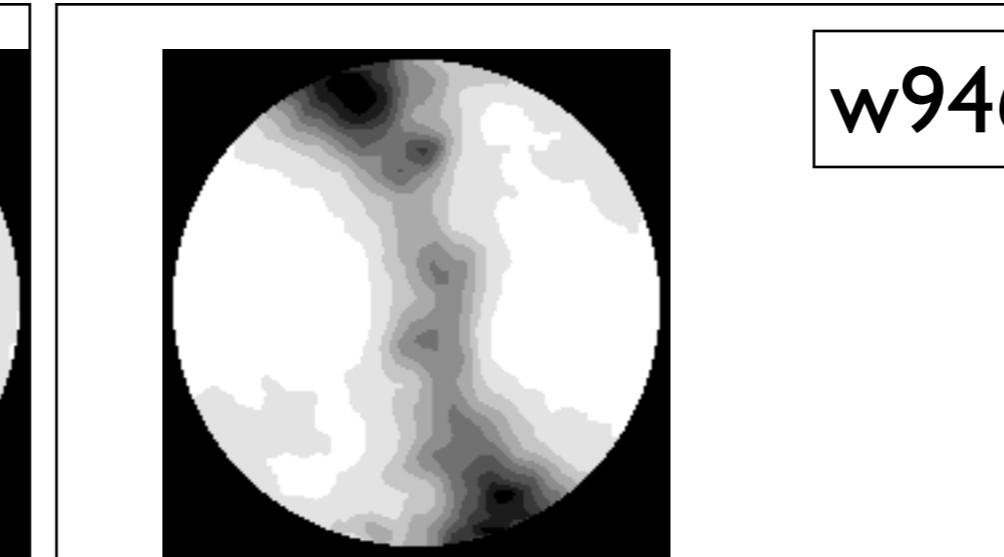
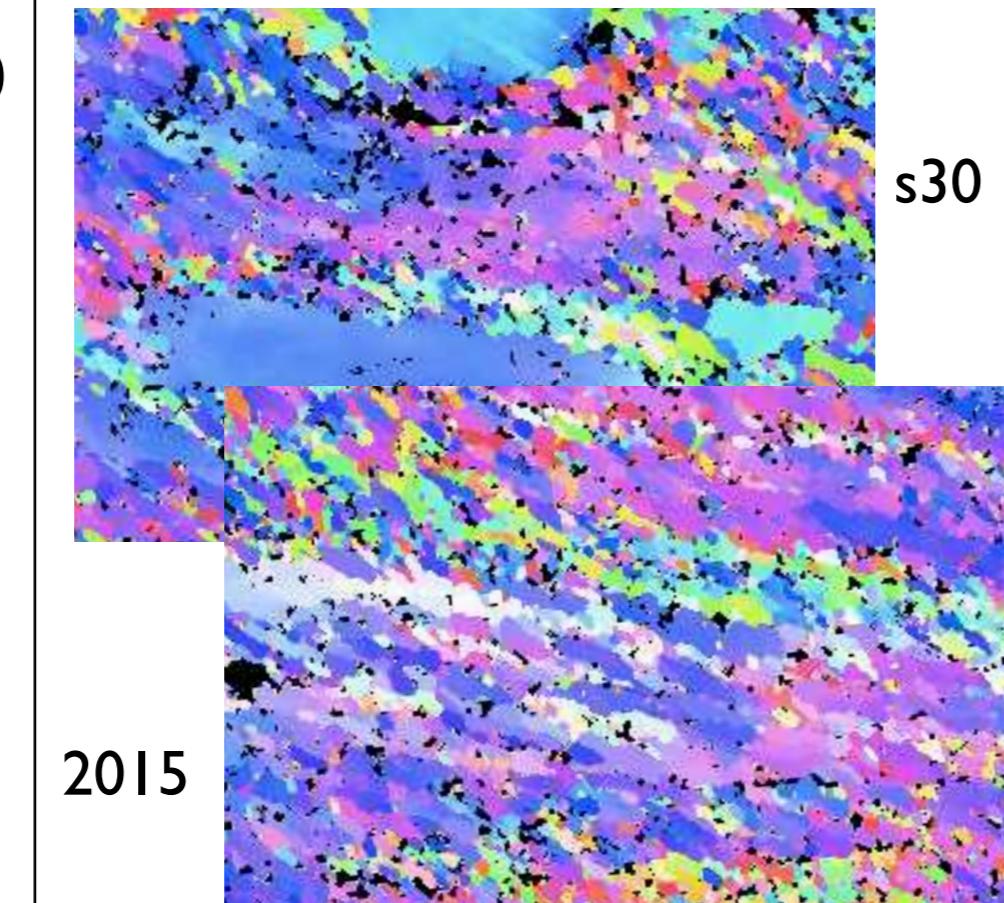
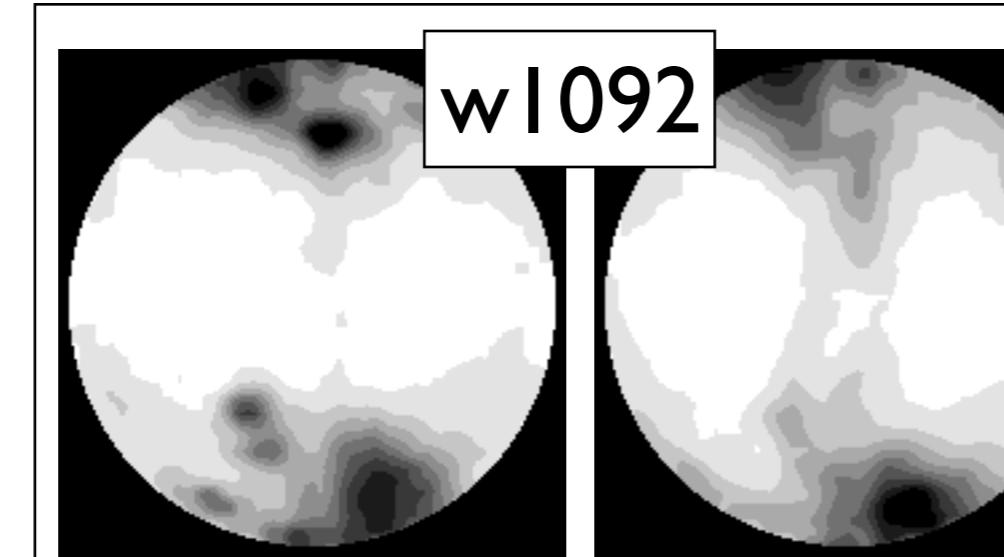


regime 3

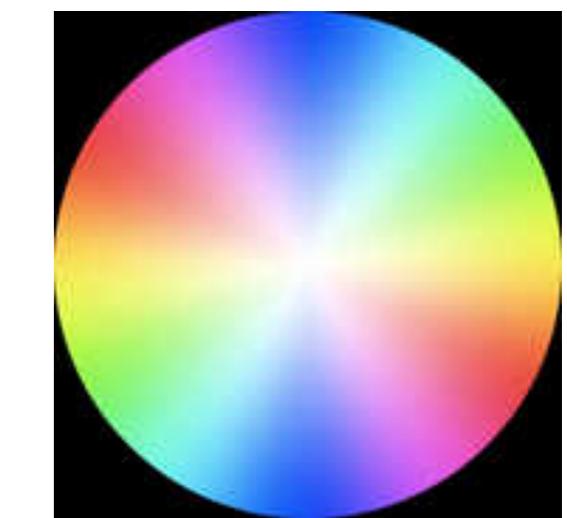


100 μm

low strain



high strain

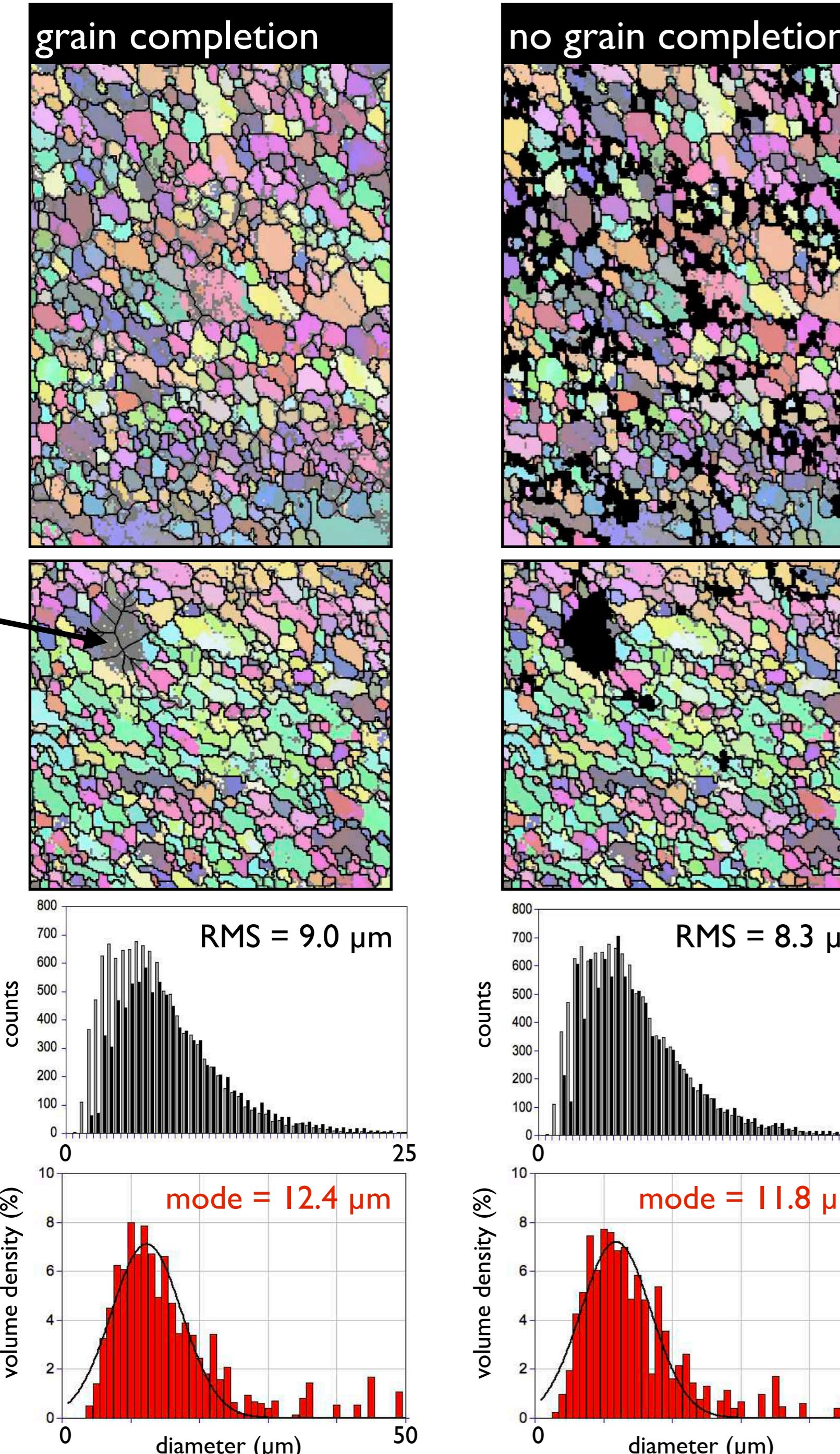


100 μm

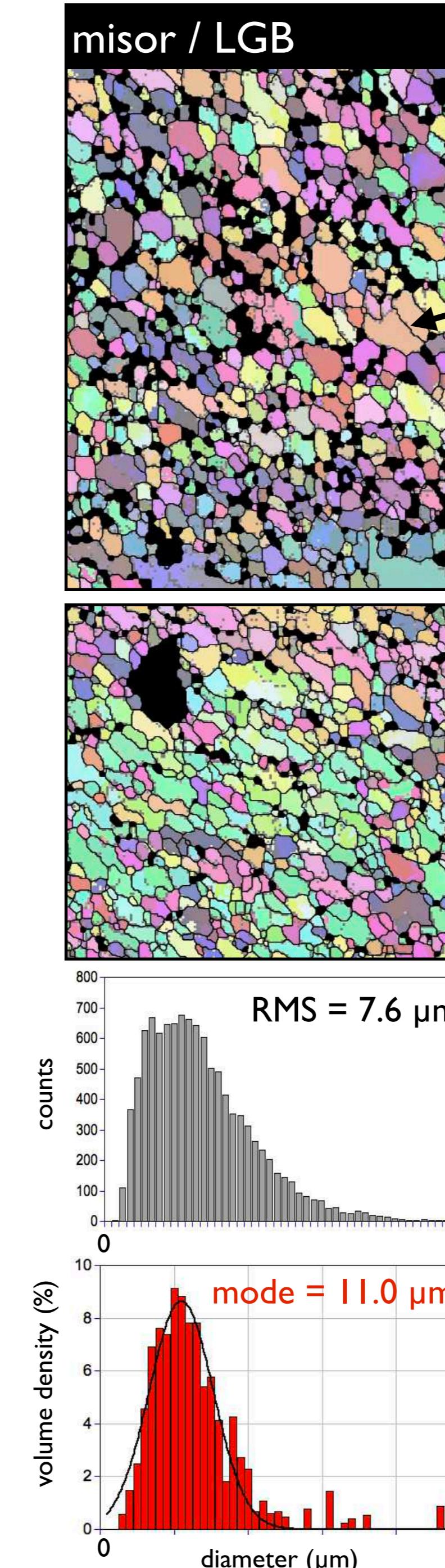
<< top >>

find the grains - find the grain boundaries !

full texture, hexagonal symmetry (EBSD)
region based



c-axis texture (CIP)
boundary based



Segmentation based on texture.

Comparison of segmentations based on full texture (EBSD) and c-axis texture and shape (CIP).

From top to bottom:

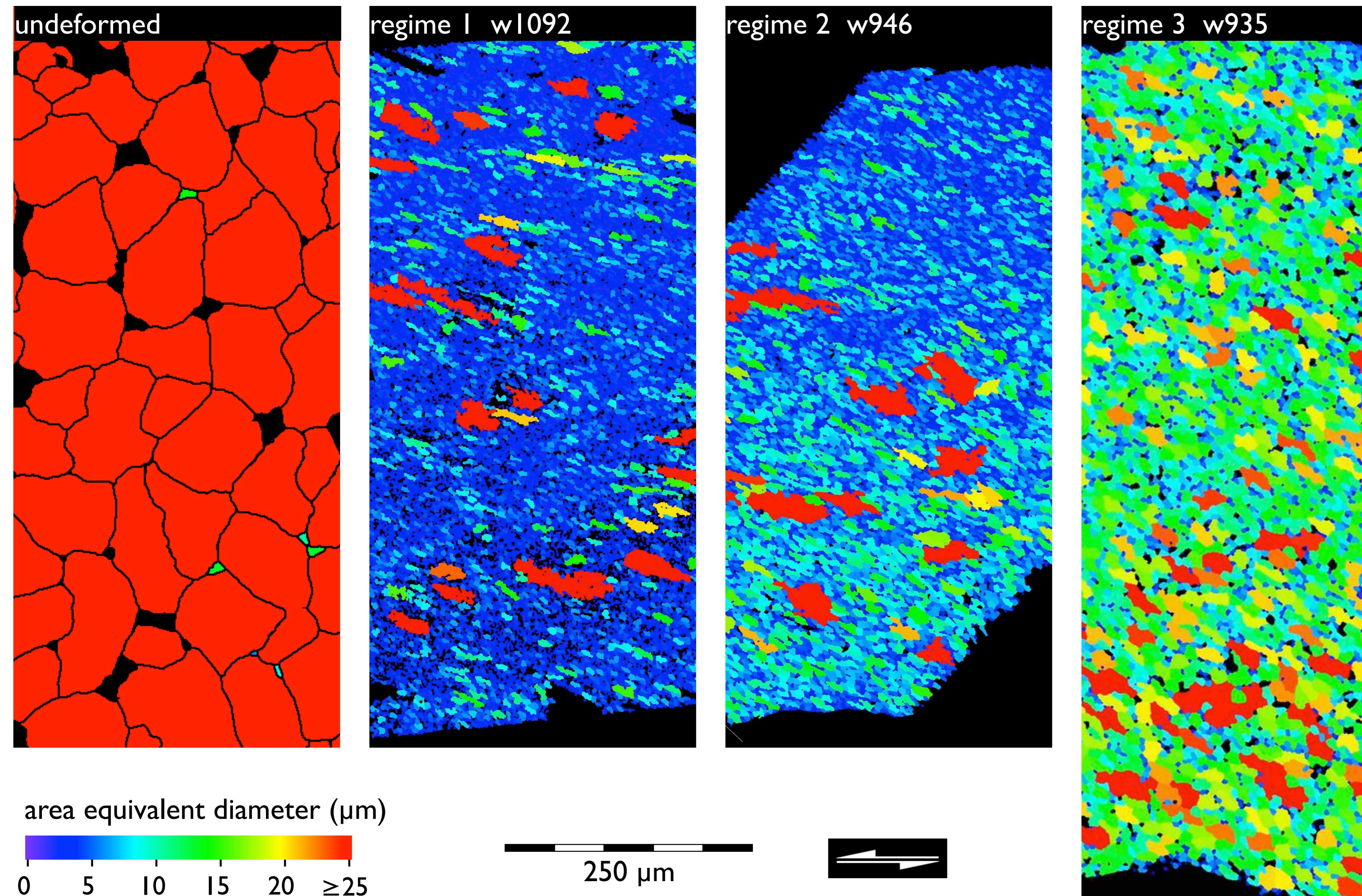
Grain boundaries superposed on Euler RGB image, area with relatively low (~78%) indexing ratio. Arrow points to low angle grain boundary that is detected through structural filtering.

Area with relatively high (~94%) indexing ratio. Arrow points to segmentation artefact.

Frequency distributions, $h(d)$, d = diameter of area equivalent circle: black = EBSD segmentation, grey = CIP segmentation, root-mean-square values are indicated. Volume density distributions, $v(D)$, D = diameter of volume equivalent sphere, derived from input $h(d)$ using stripstar (see text), modal values are indicated.

- (a) Segmentation using full texture assuming hexagonal symmetry of quartz and grain completion (see text).
- (b) Same as (a) without grain completion.
- (c) Segmentation using c-axis orientations only (see text).

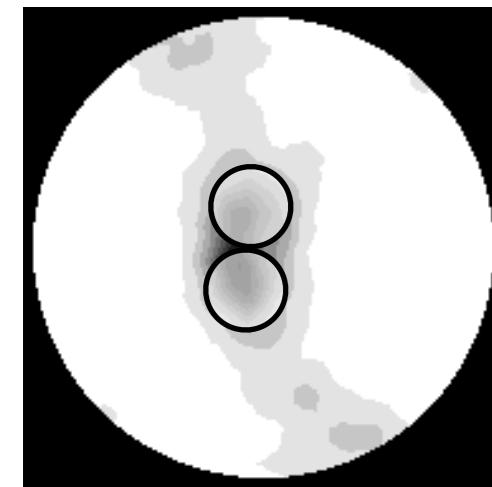
show the grain size on maps



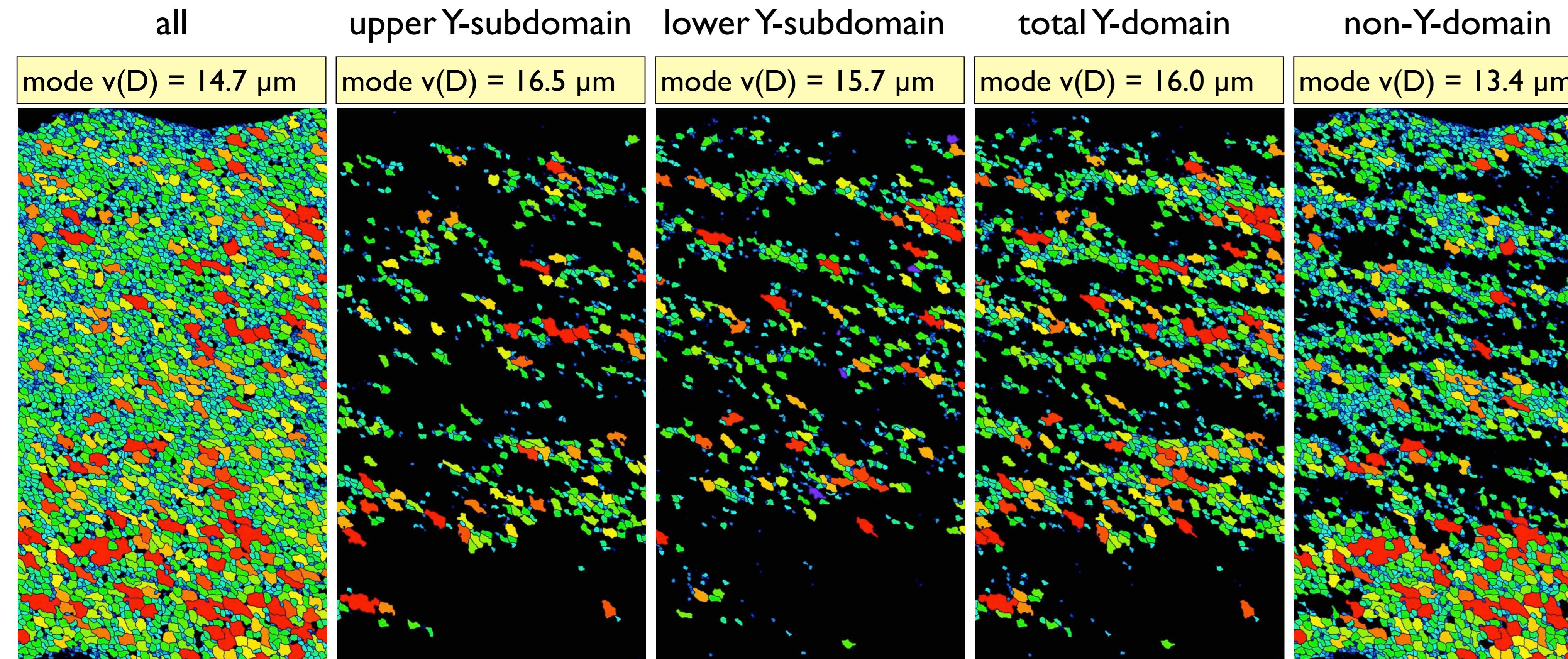
Grain size maps.

Color coded grain size maps visualizing the diameter of area equivalent circles, d . From left to right: for undeformed Black Hills quartzite and samples deformed in regime 1, 2 and 3. Scale, shear sense, and look-up table for grain size apply to all. Red indicates the diameter of an area equivalent circle $d \geq 25 \mu\text{m}$. Note, the diameter of undeformed Black Hills quartzite is $\sim 100 \mu\text{m}$.

map the grain size in texture domains



100 μm



Mapping grain size in texture domain.

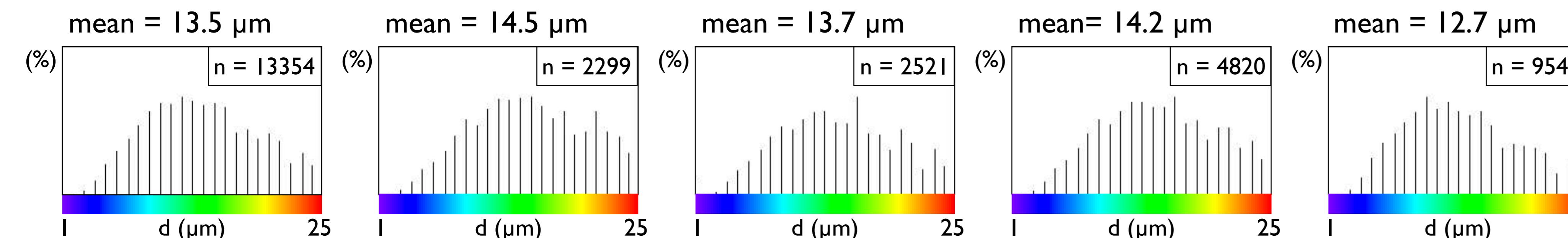
Grain size maps of detail of sample w935 (regime 3) are shown. From left to right: showing all grains, grains in the upper and lower Y-subdomains, in the whole Y-domain and for c-axis orientations outside the Y-domain (see c-axis pole figure), same subdomains as in Figure 7. Domain maps are derived for c-axes orientations within a 30° cone (15° opening angle) with respect to the central orientation. Scale bar and shear sense apply to all.

Above maps:

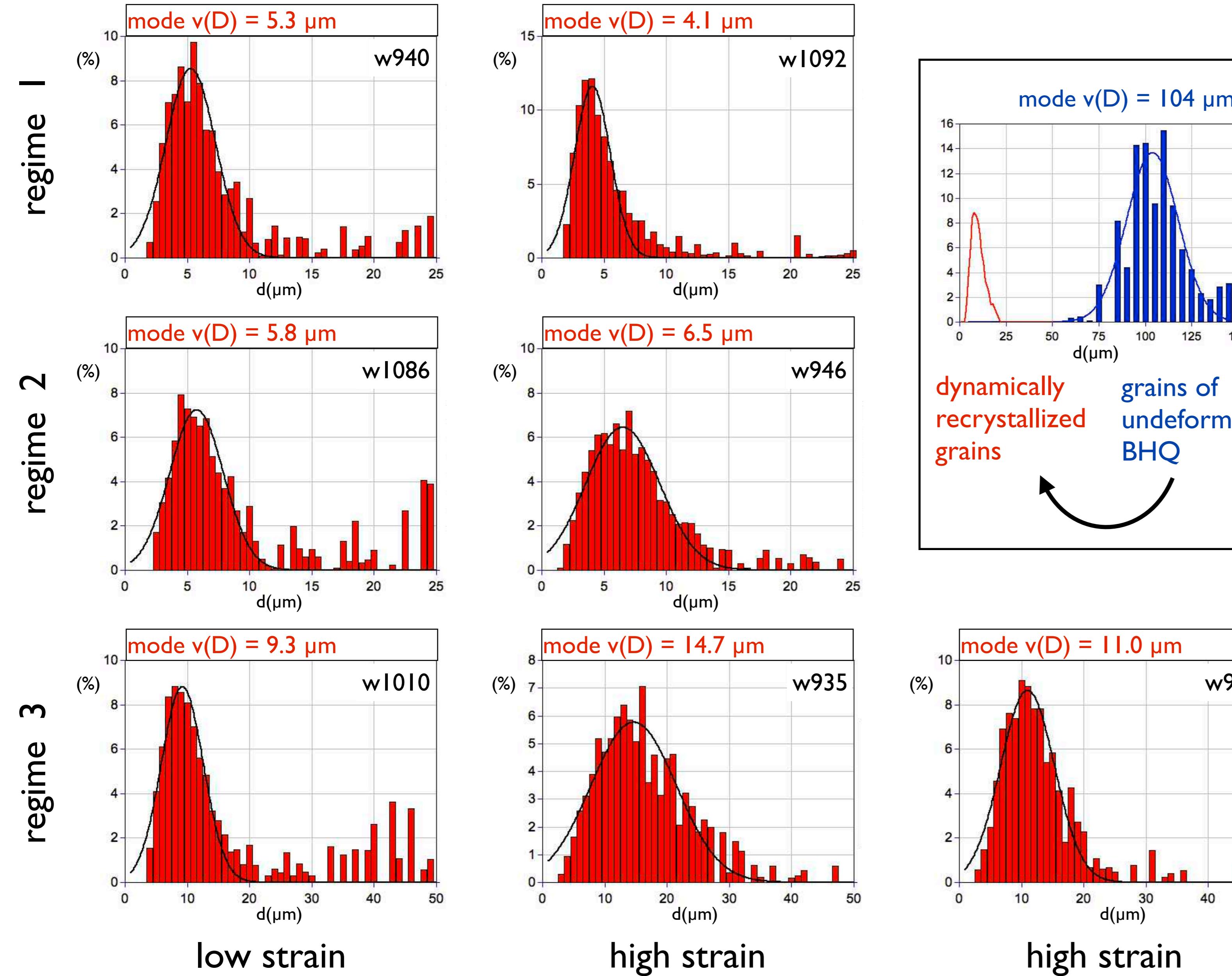
Modes of $v(D)$ are indicated above maps, where v = volume density distribution, D = diameter of volume equivalent sphere.

Below maps:

Histograms showing area weighted distributions of grain size (= grey value histogram of gain size map, see Heilbronner & Barrett, 2014 chap. 12), n = number of grains, mean = arithmetic mean of histogram. Note that the grain size in the Y-domains is larger than in the non-Y-domain, but the difference between upper and lower Y-subdomain is not considered significant.

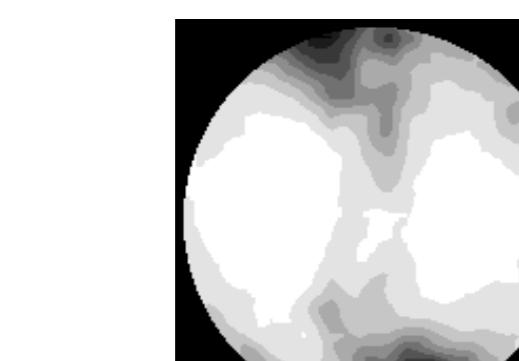
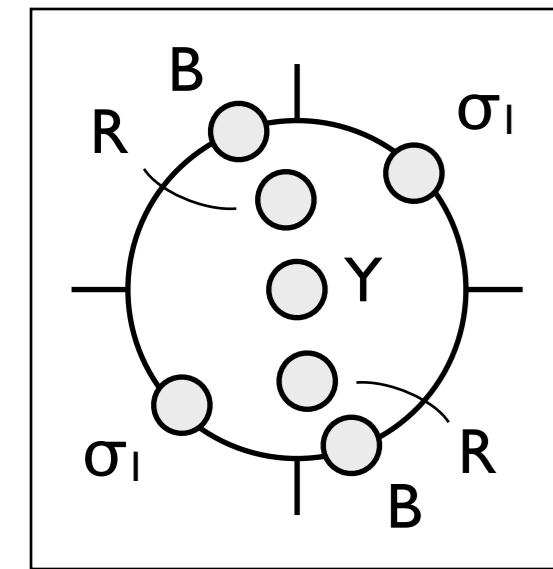


find 'the' grain size for regime 1, 2, and 3

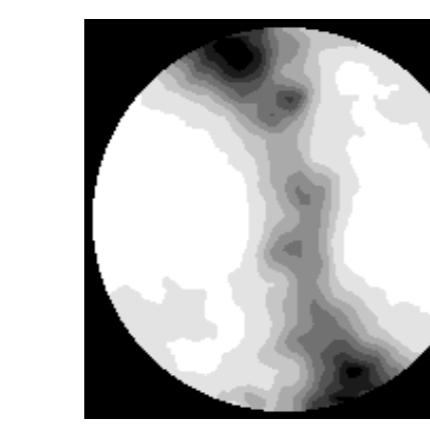


Recrystallized grain size for dislocation creep regimes 1, 2, and 3.
Volume weighted histograms $v(D)$ are shown for 7 samples for relatively low ($2.7 < \gamma < 4.3$) and high shear strains ($5.8 < \gamma < 7.1$).
 D = diameter of volume equivalent sphere. The mode of $v(D)$ is obtained by a Gauss fit to the distribution.
Note histograms with different size ranges: ($0 < D < 25 \mu\text{m}$) for regime 1 and 2, ($0 < D < 50 \mu\text{m}$) for regime 3.
Inset shows the grain size distribution of undeformed Black Hills quartzite for comparison.

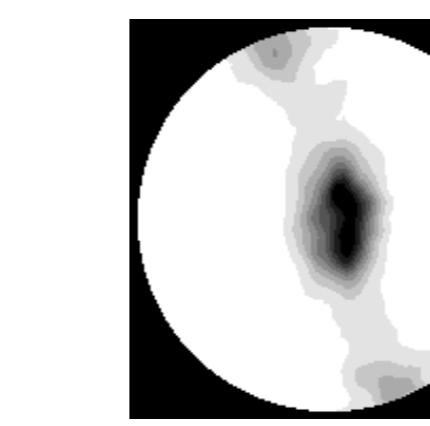
find the grain size as function of texture



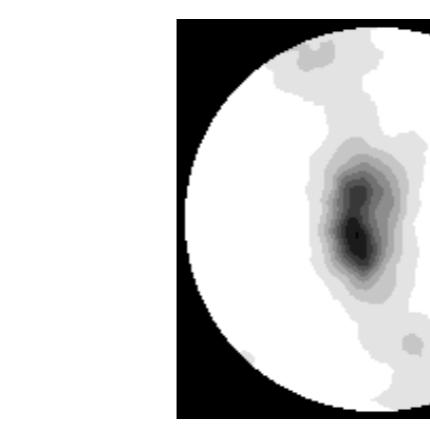
regime 1 w1092



regime 2 w946



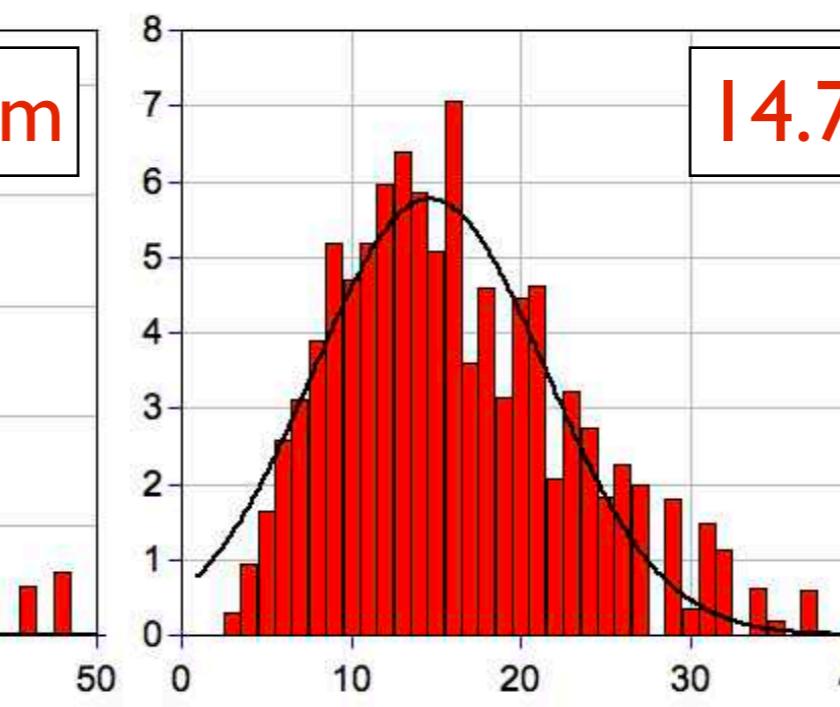
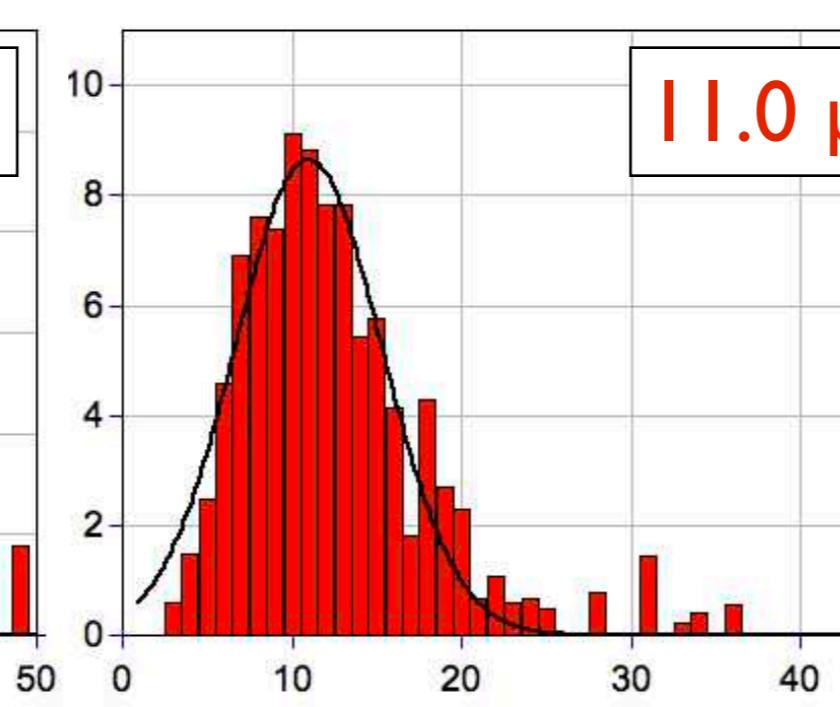
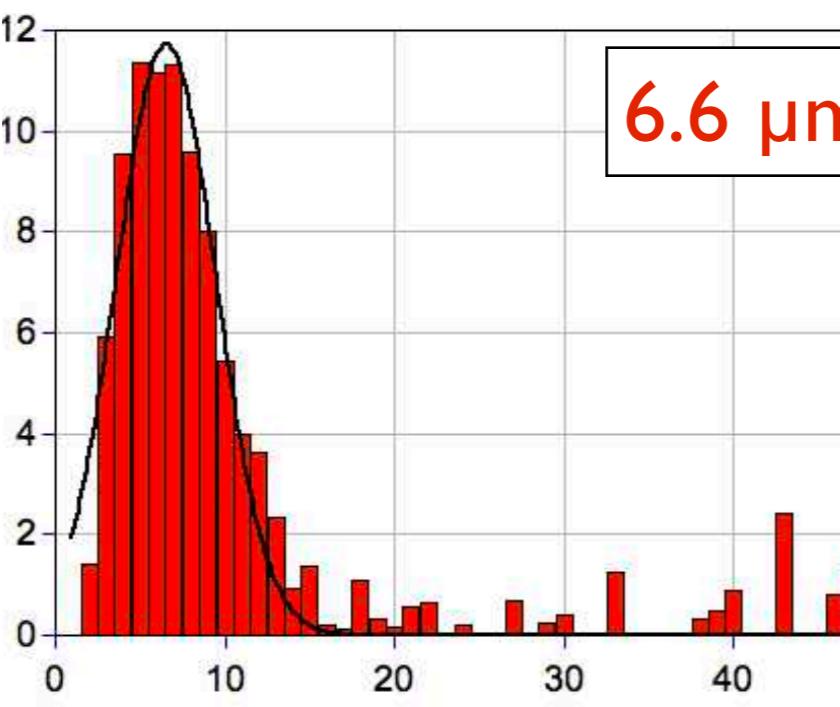
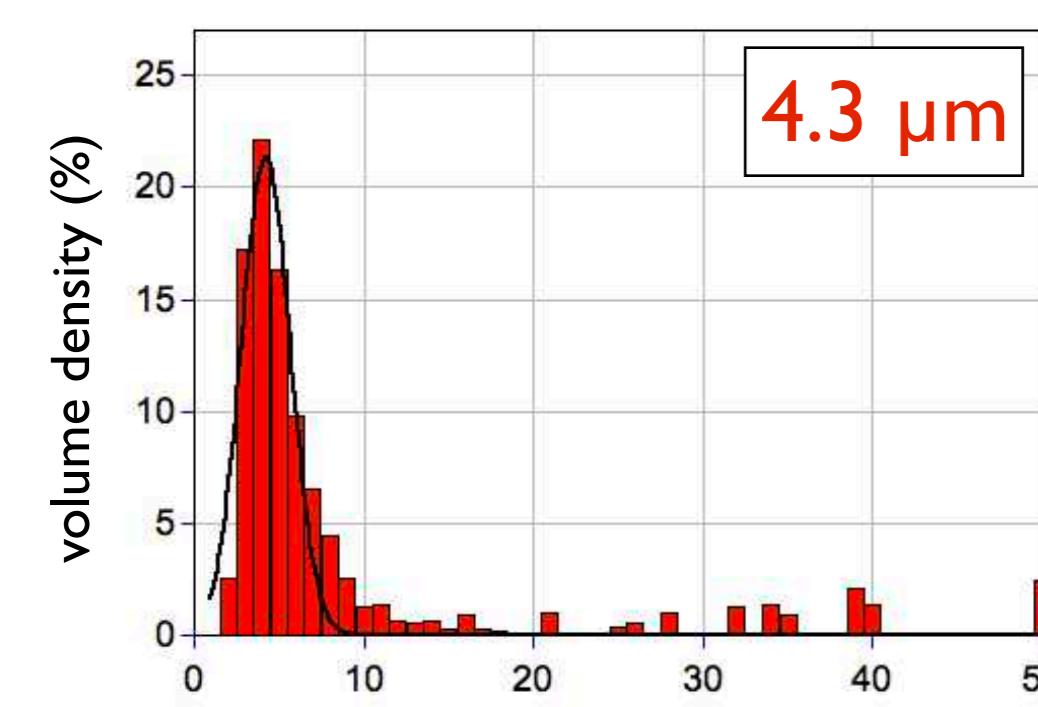
regime 3 w965



regime 3 w935

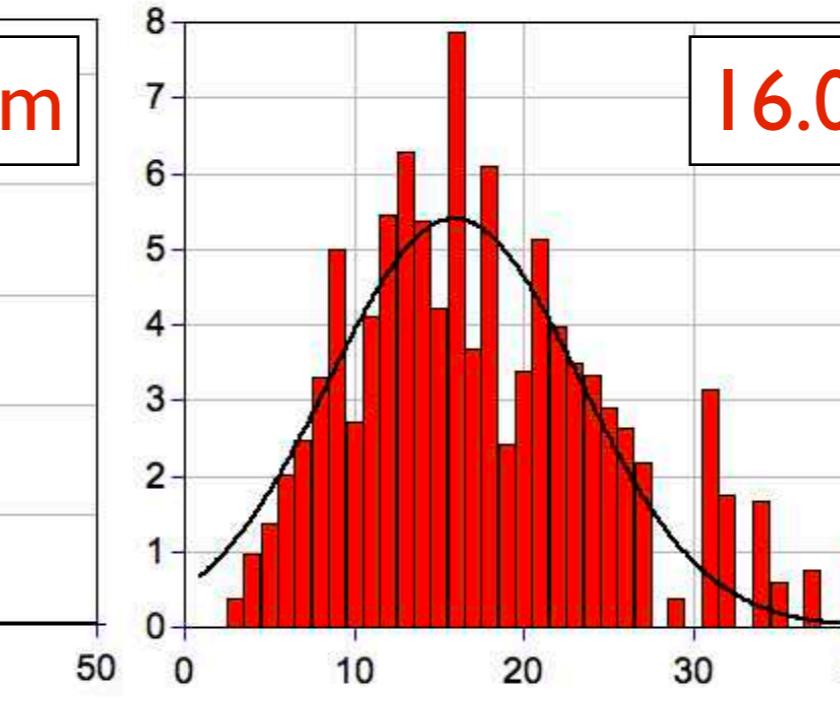
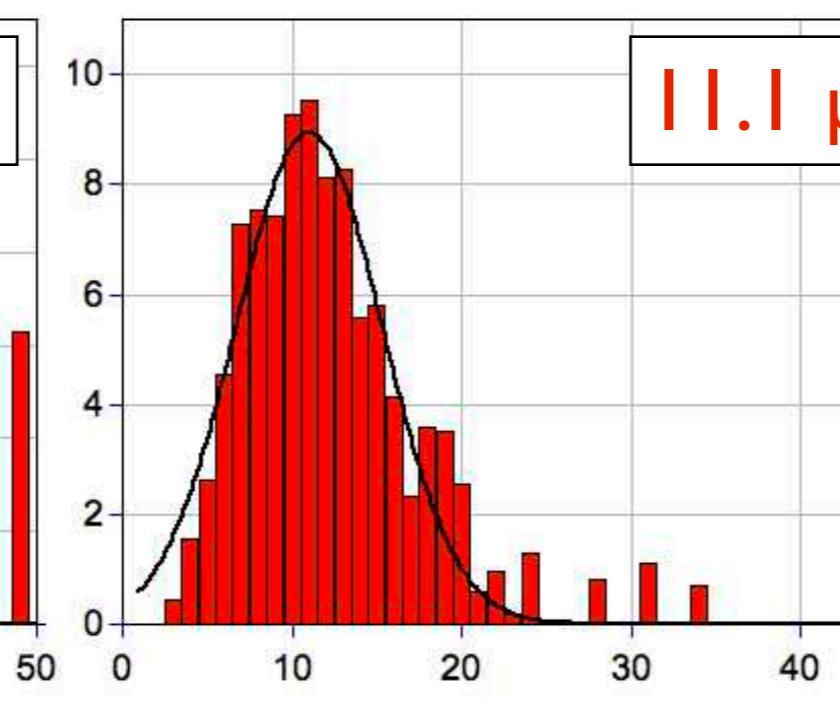
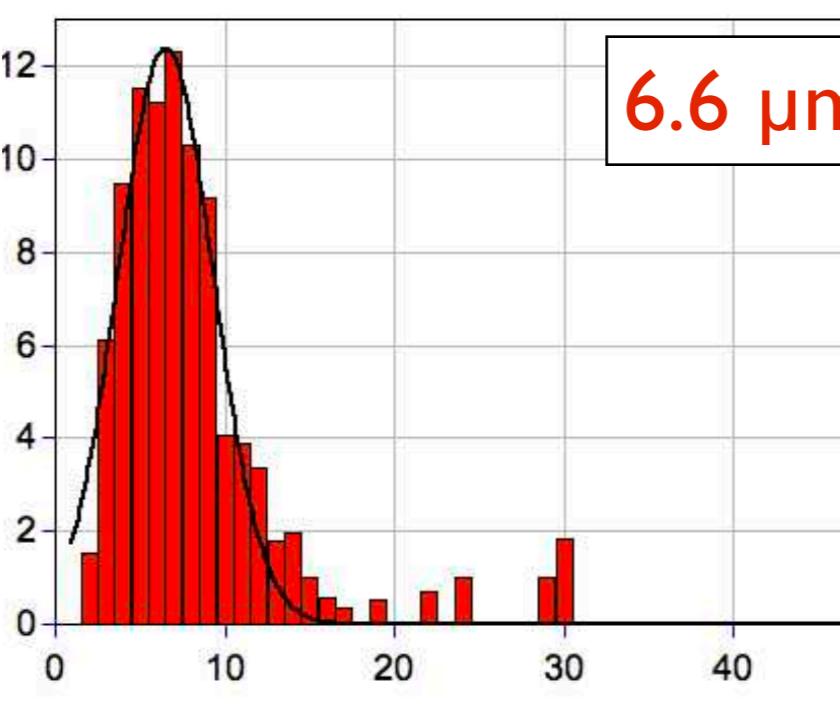
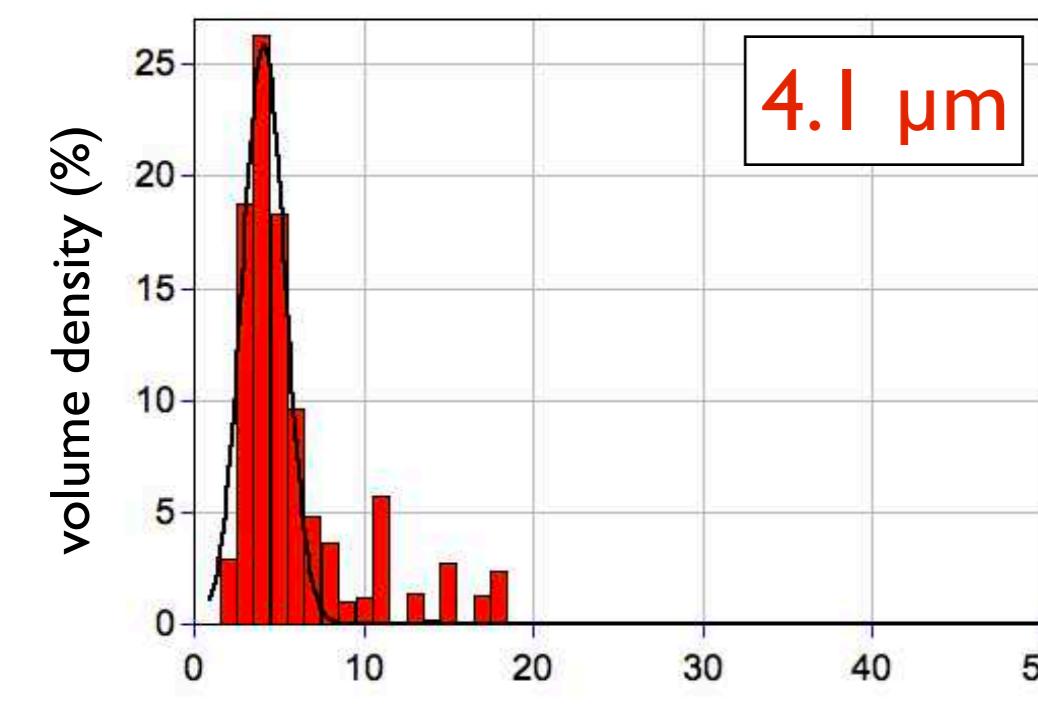
(a)

all grains



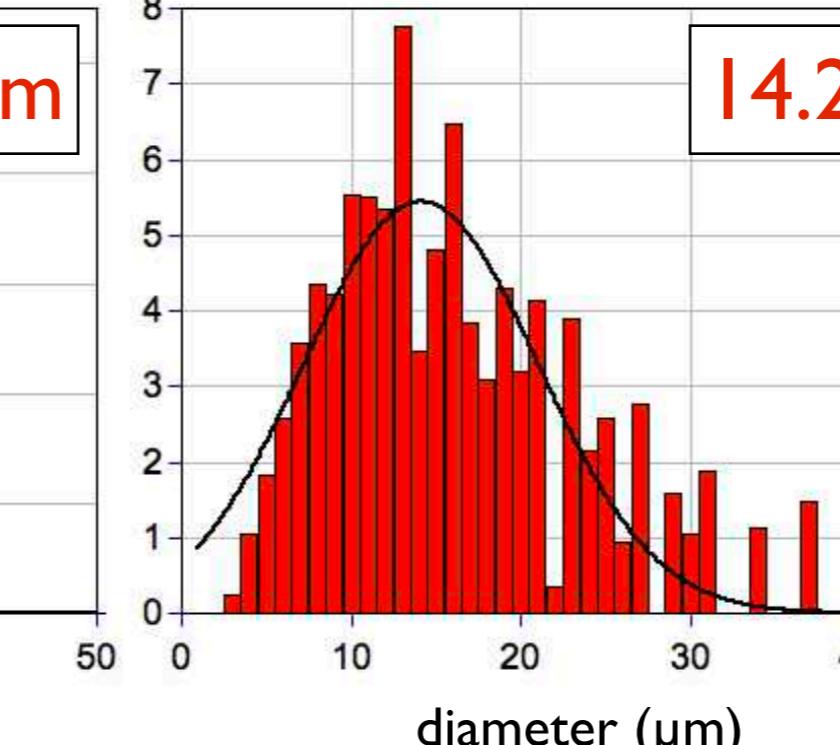
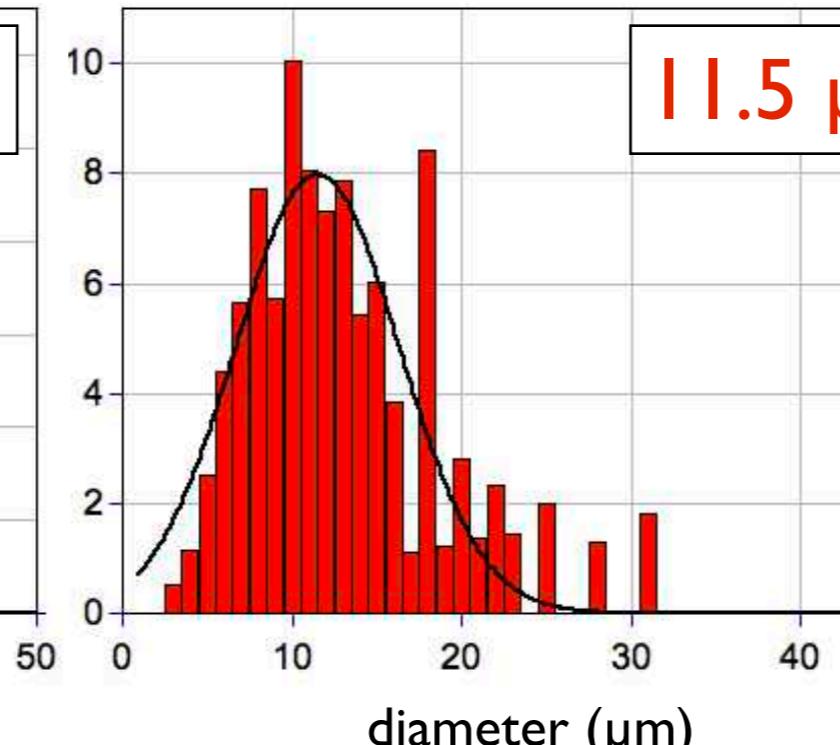
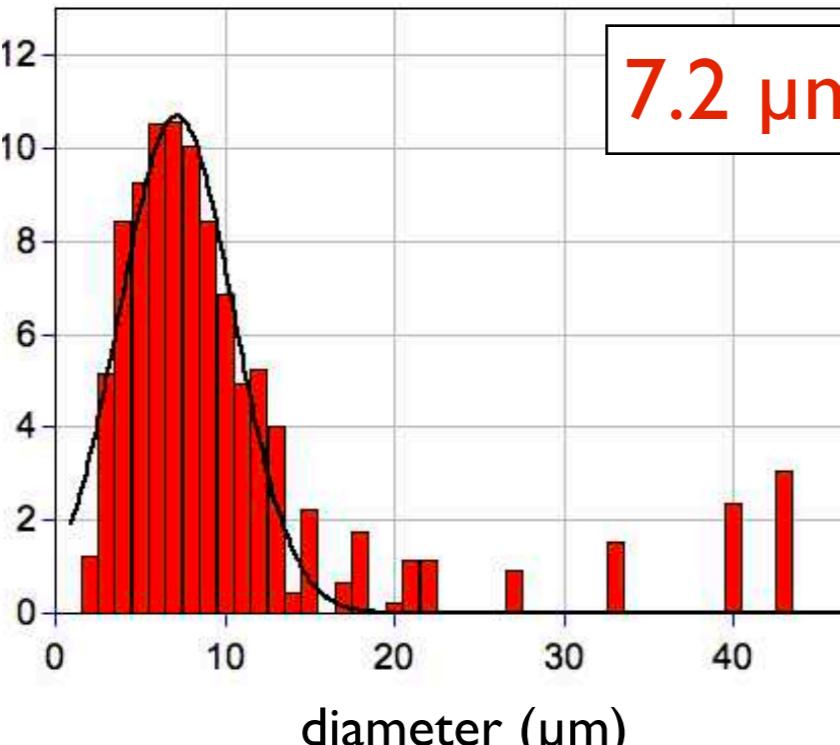
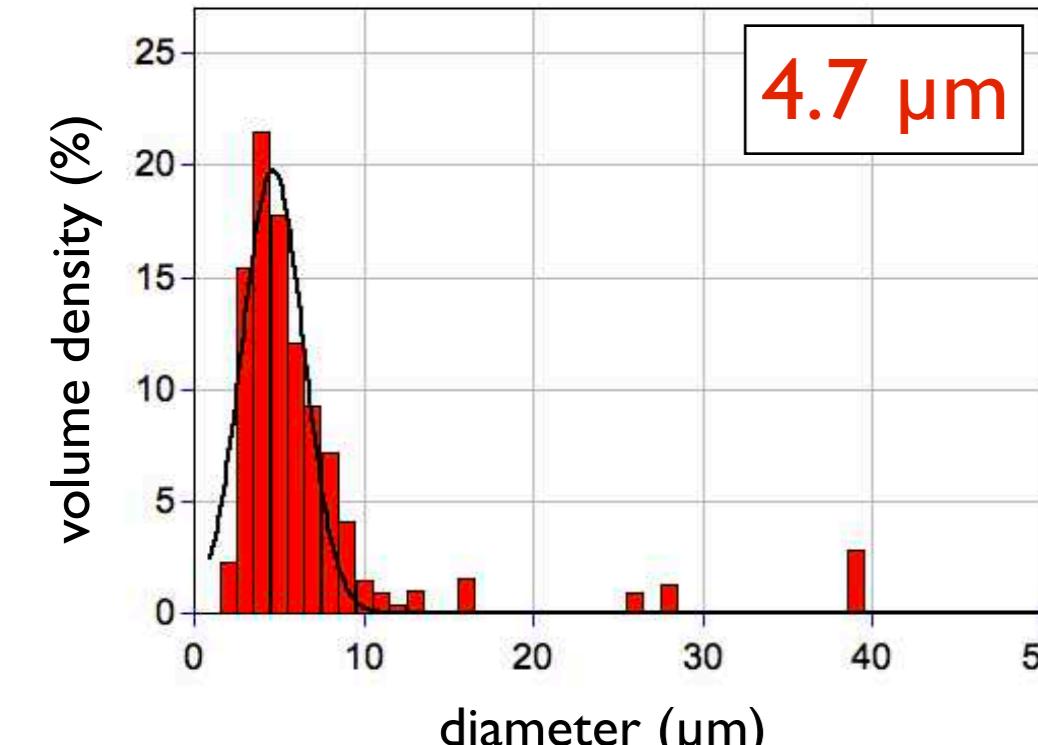
(b)

grains in Y-domain



(c)

grains in B-domain



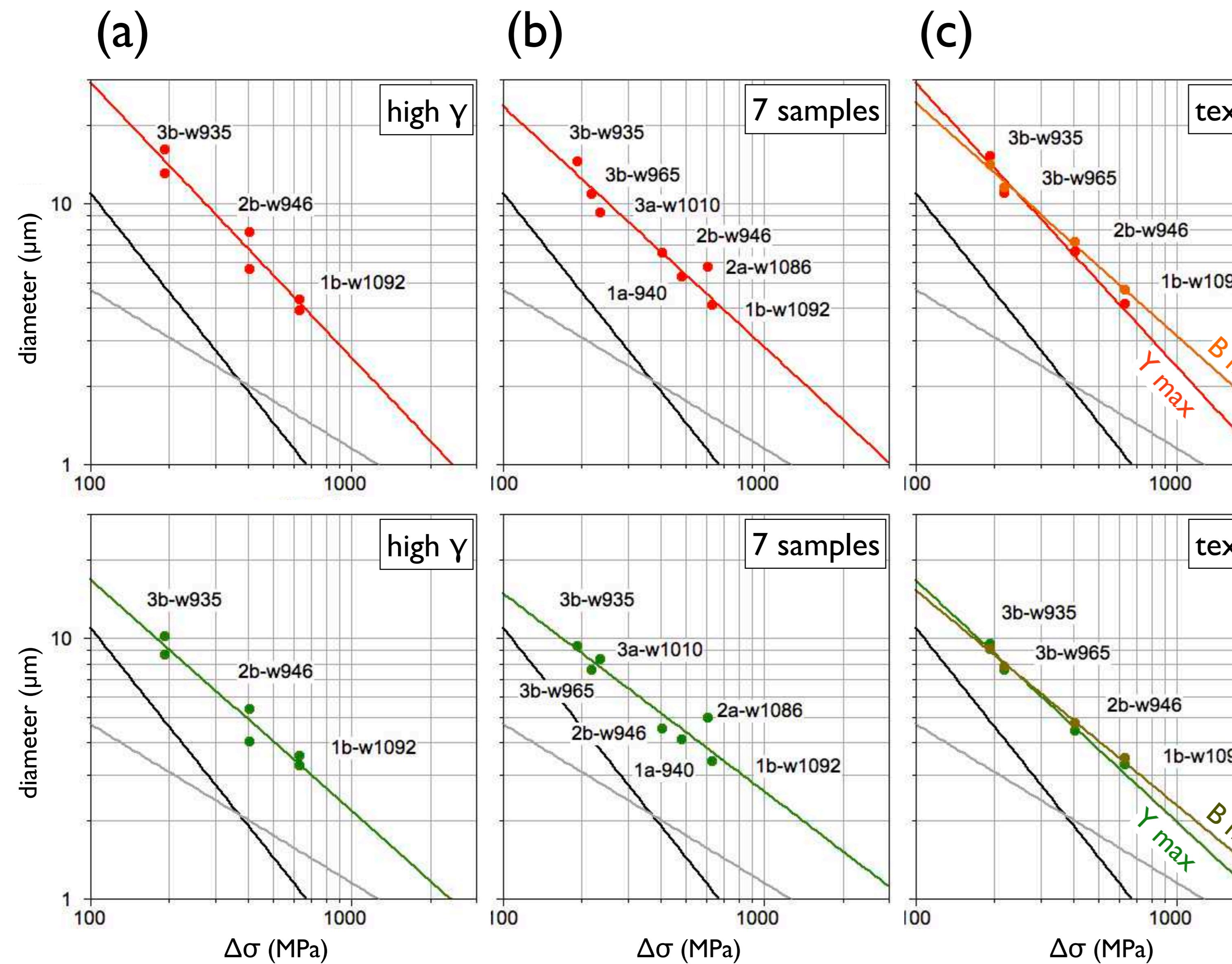
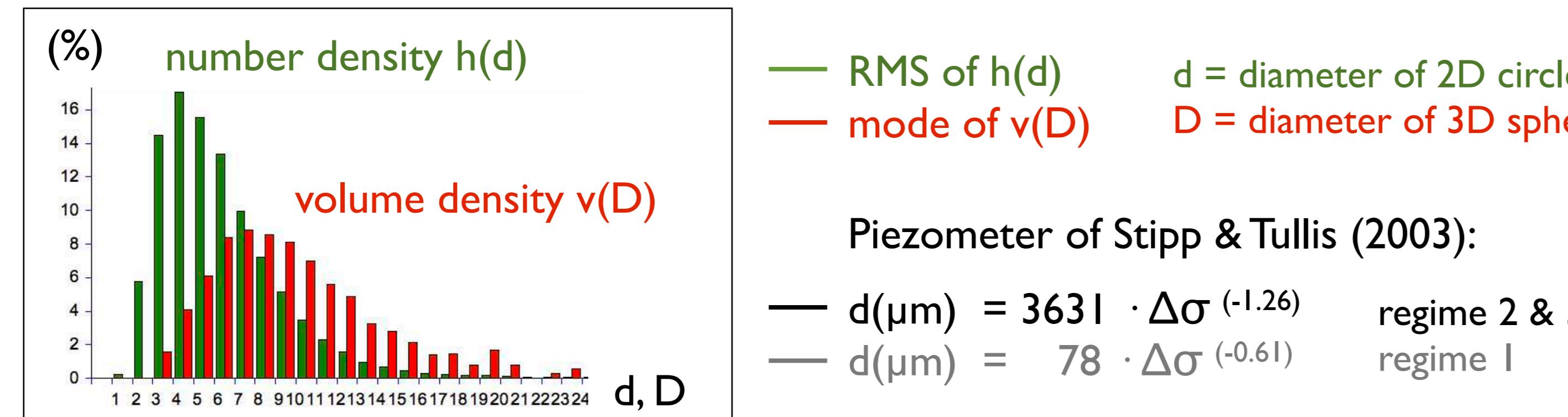
Recrystallized grain size as function of texture.

Grain size distributions of recrystallized grains for four samples of regime 1, 2, and 3 of dislocation creep, arranged in 4 columns with c-axis pole figure above.

- (a) Grain size distributions of all recrystallized grains.
- (b) Grain size distributions of recrystallized grains with c-axis orientations within 30° cone (15° opening angle) about Y direction.
- (c) Same as (b) for B direction.

Inset (upper left) shows location of c-axis orientations of B- and Y-domain on the pole figure.

plot the grain sizes as function of flow stress



Recrystallized grain size as function of flow stress.

Two measures of average grain size are plotted against differential stress, $\Delta\sigma$ (with $\Delta\sigma = 2 \cdot \tau$, see Table 1).

Top row: Mode of $v(D)$, where D = diameter of volume equivalent sphere, and v = volume weighted frequency distribution (=3-D mode).

Bottom row: Root-mean-square of $h(d)$, where d = diameter of area equivalent circle, and h = frequency distribution, as used for the piezometer relation by Stipp & Tullis (2003) (= 2-D RMS).

- (a) High strain experiments ($5.8 < \gamma < 7.1$): in each case, higher value from low gKAM region, lower value for high gKAM region (see Figure 6).
- (b) One measurement for each experiment (see Figure 1, Table 1).
- (c) Grain sizes of Y- and B-domains (see Figure 7, 8)

and now for the details !

... on the process of segmentation:

EBSD / mtex segmentation - CIP segmentation

noise filtering - segmentation

comparison mTEX - Lazy grain boundary

segmenting CIP-type misorientation images

grain from misorientation images

segmenting CIP-type orientation gradient images

grains from orientation gradient images

comparing grain size maps

big difference - small difference ?

... on finding the correct grain size:

choosing a mean grain size

the influence of bin size

the influence of sample size

no access to stripstar ?! ... fake it !

filled - not filled

compare segmentations

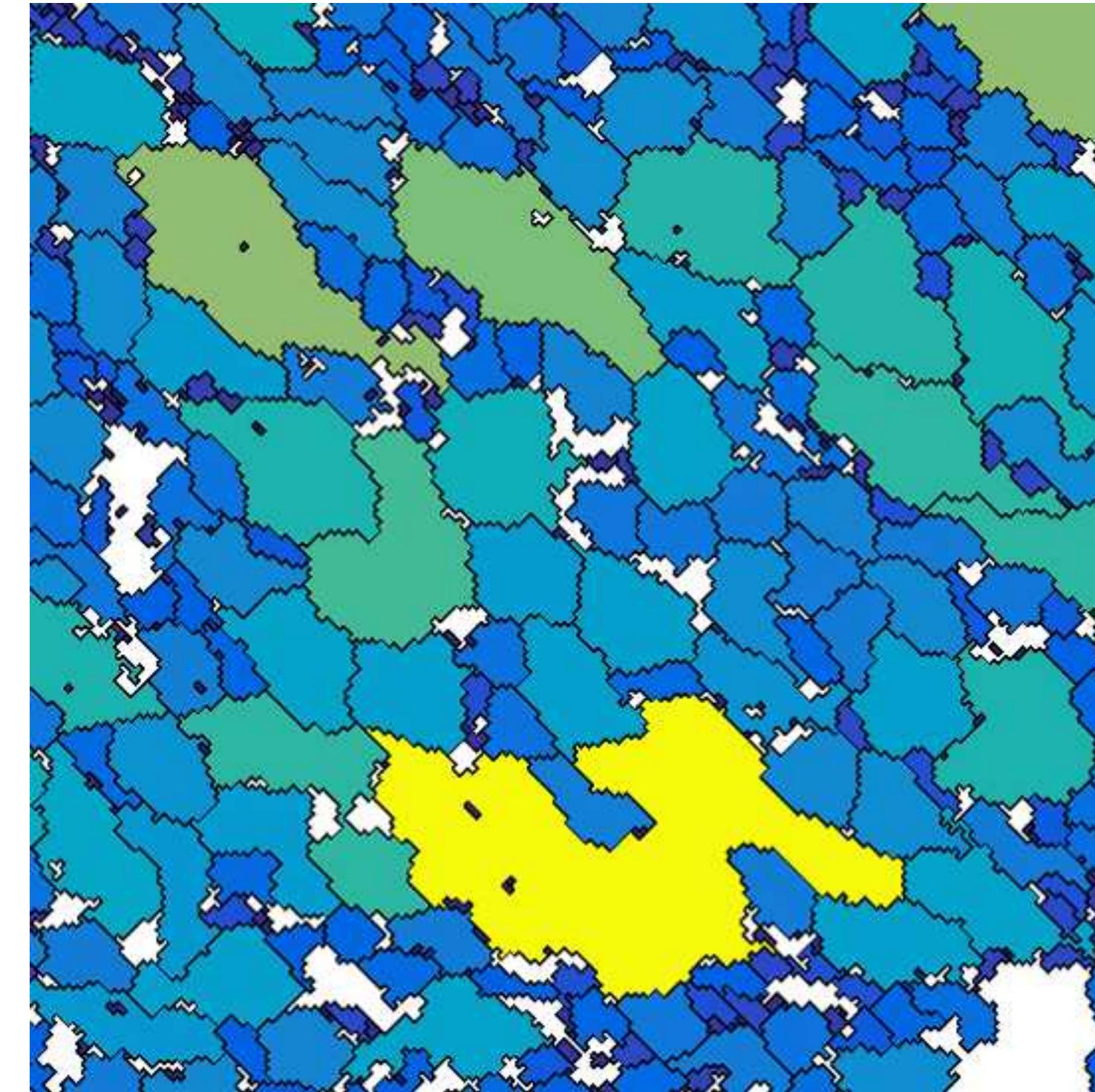
Abstract

EBSD data acquisition, image processing and segmentation

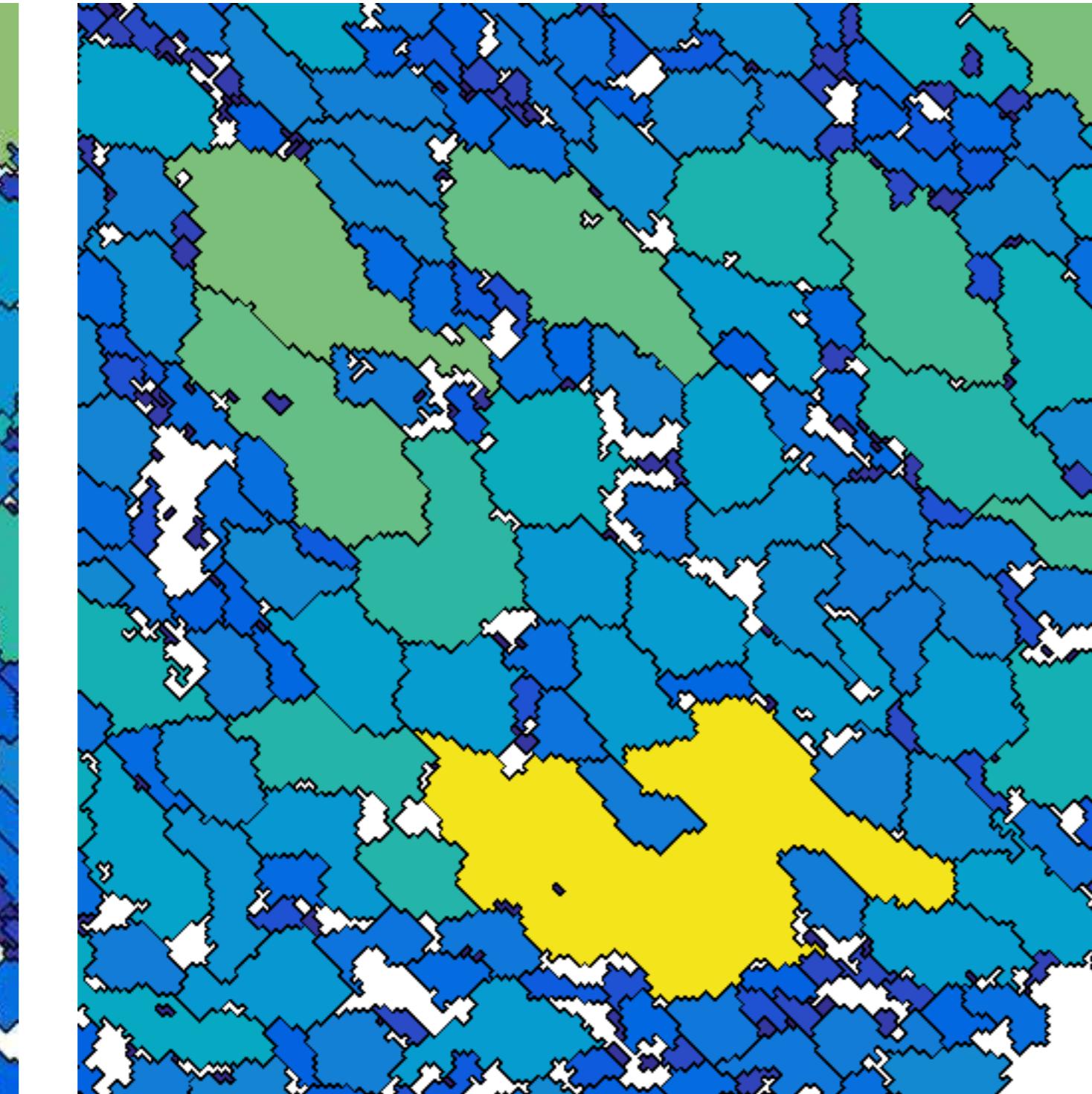
Grain size measurements

EBSD / mtex segmentation - CIP segmentation

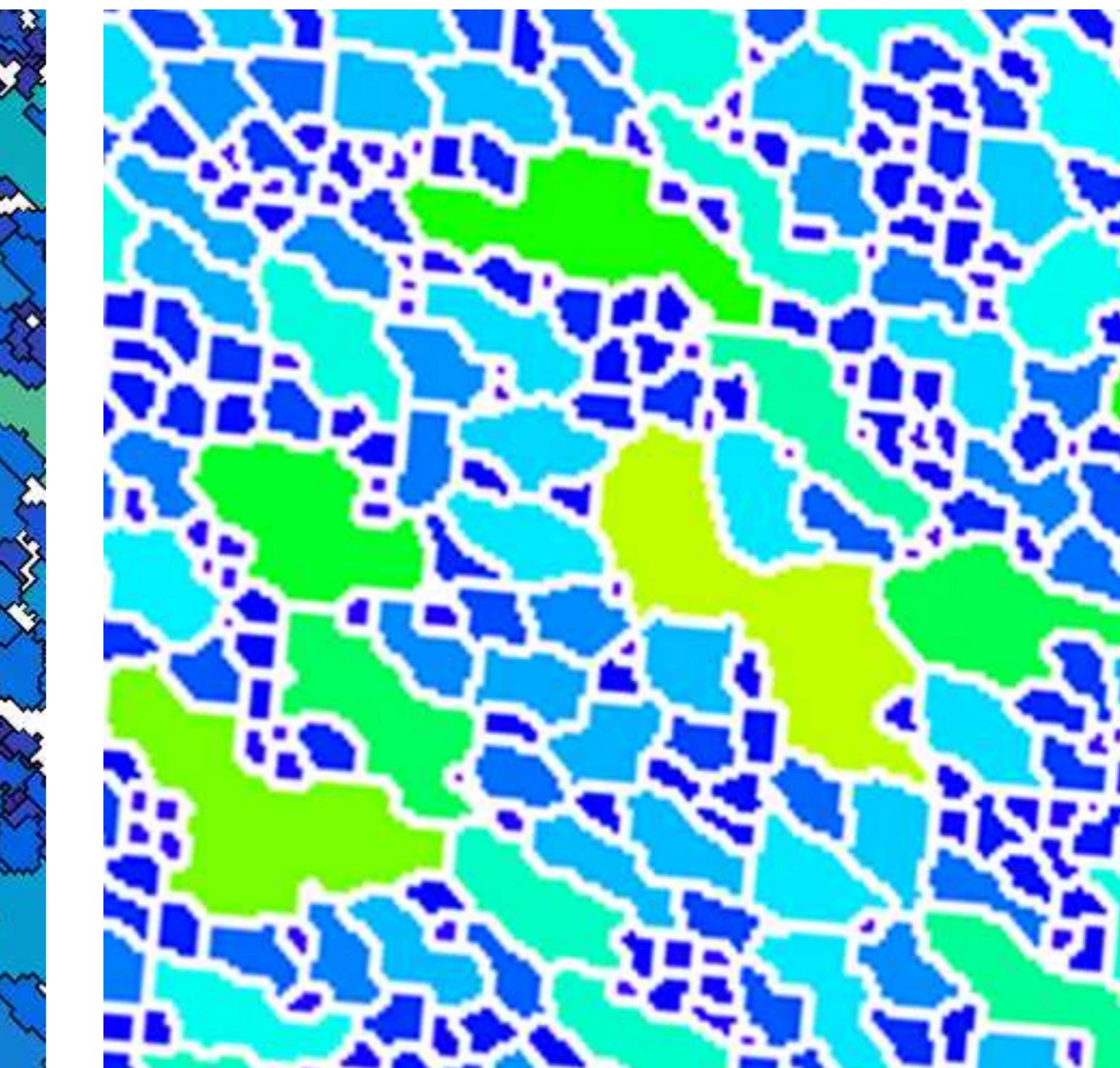
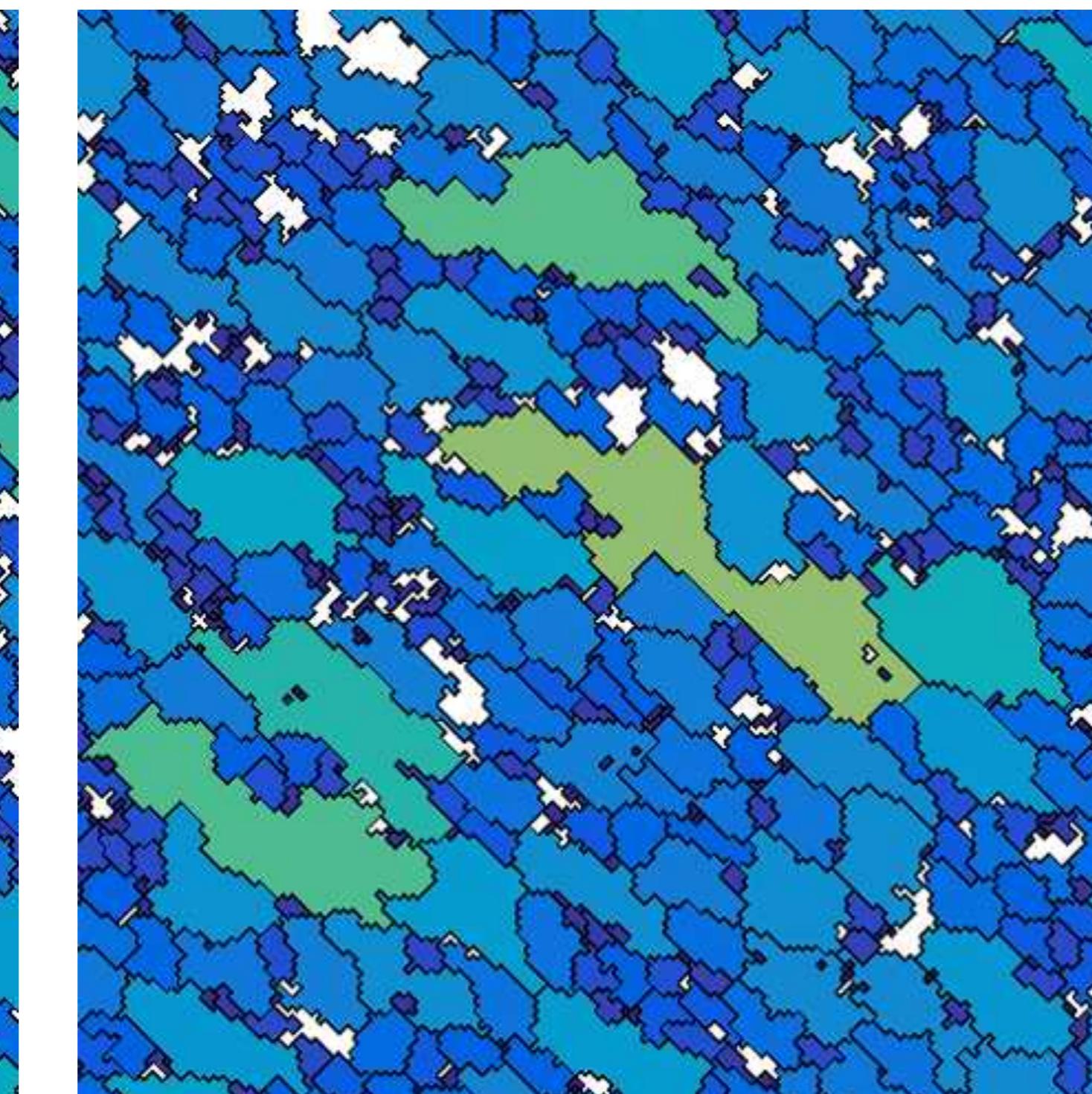
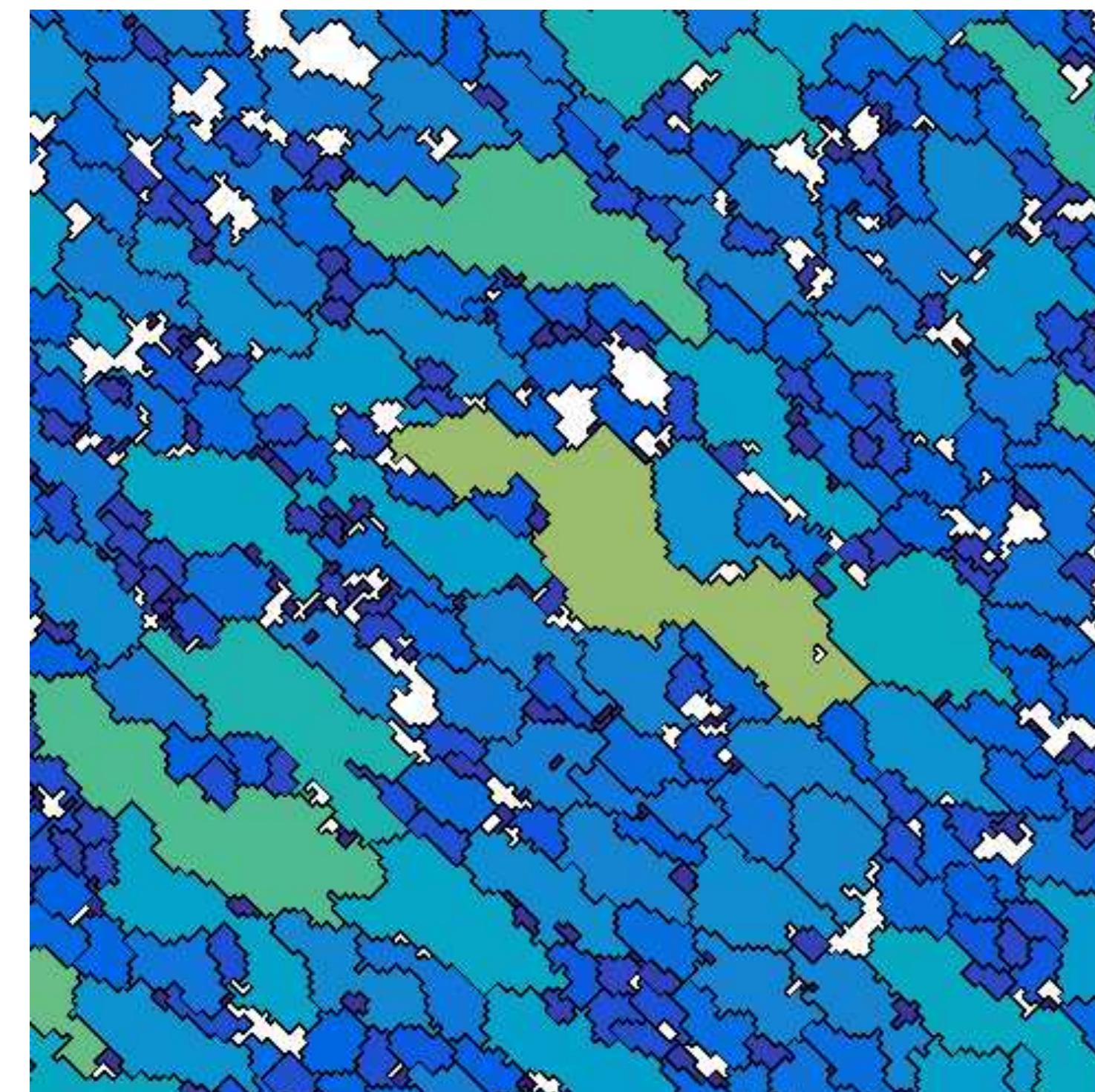
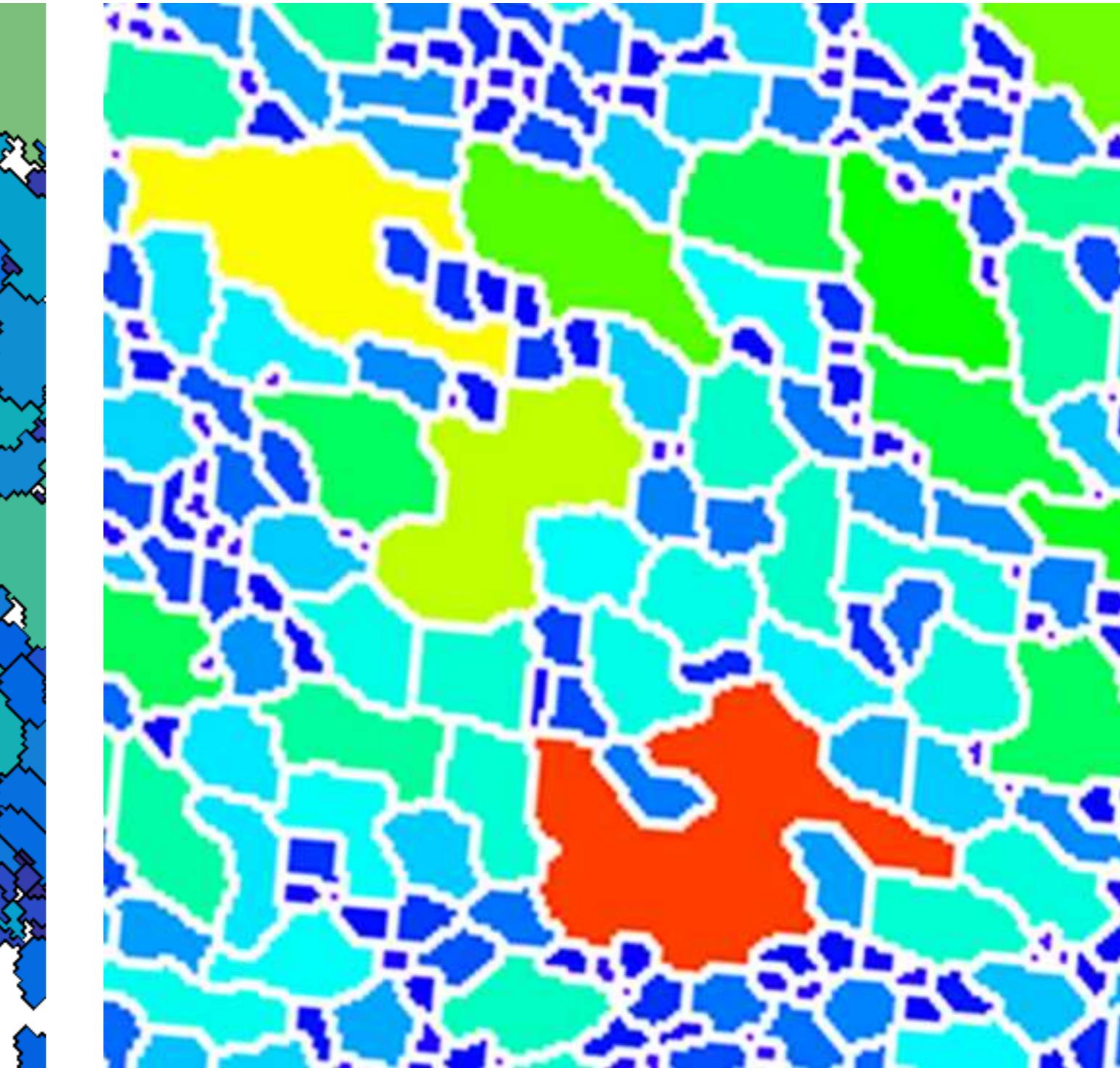
seg >6° misorientation



seg >3° misorientation

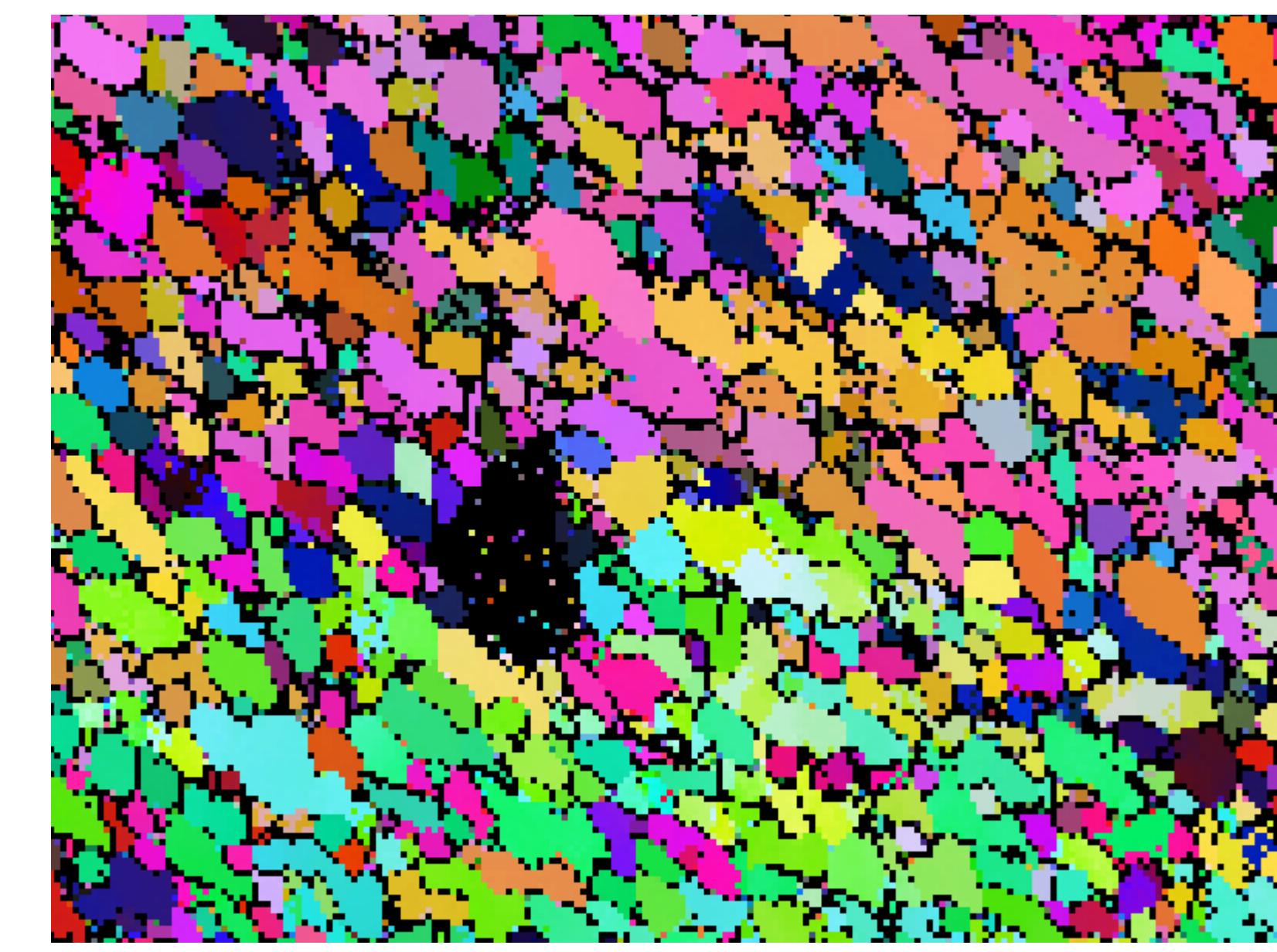


CIPseg > 1° EDG8a & tji

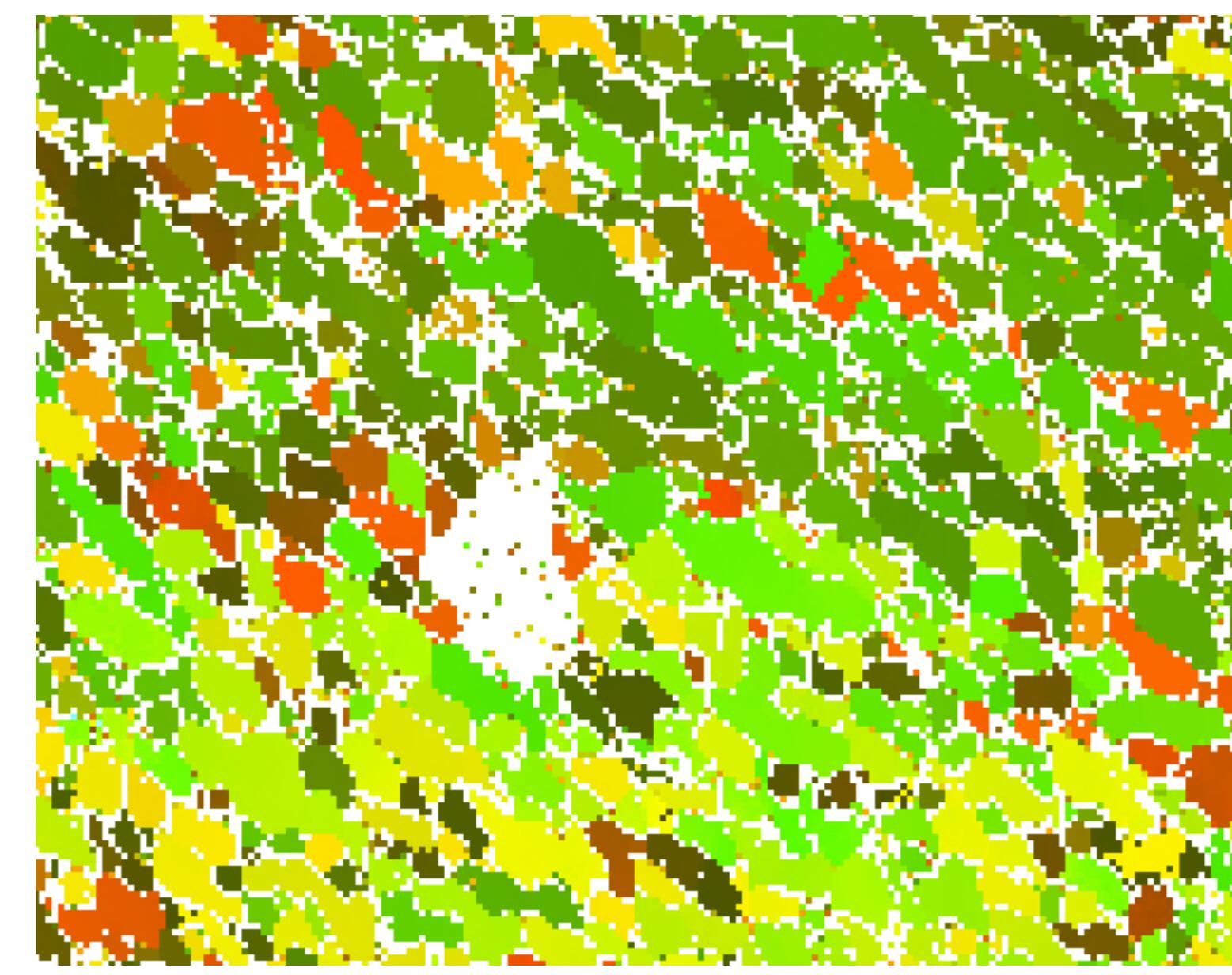


<< details >>

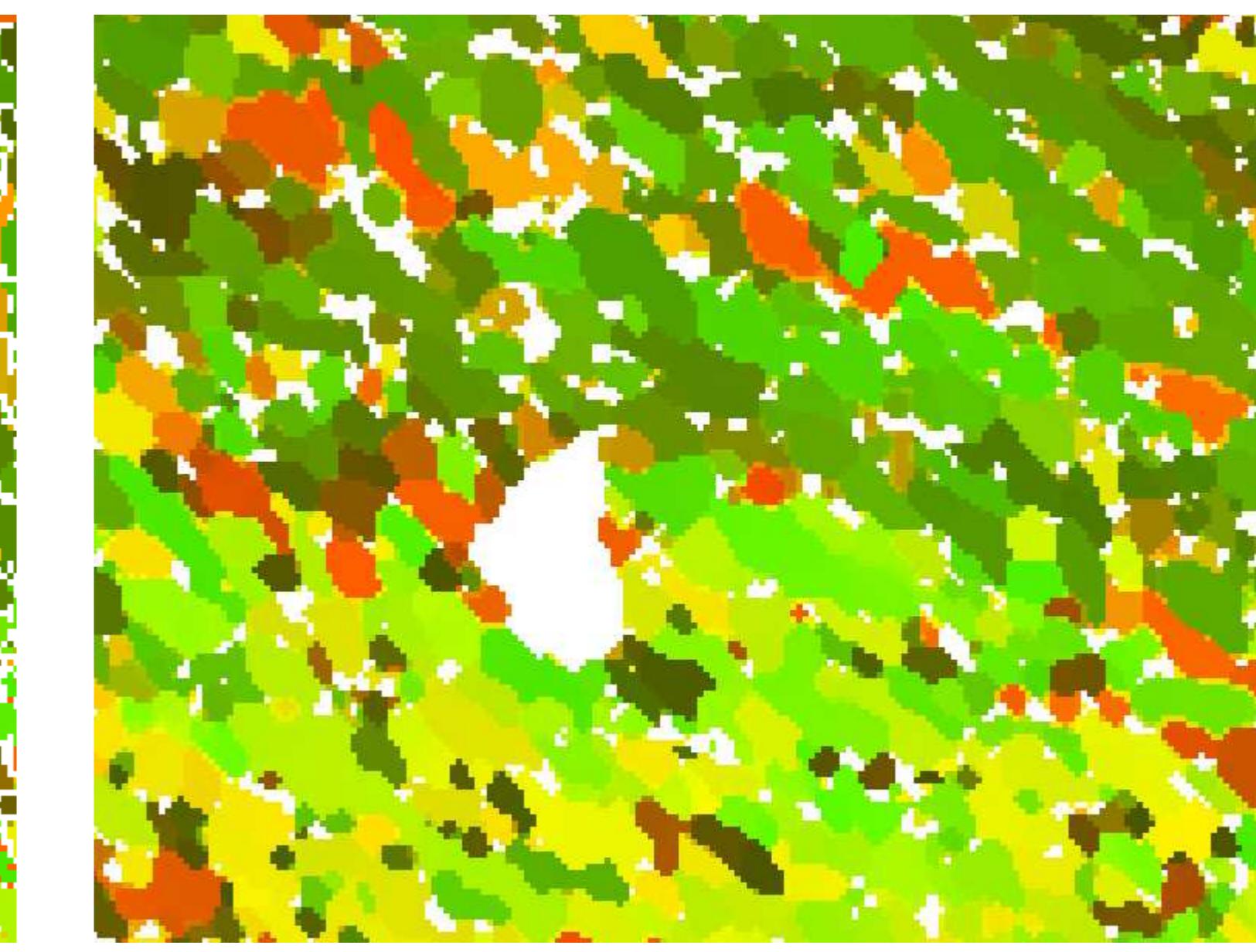
noise filtering - segmentation



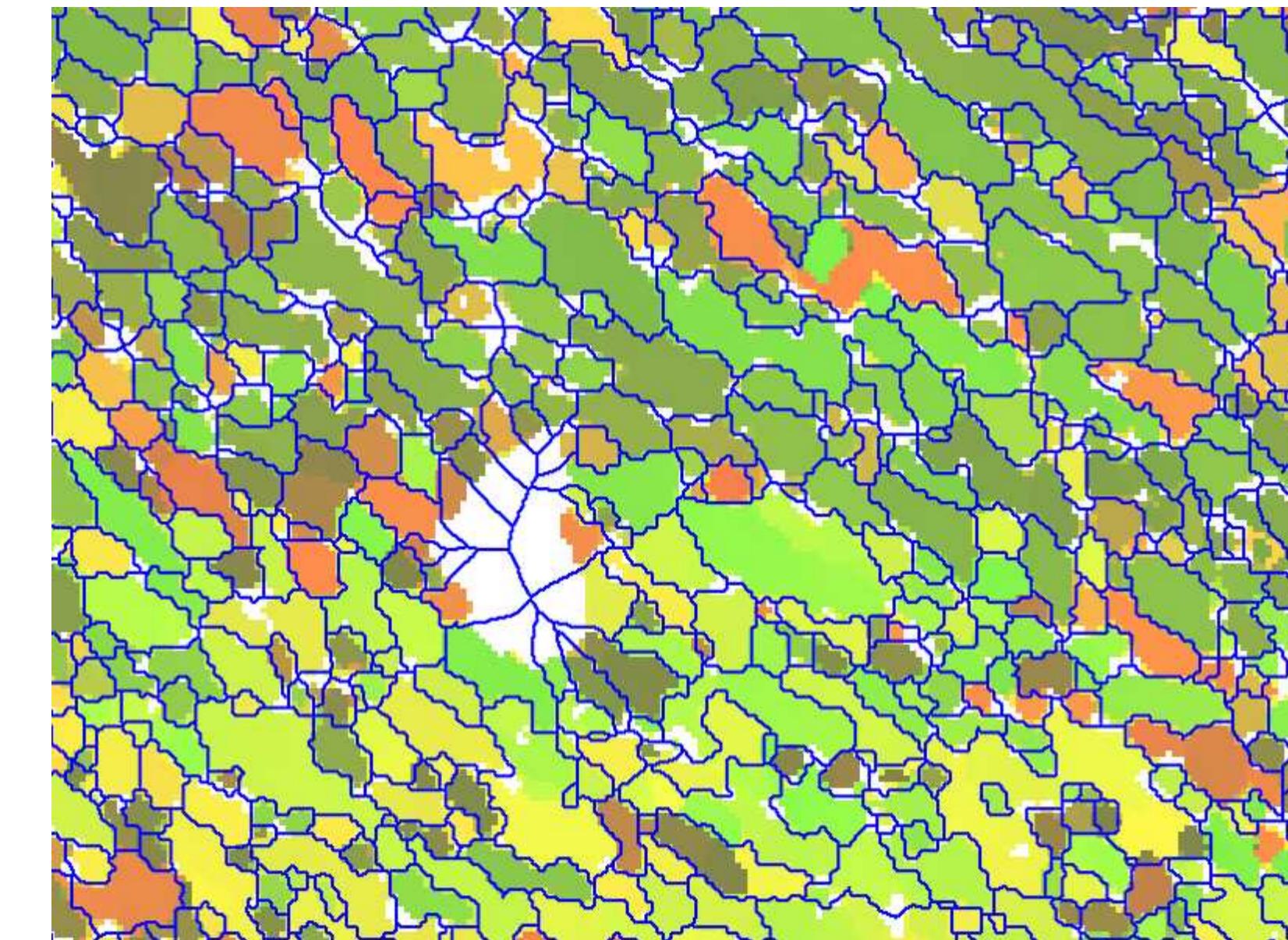
(1) Euler



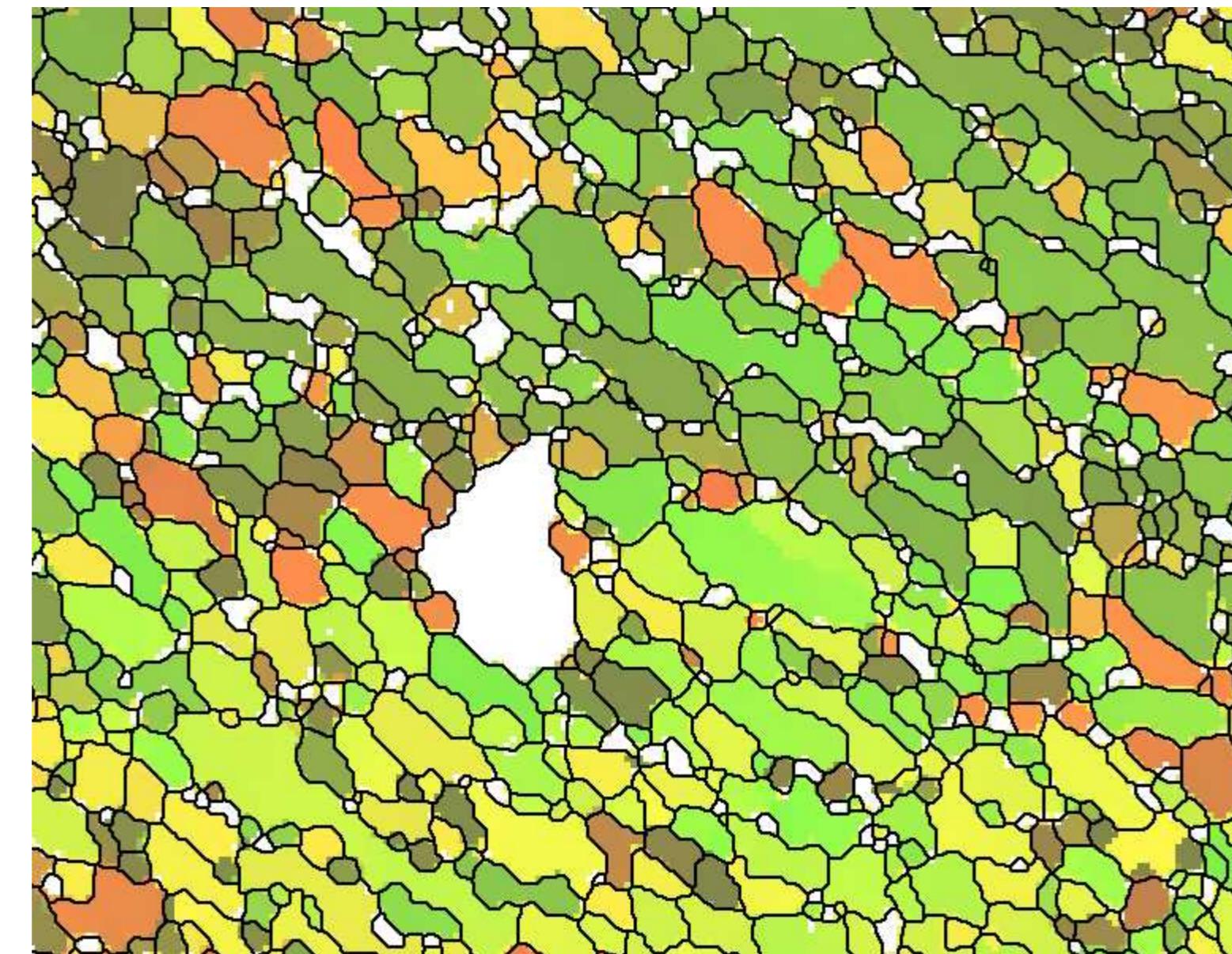
(2) azi inc mask



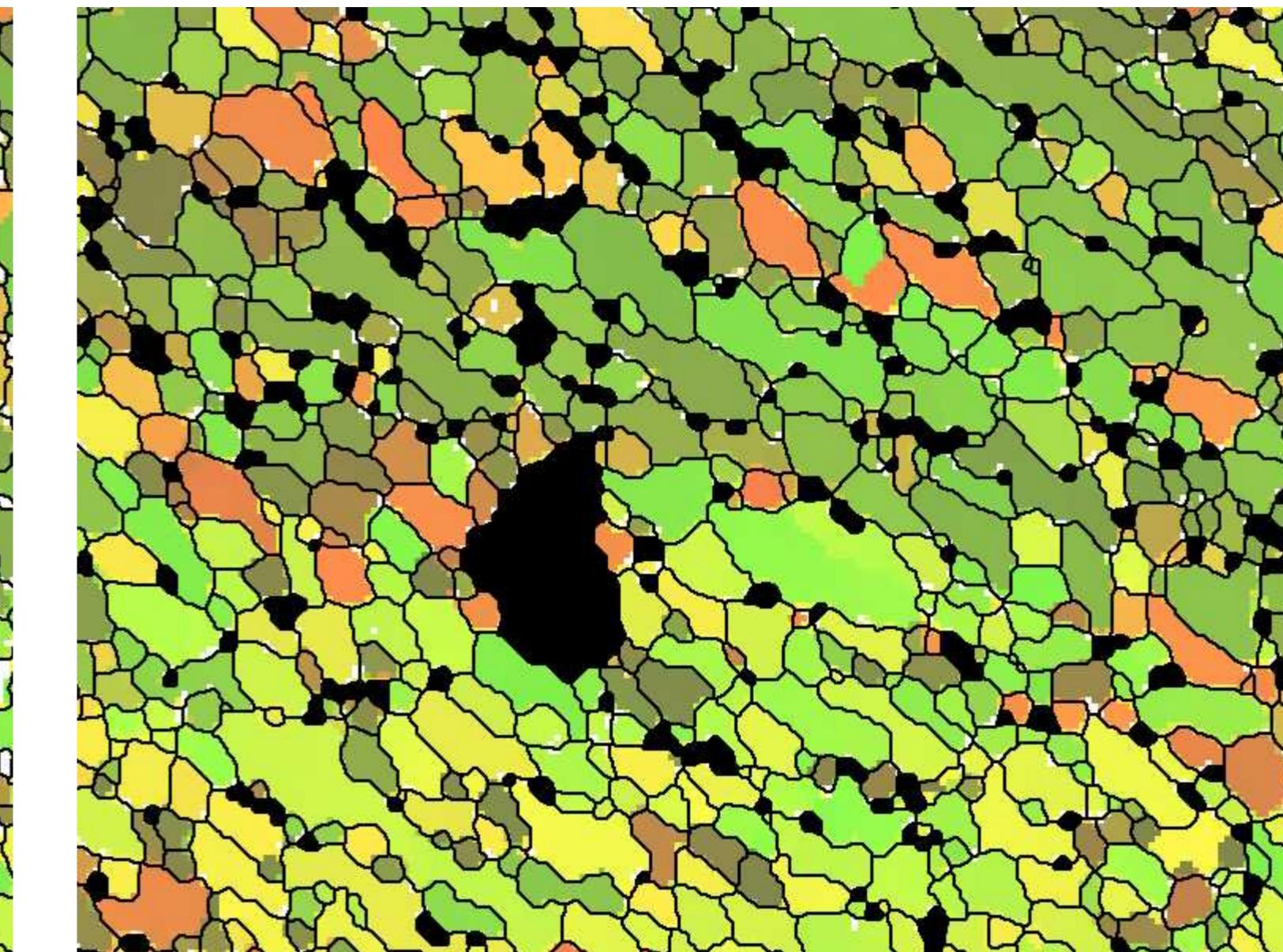
(3) azi inc mask filtered



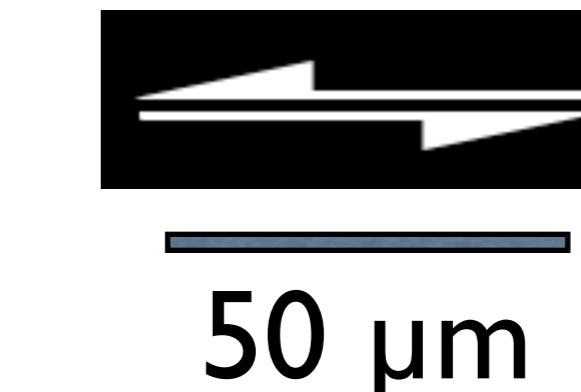
(4) mtex grain boundaries



(5) misor grain boundaries



(6) misor grains >75% index

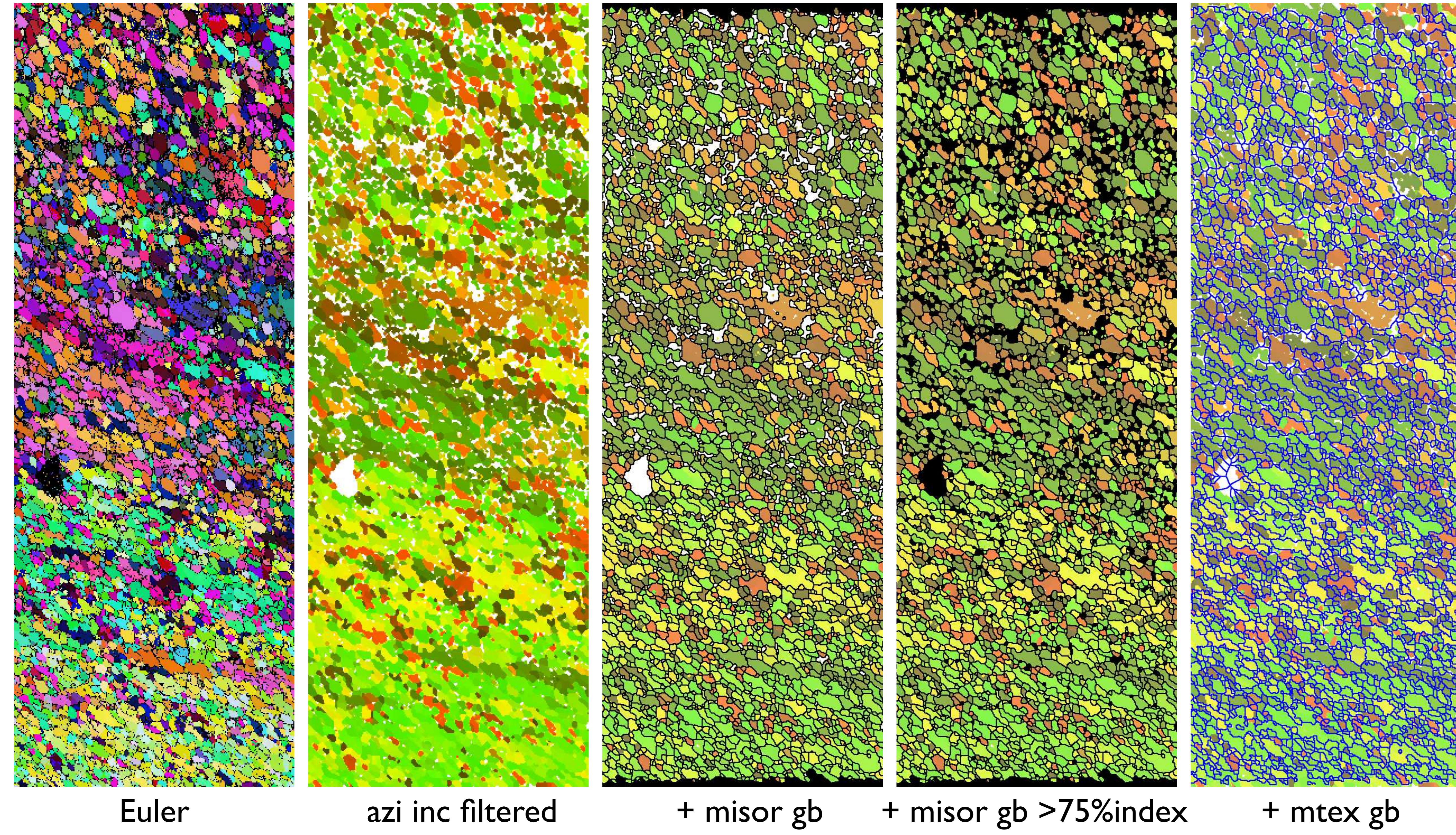


ImageJ/Fiji > Process Noise - Outliers: ImageSXM / Lazy grain boundaries

a) radius 2 color difference I bright misorstacks mis-45-90 misE2 misH2 misN2
b) radius 1 color difference I dark misr1 misr2 misr3 misr4

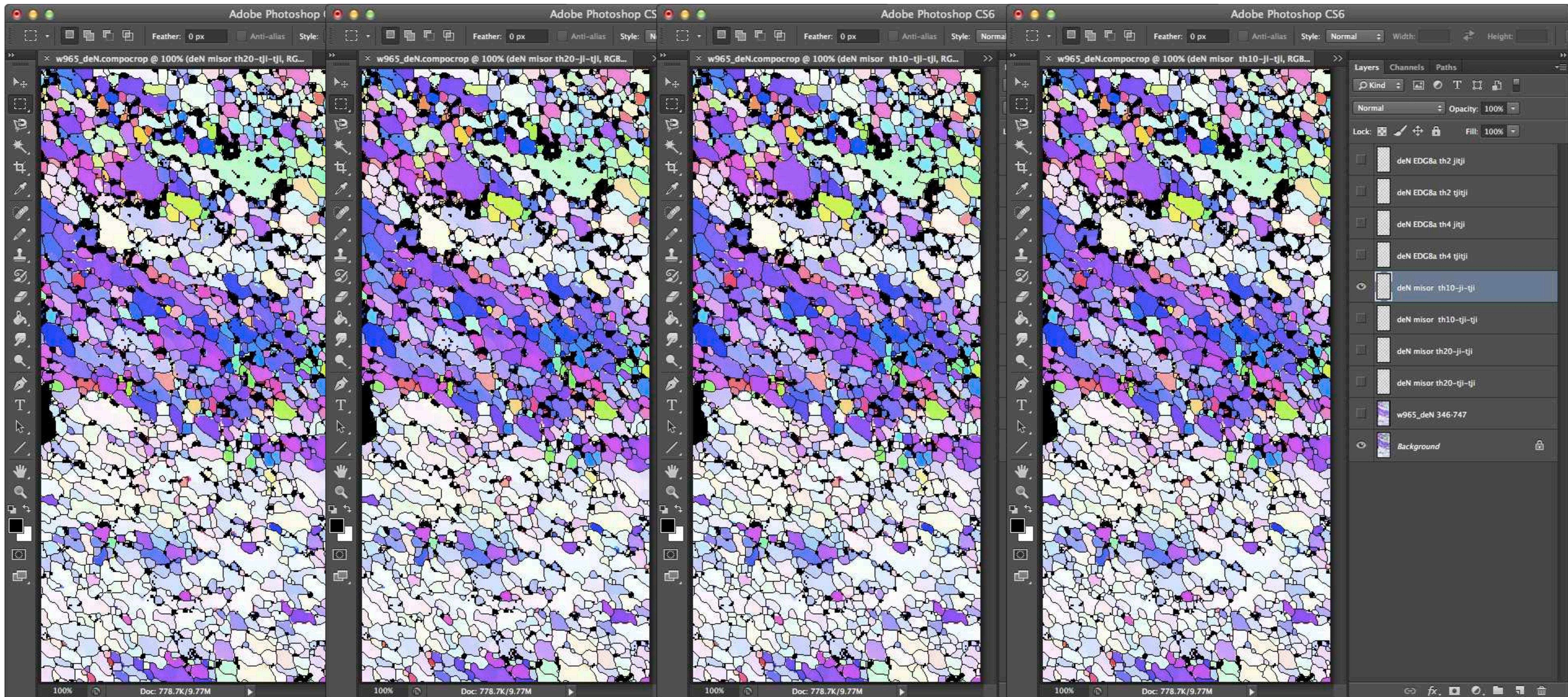
<< details >>

comparison mtex - Lazy grain boundary



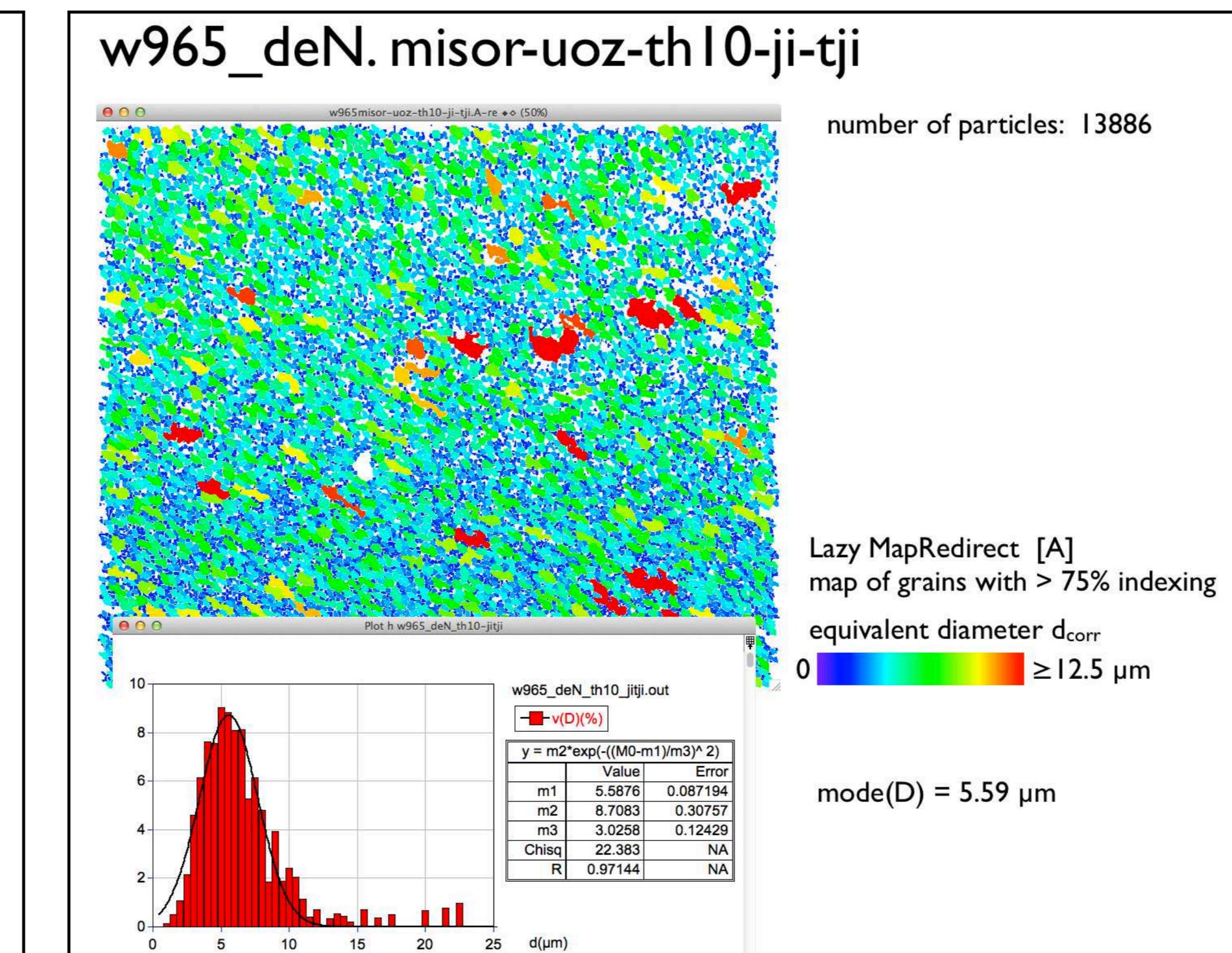
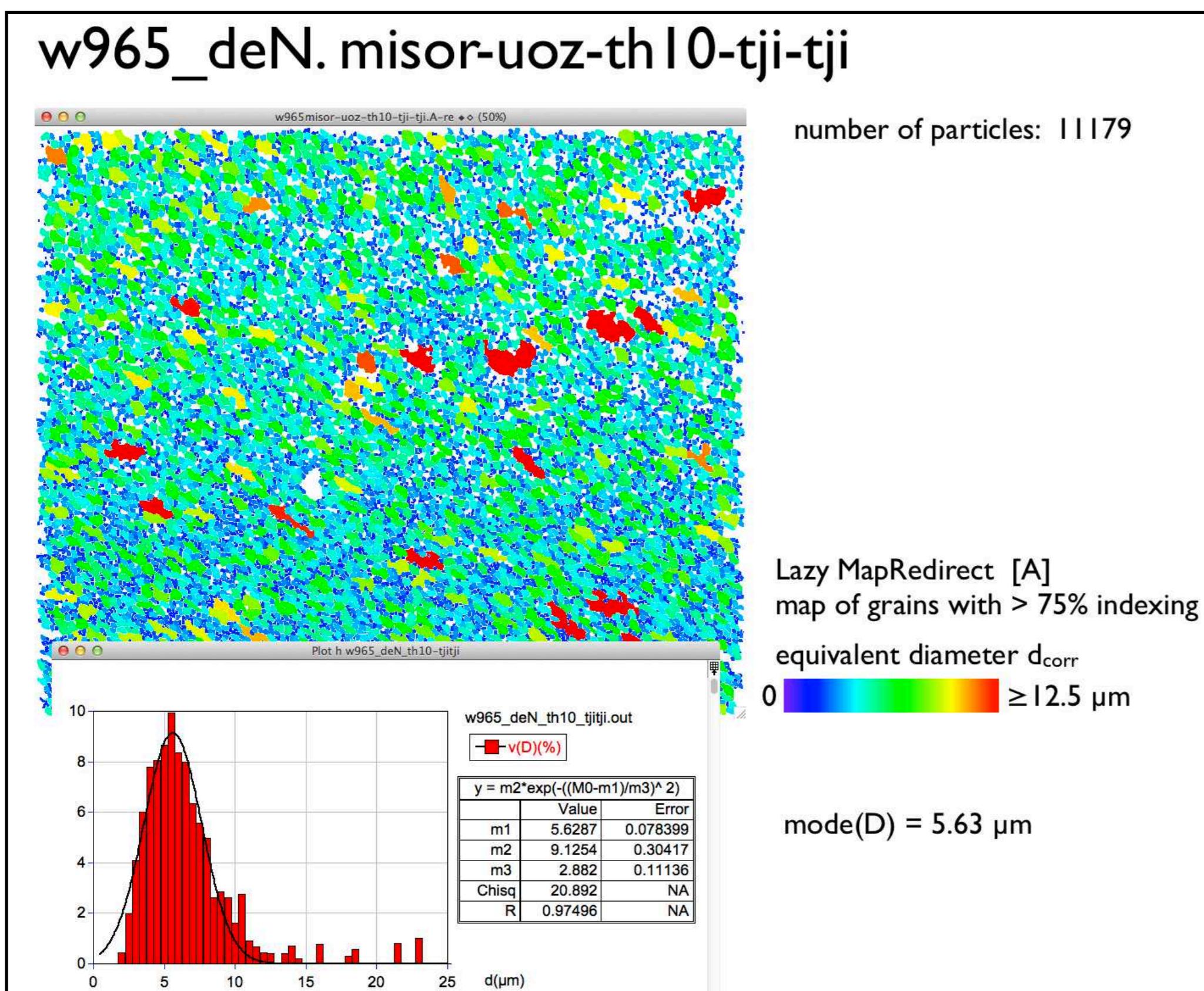
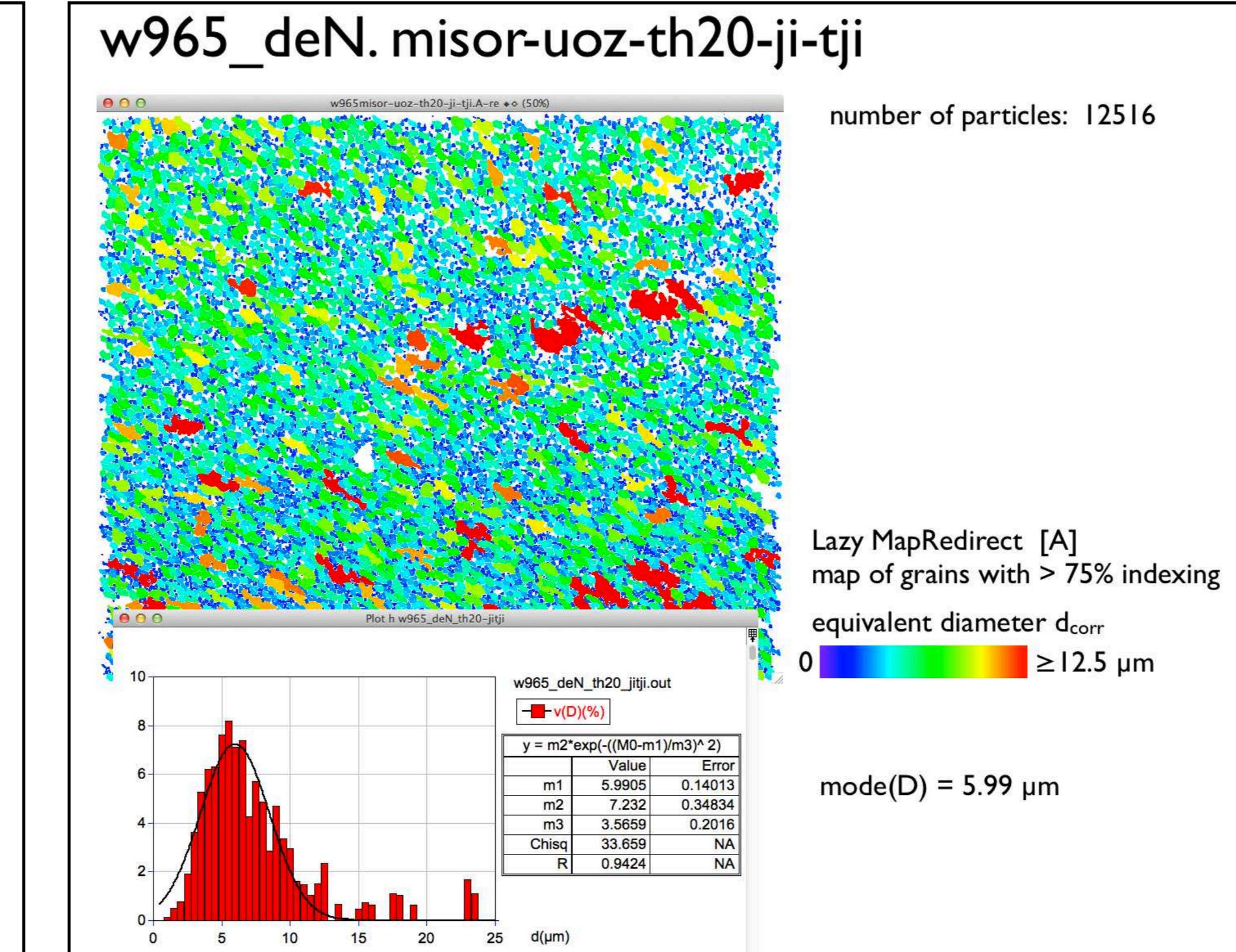
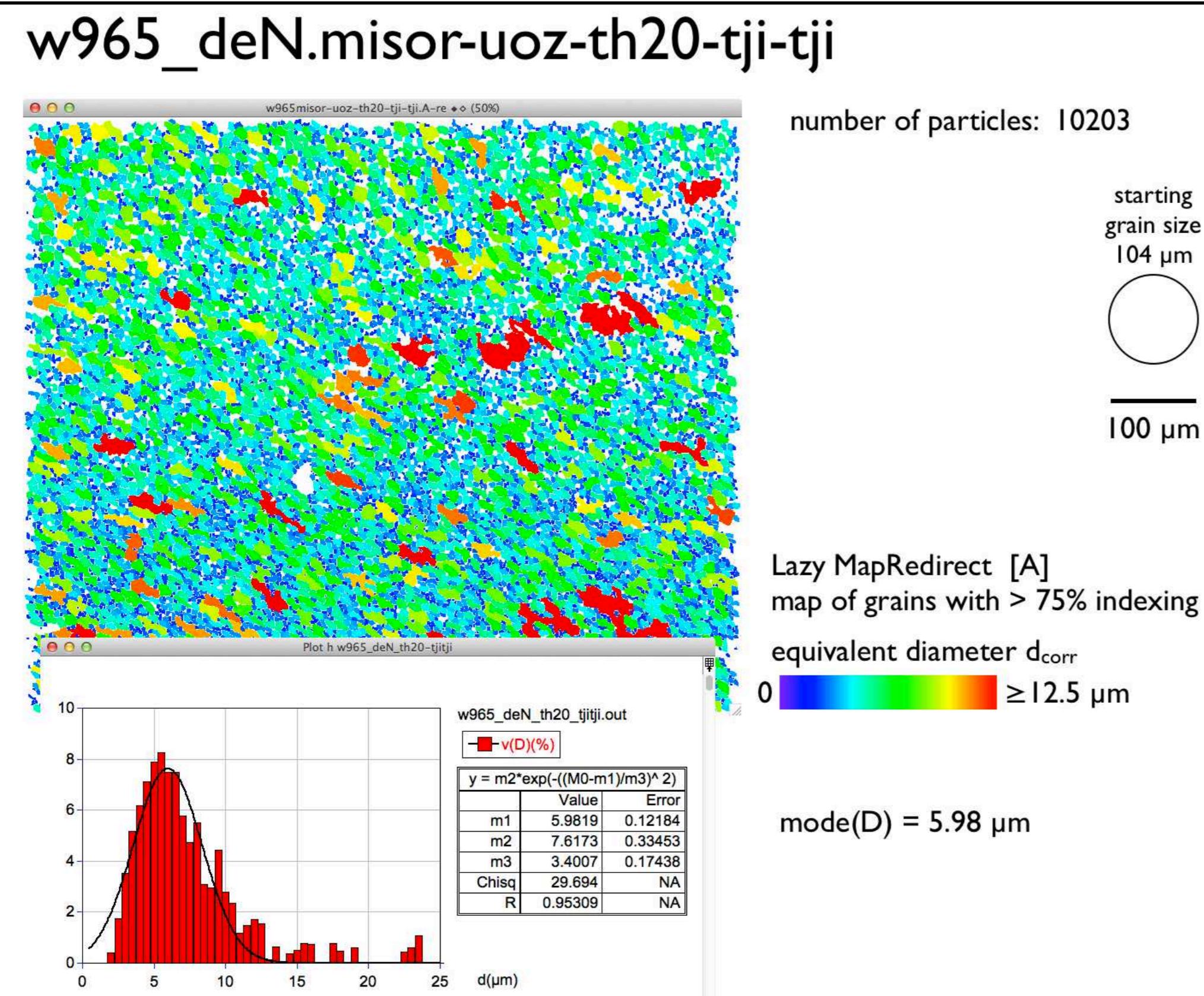
<< details >>

segmenting CIP-type misorientation images



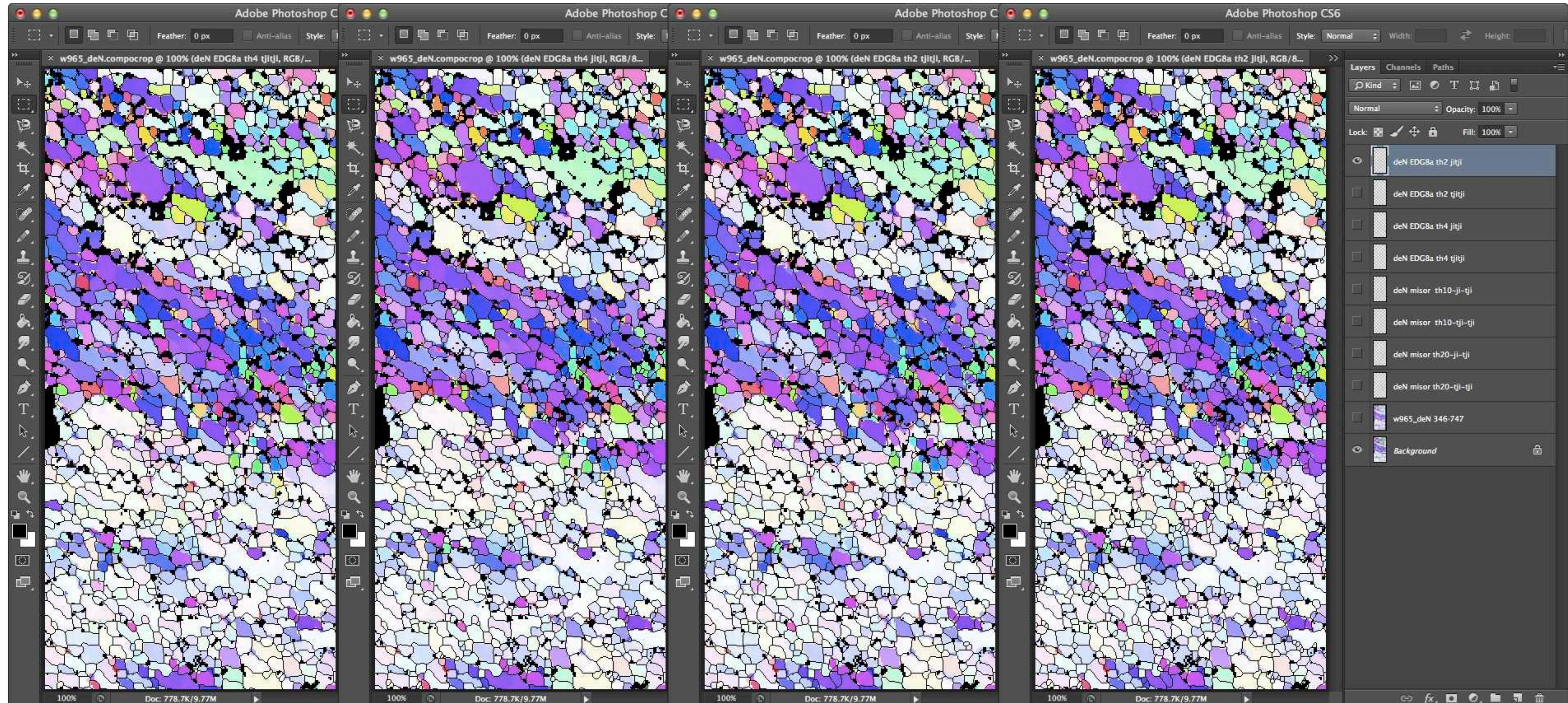
<< details >>

grains from misorientation images



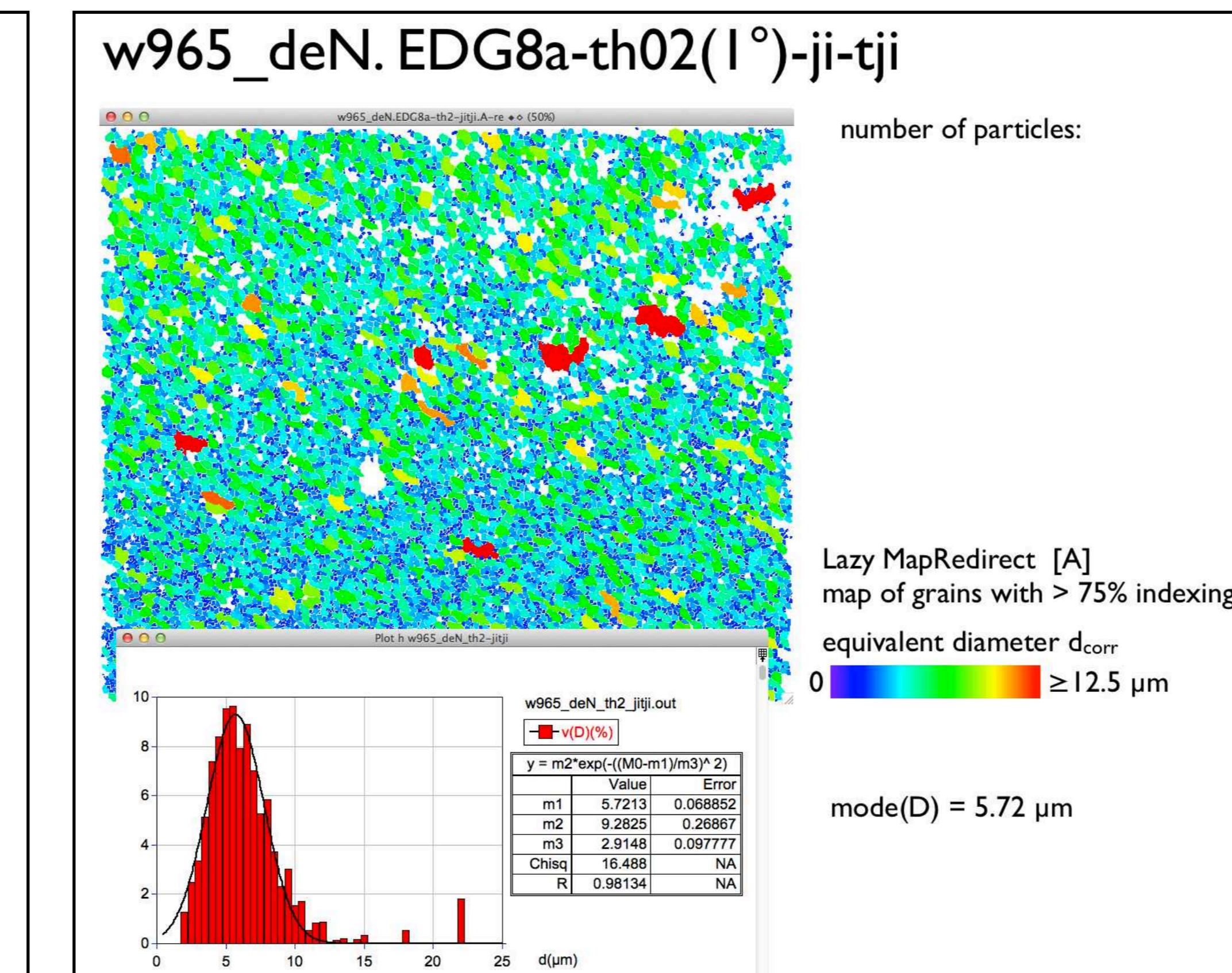
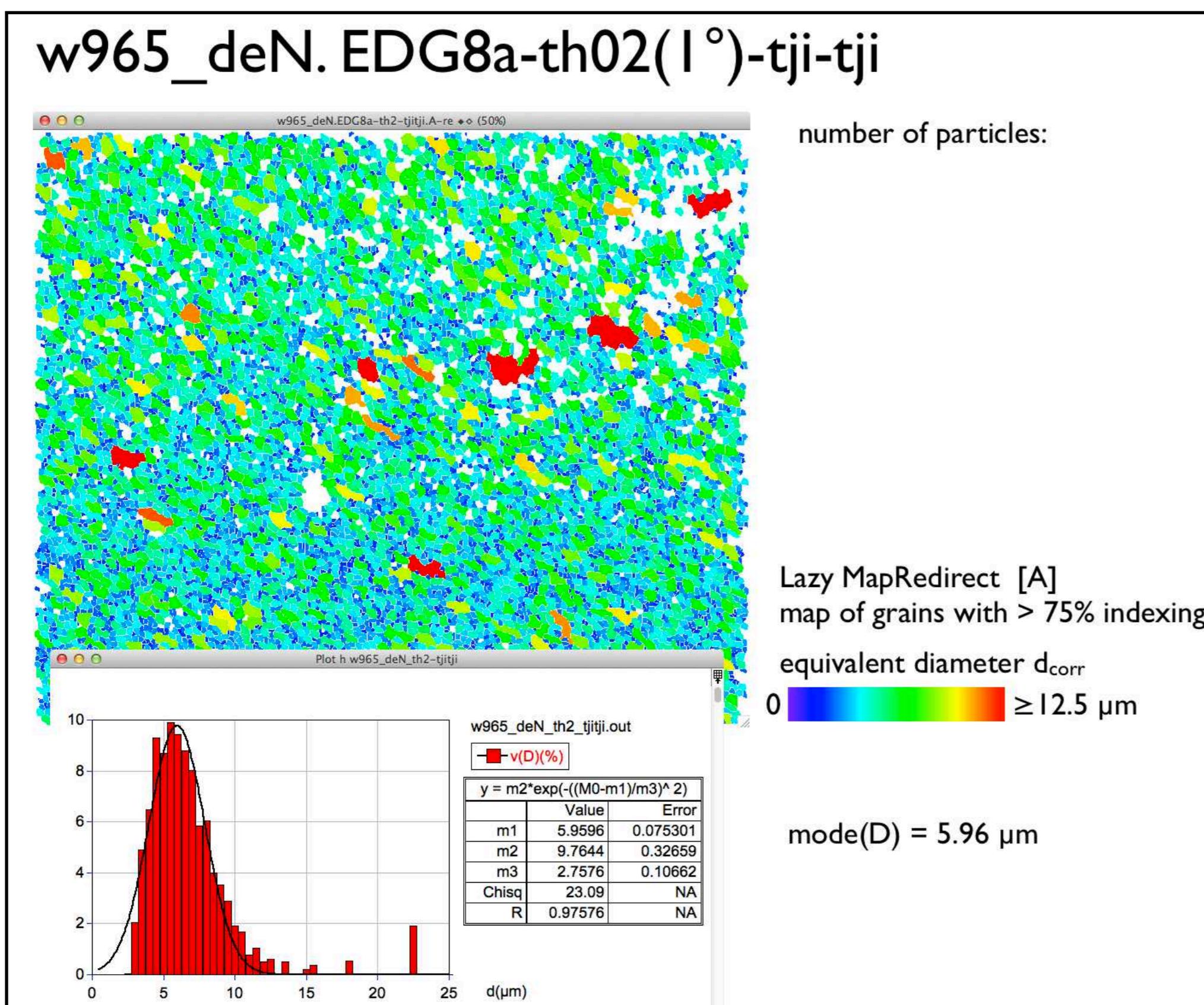
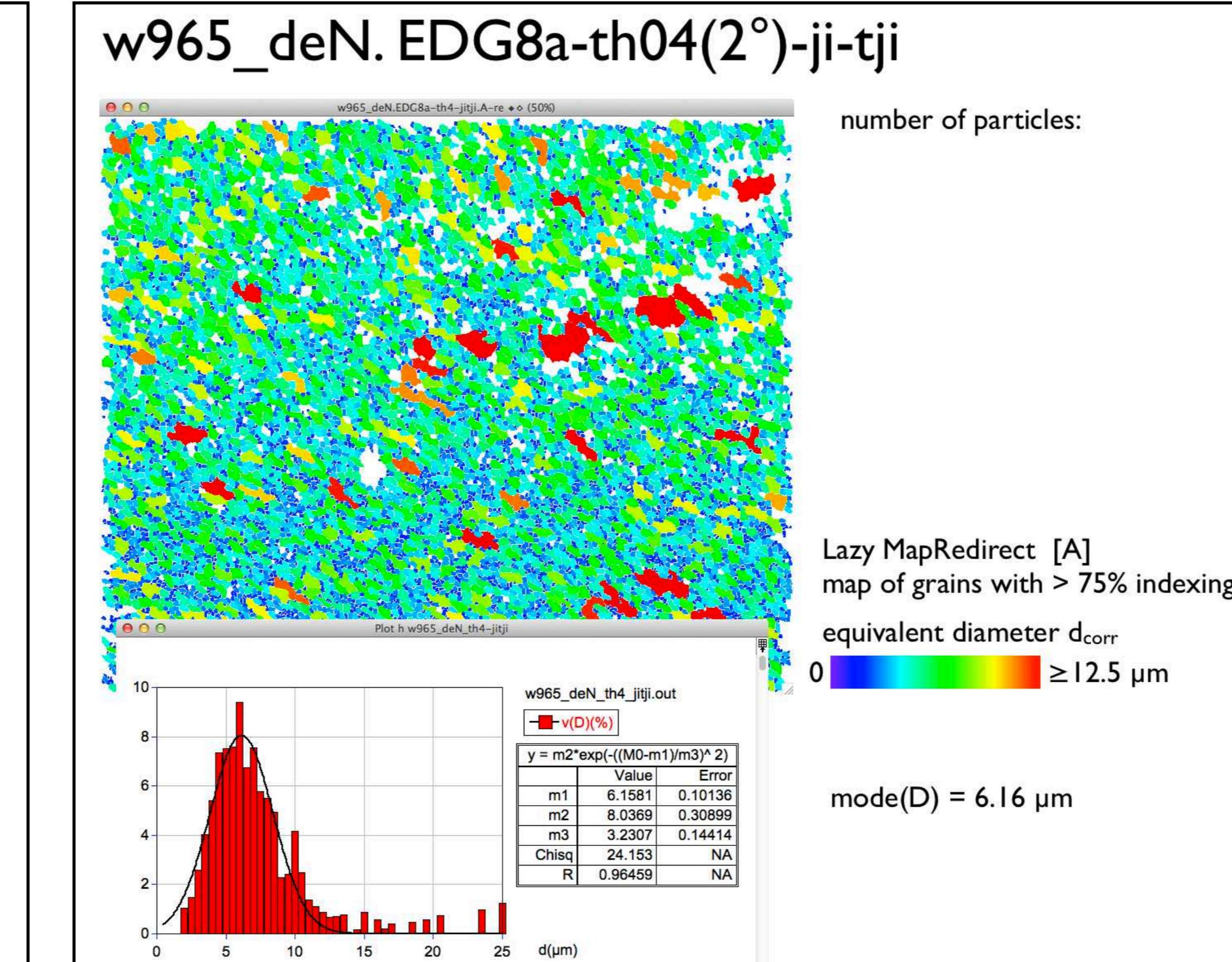
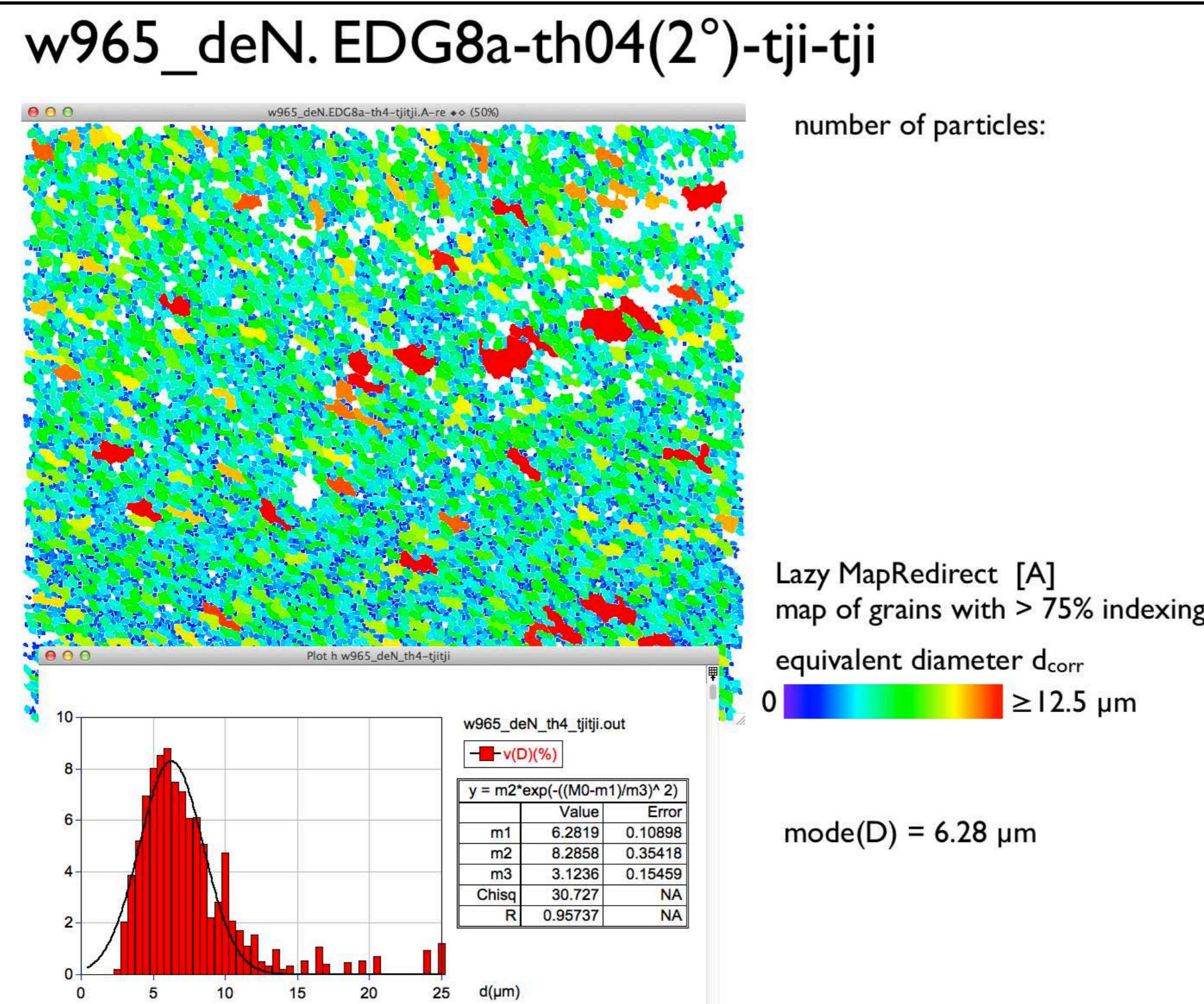
<< details >>

segmenting CIP-type orientation gradient images



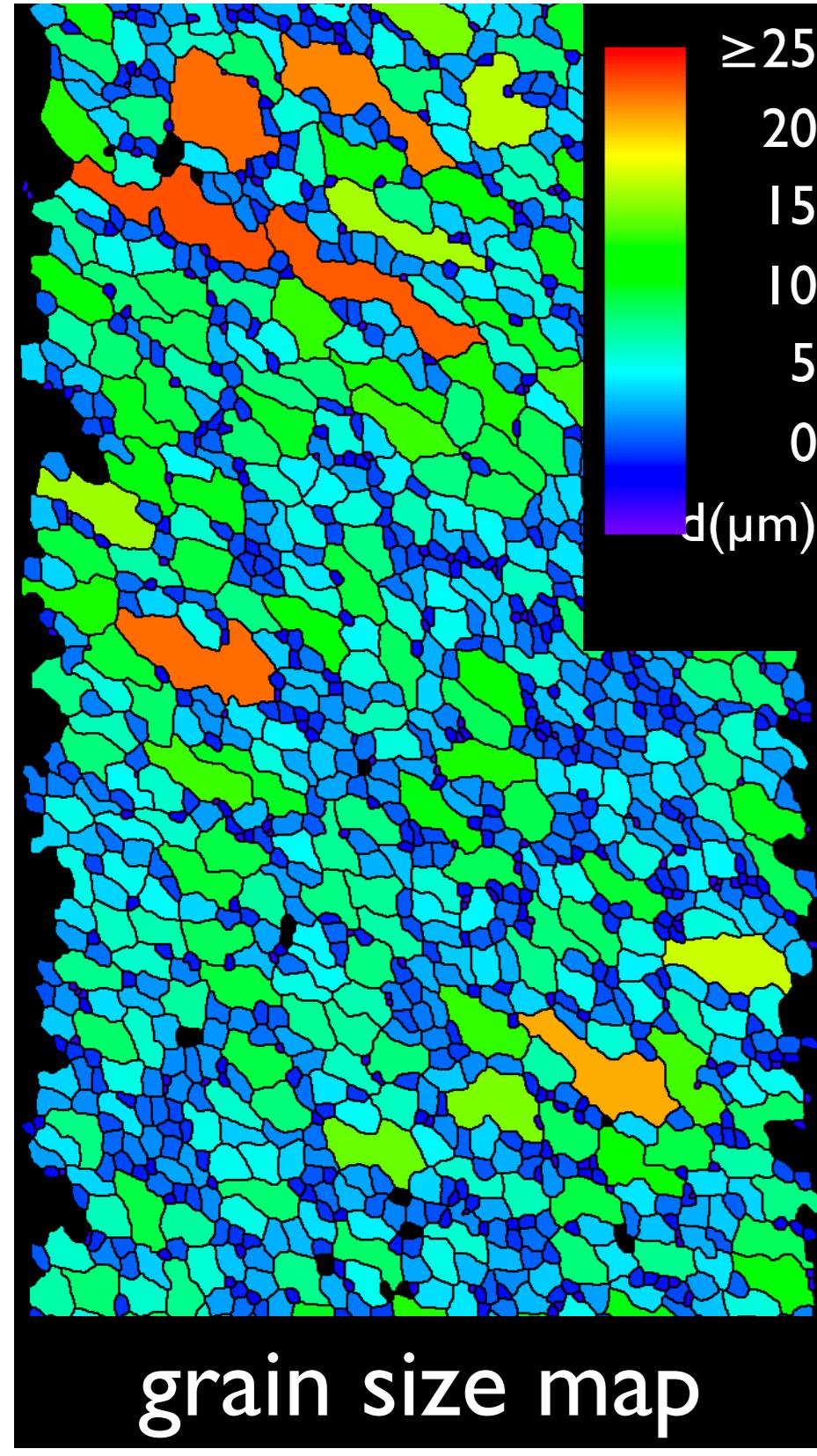
<< details >>

grains from orientation gradient images

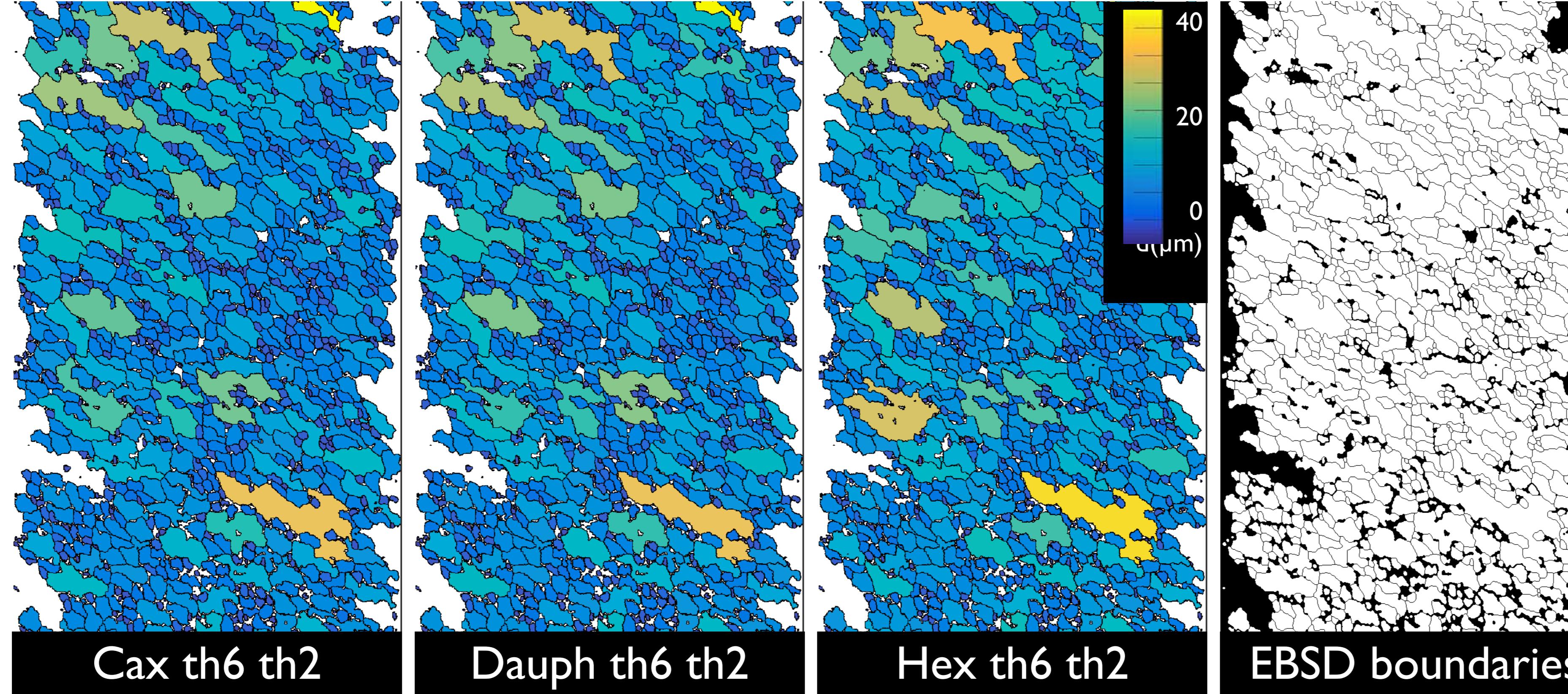
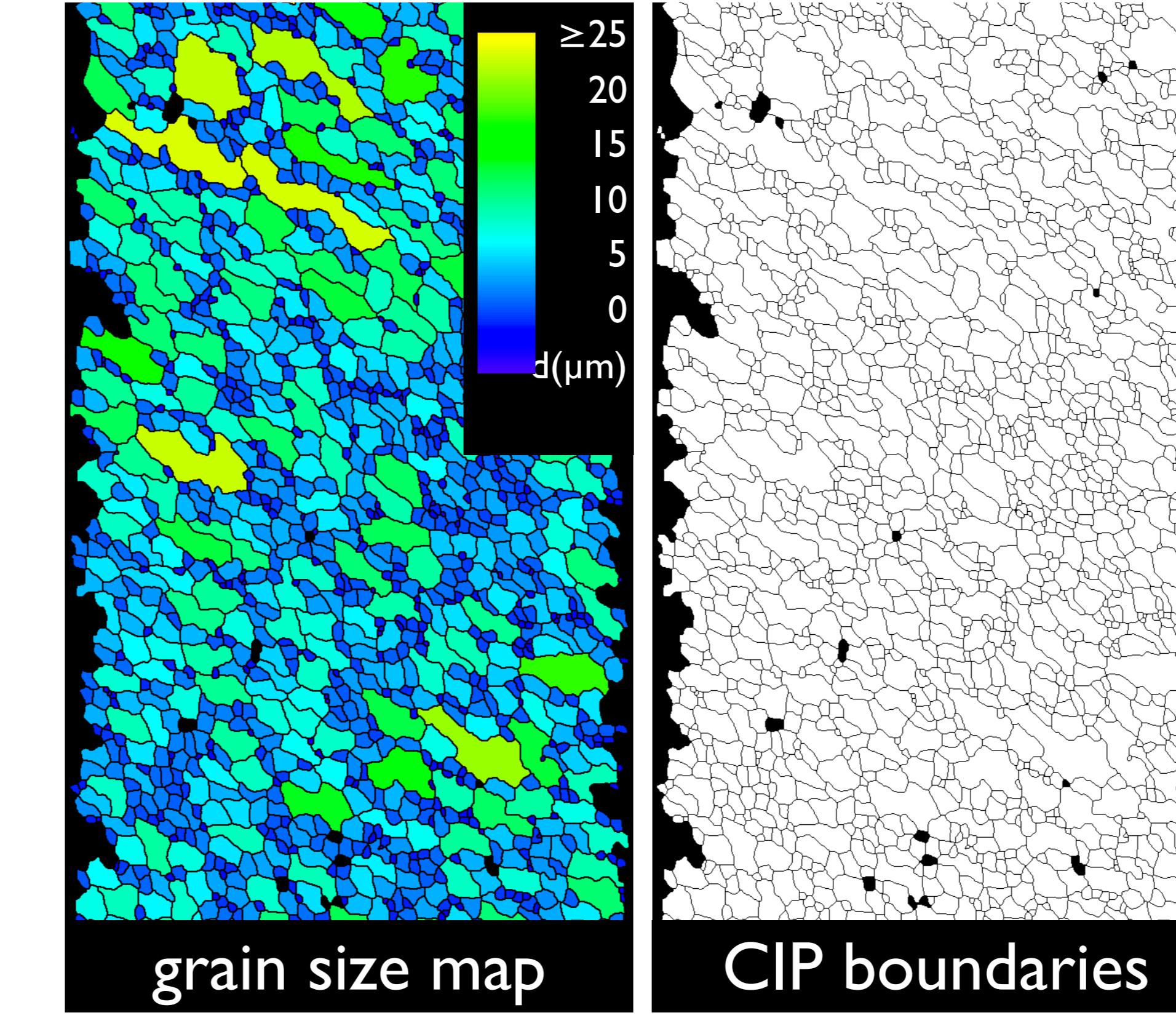


<< details >>

comparing grain size maps

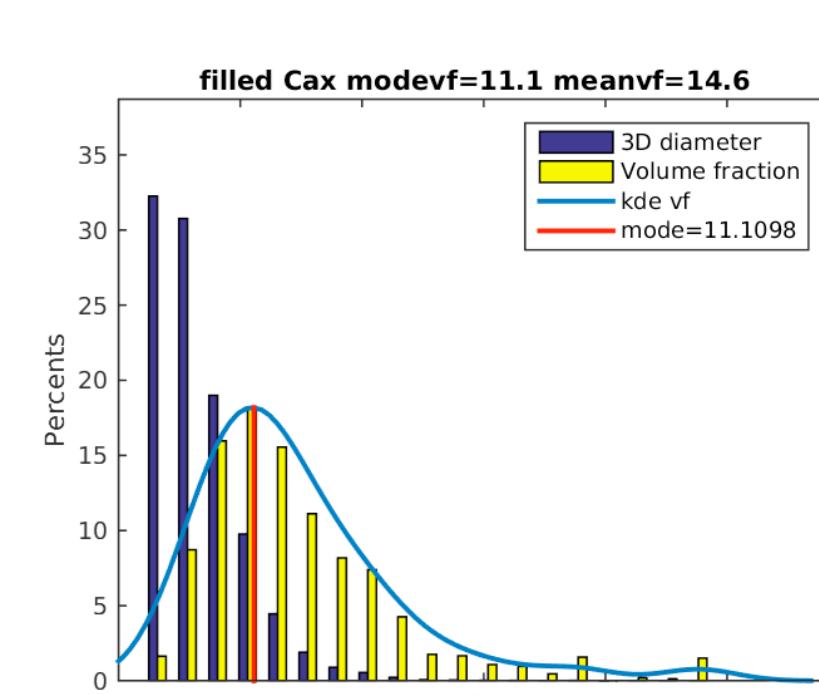
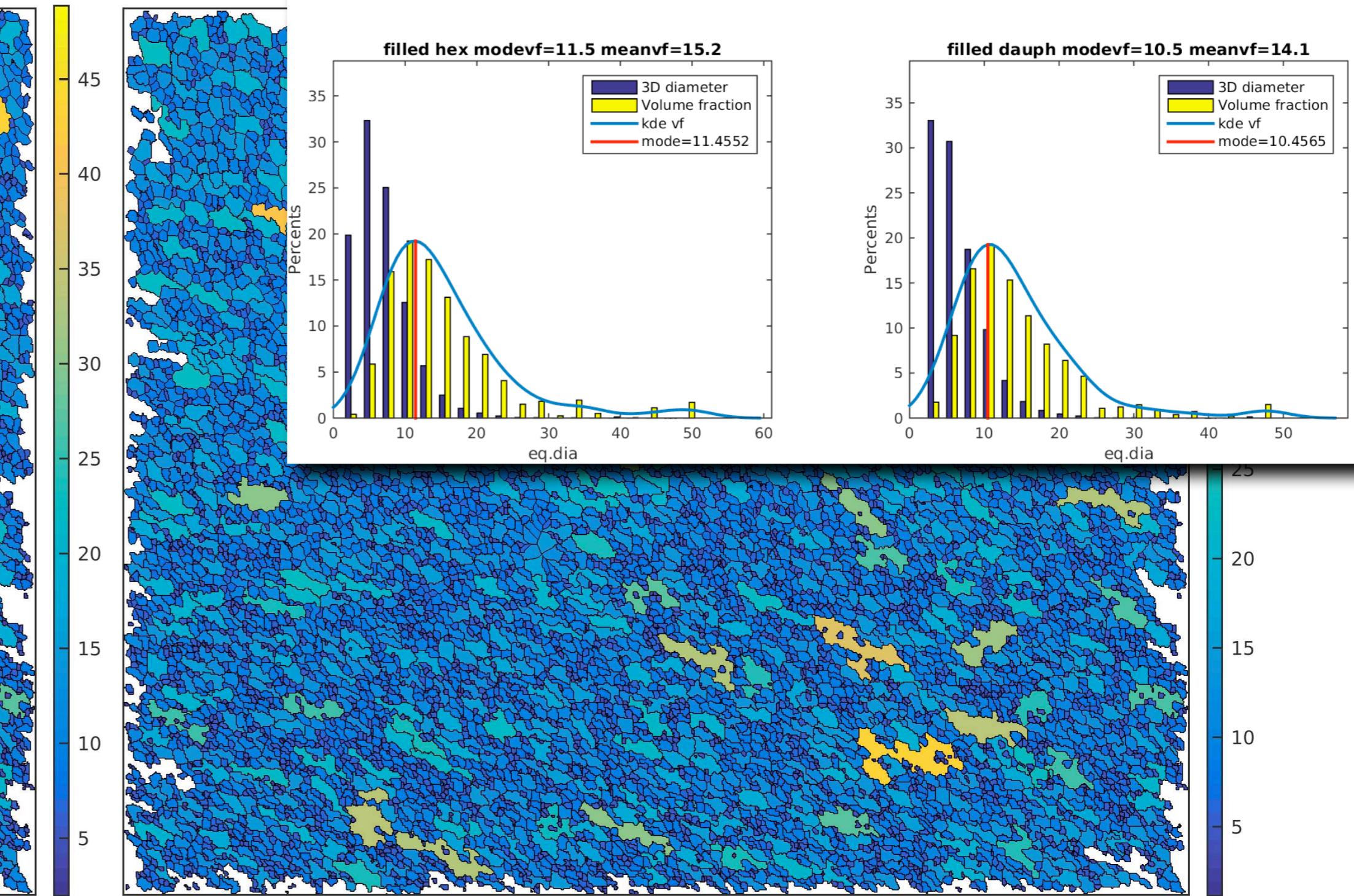
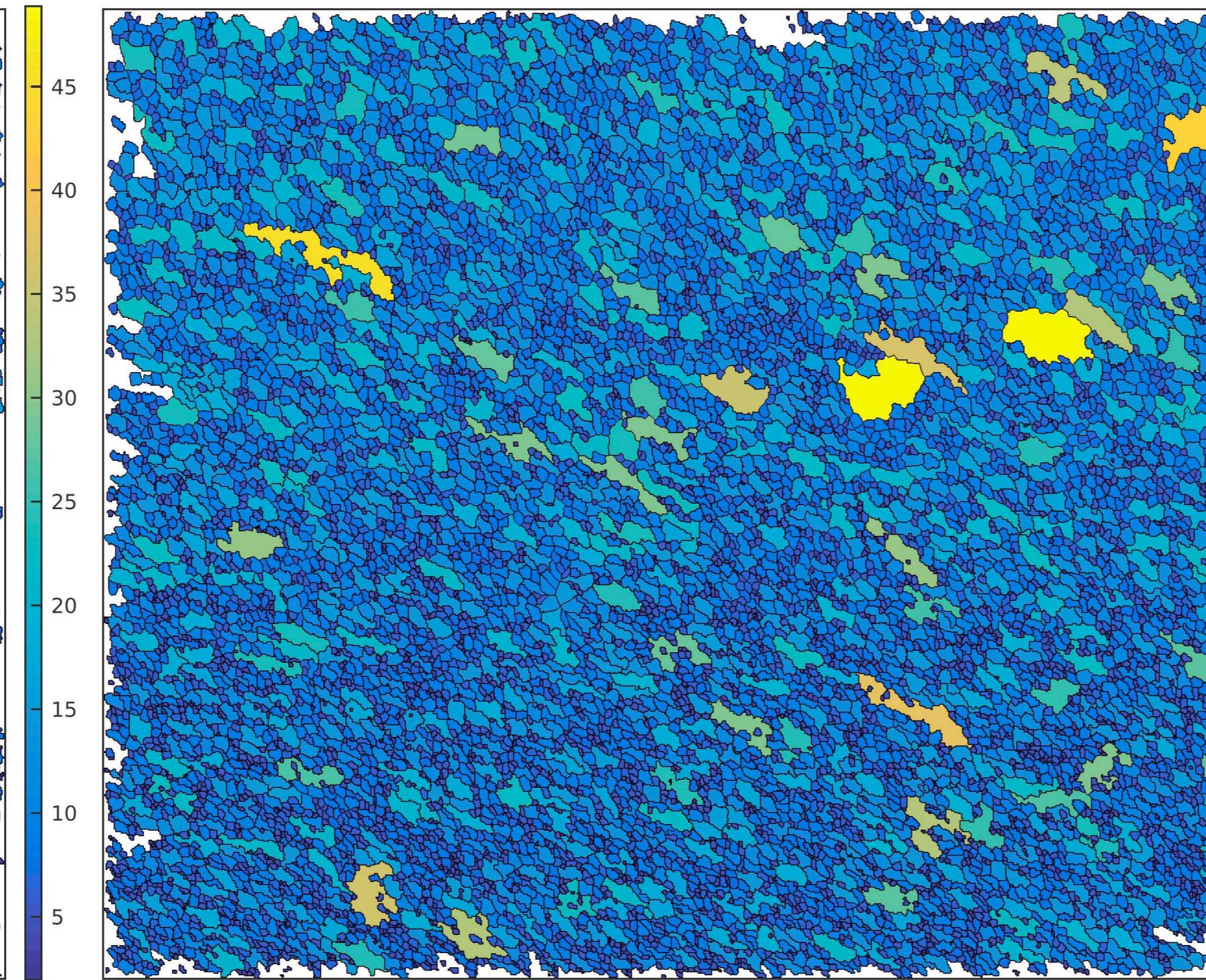
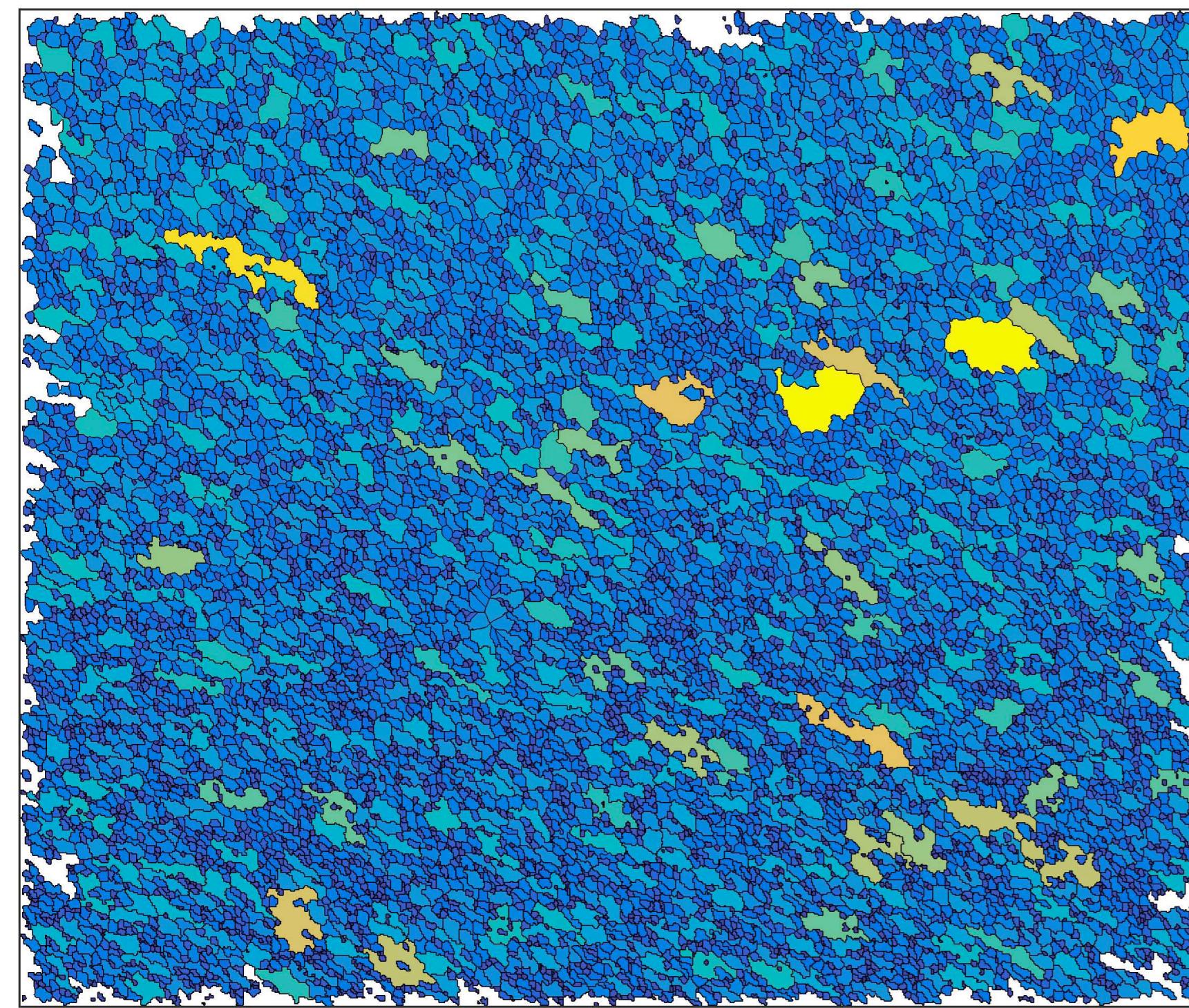
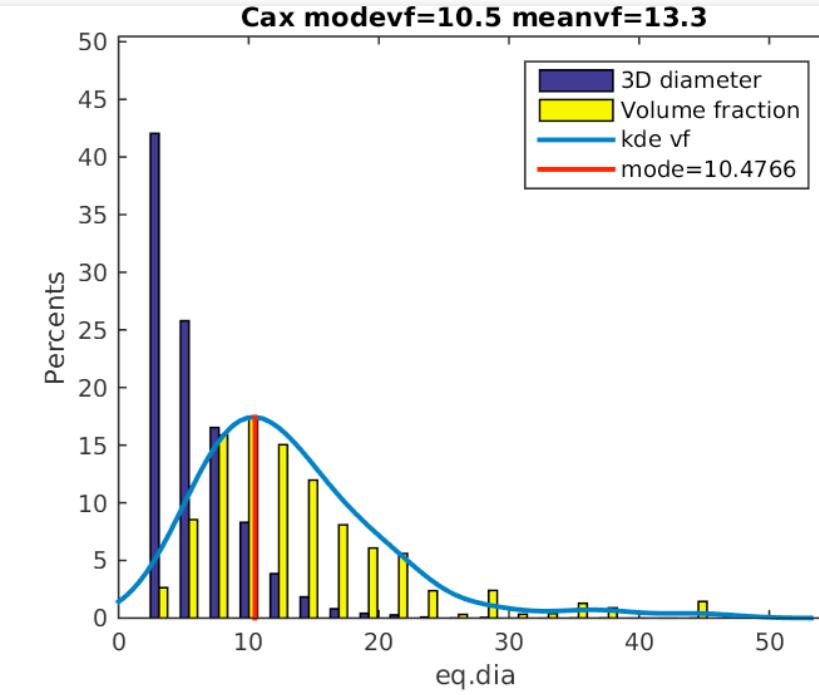
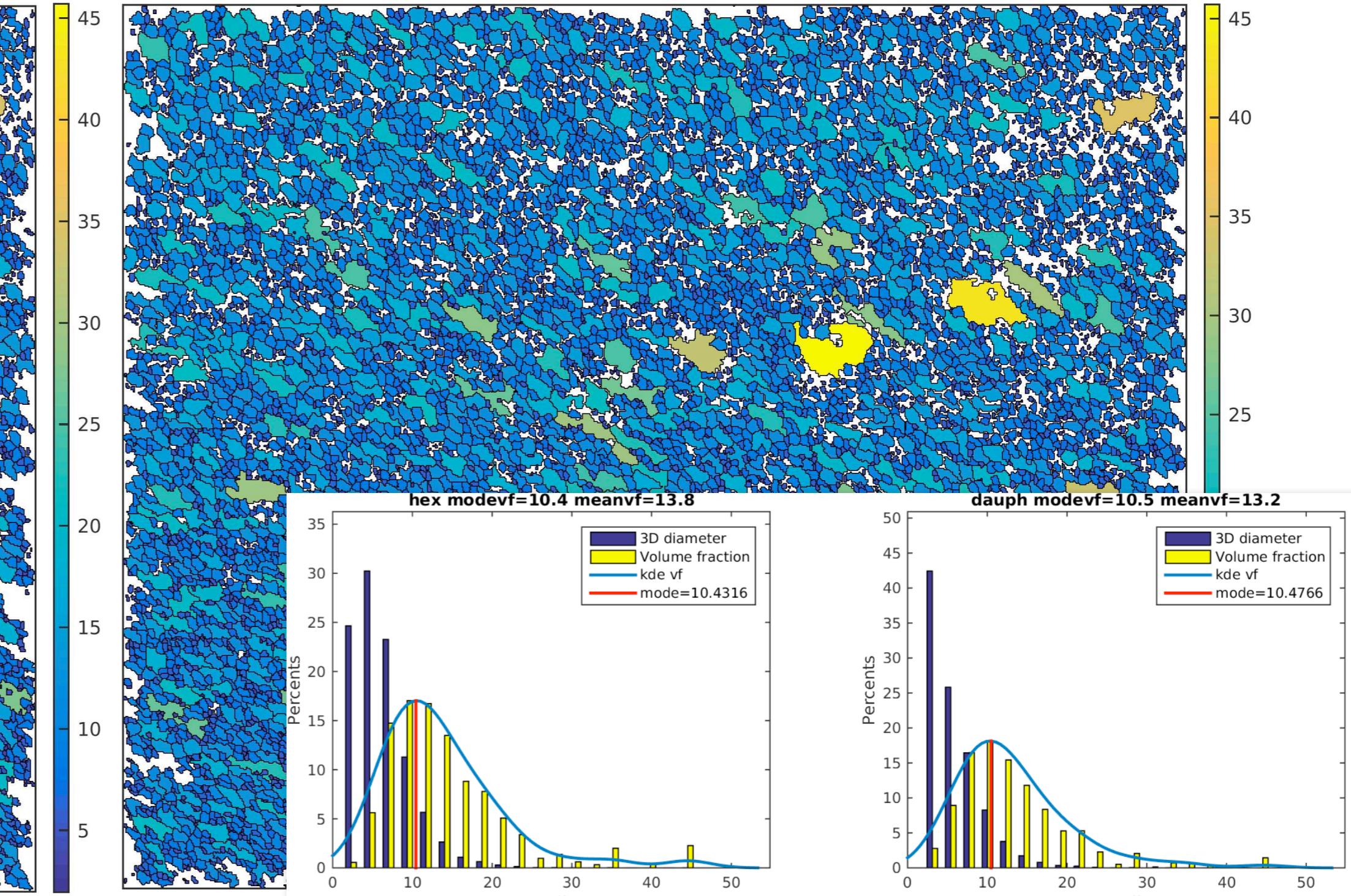
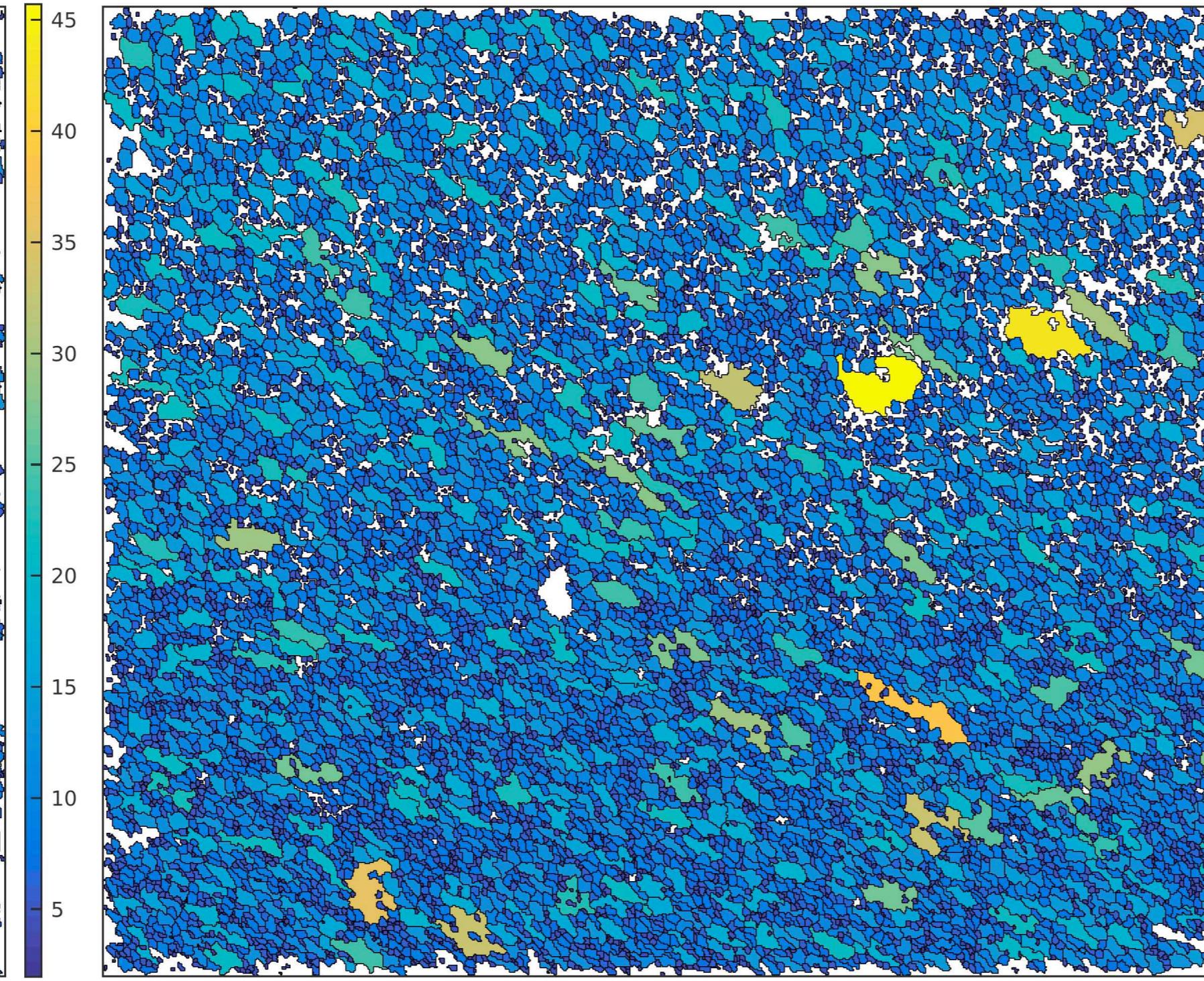
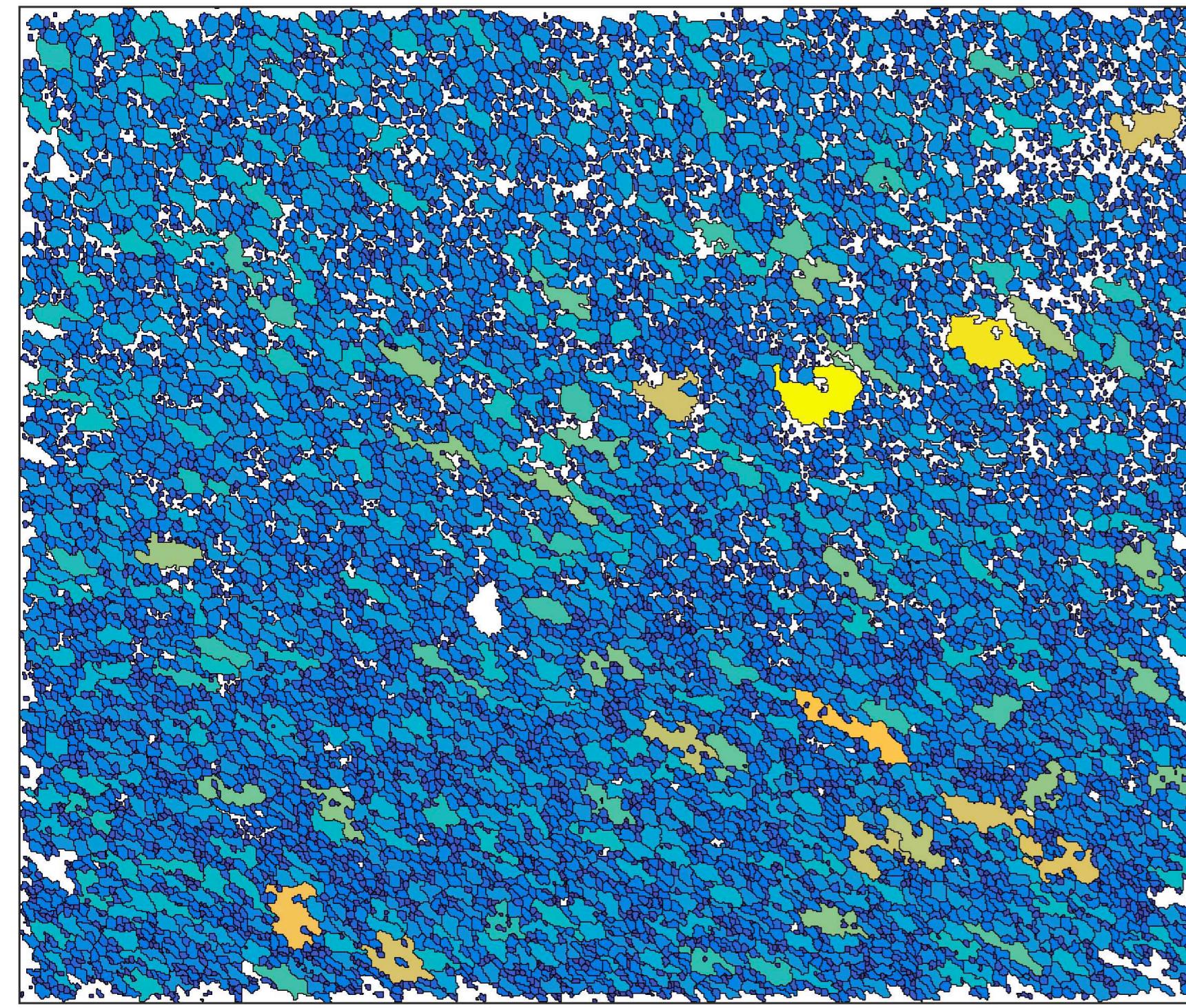


100 μm



<< details >>

big difference - small difference ? 2° threshold



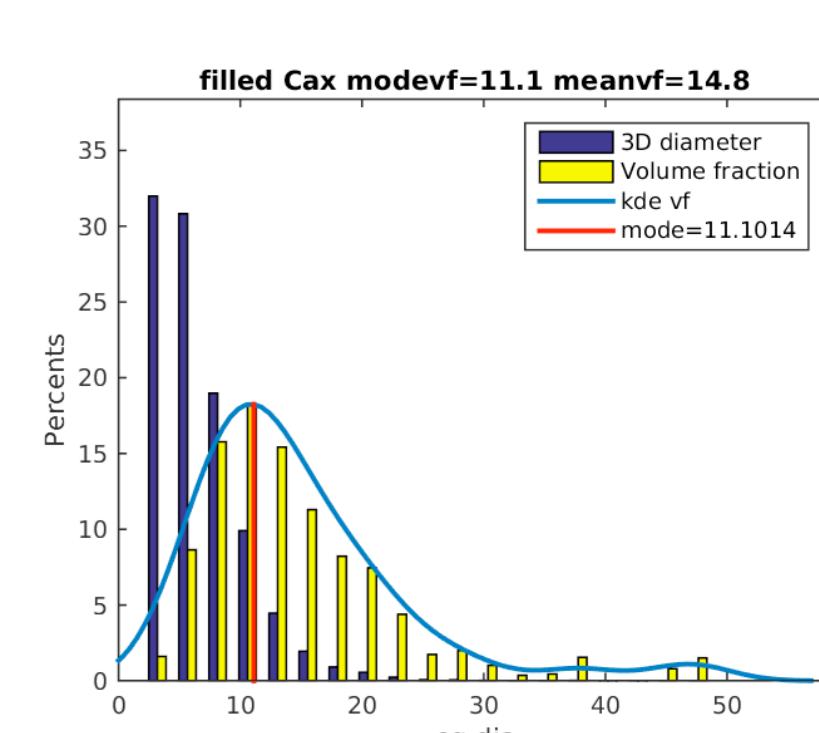
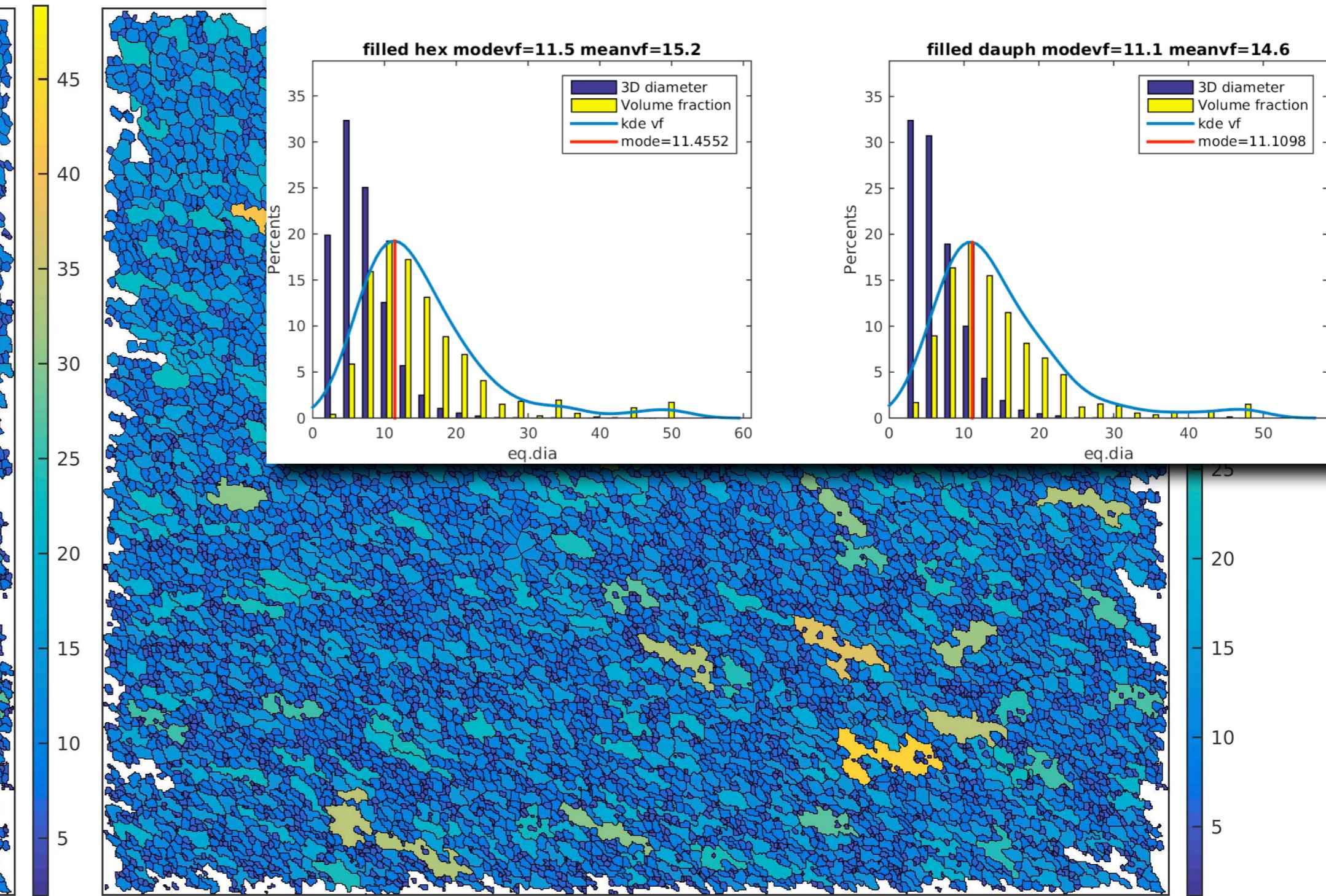
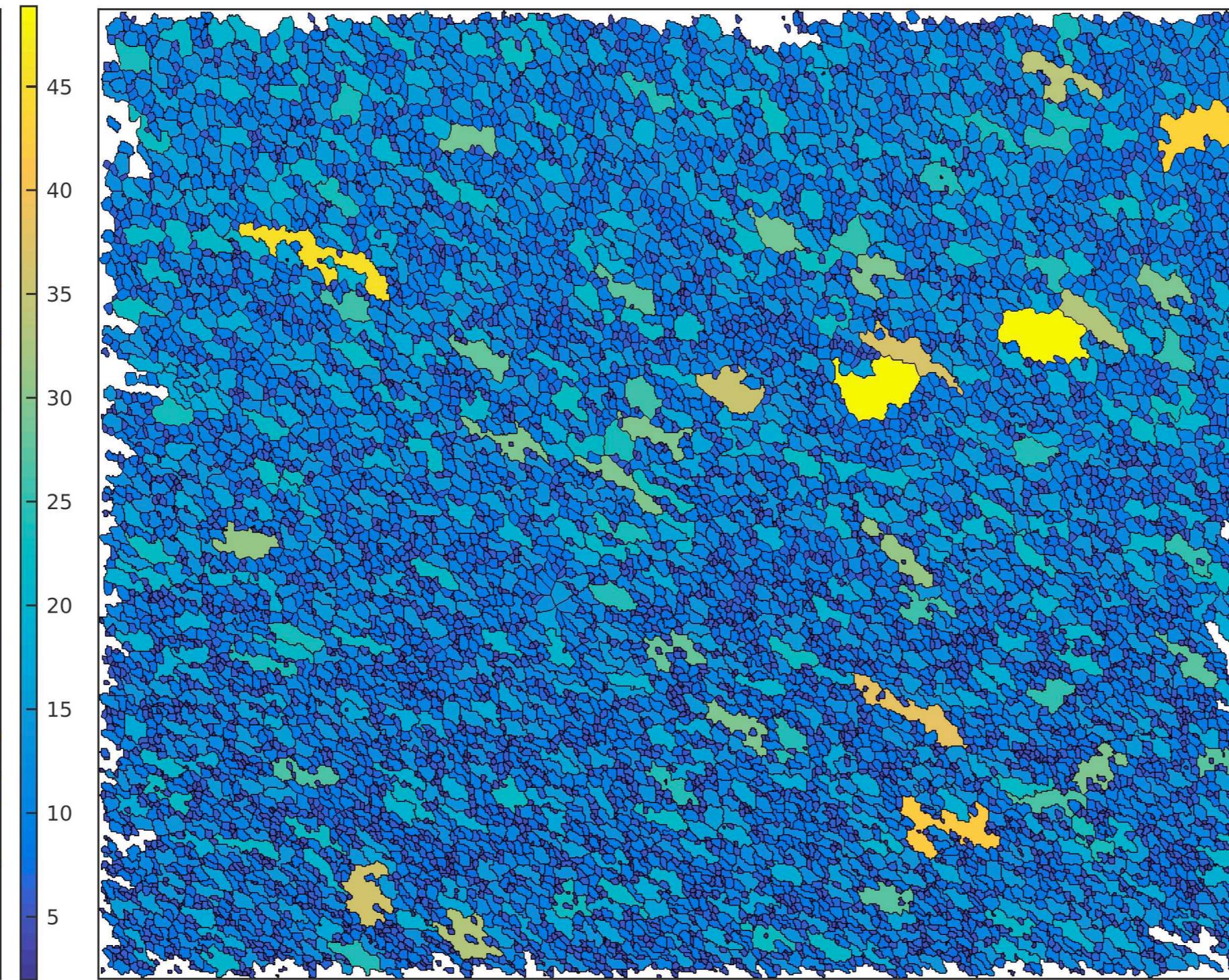
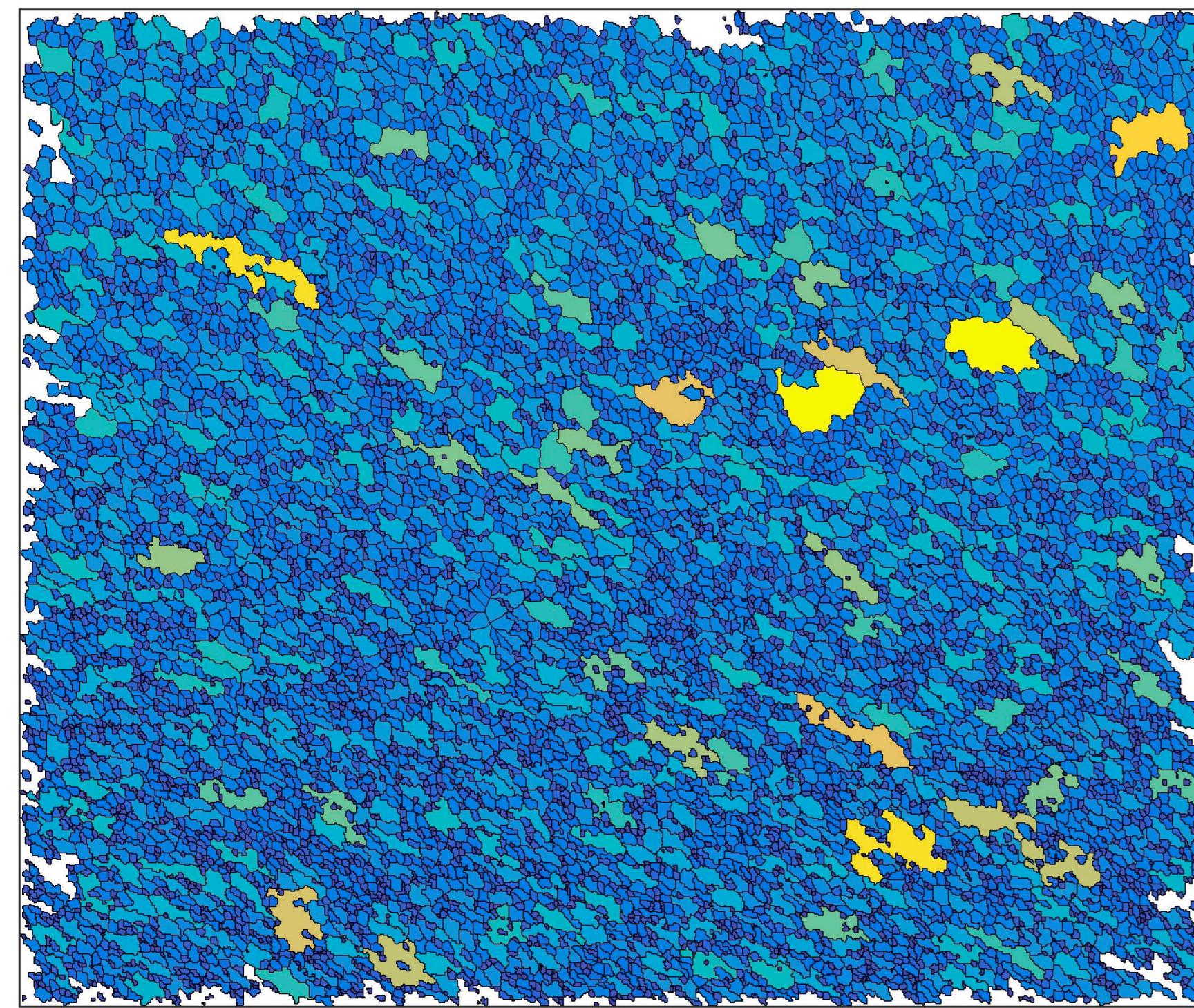
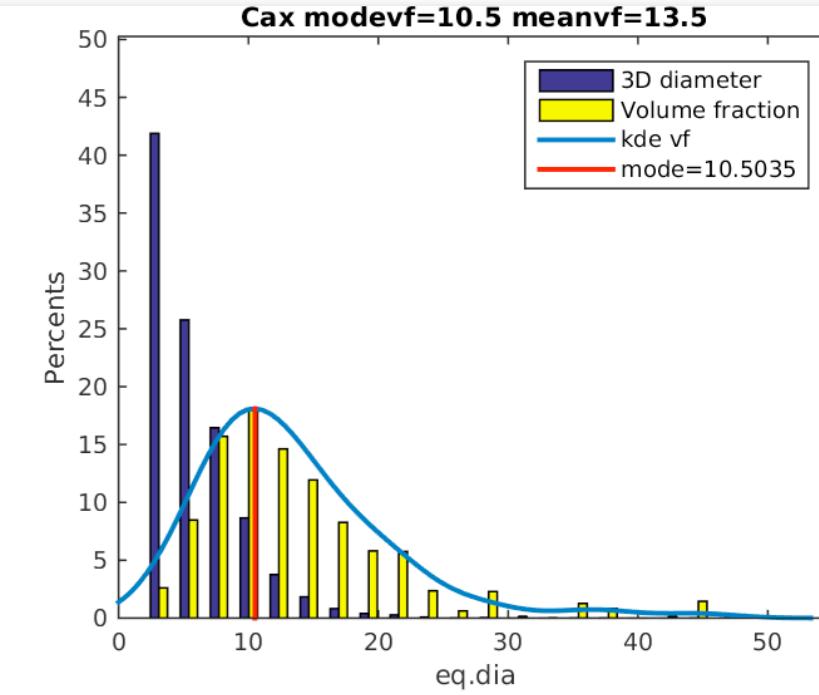
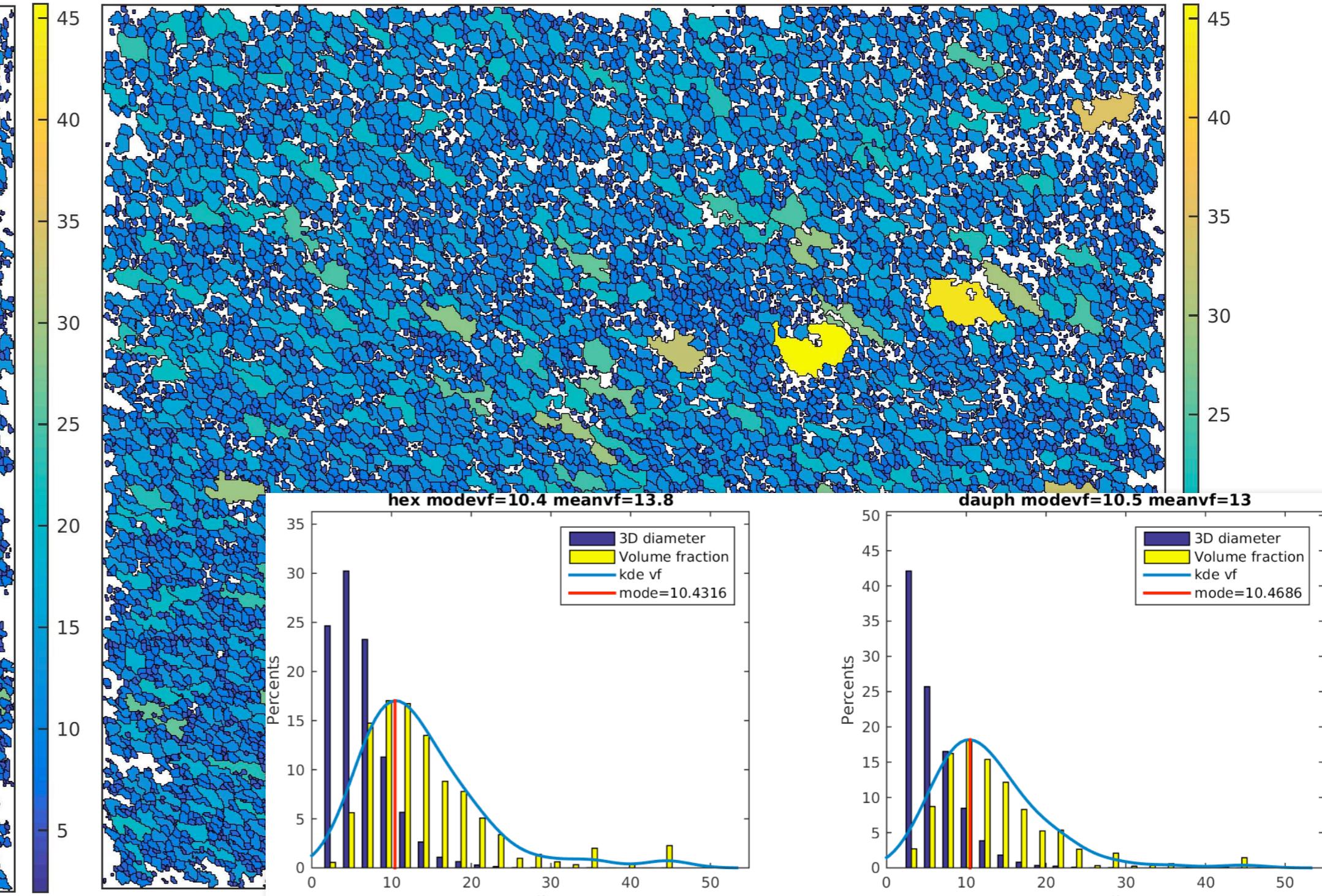
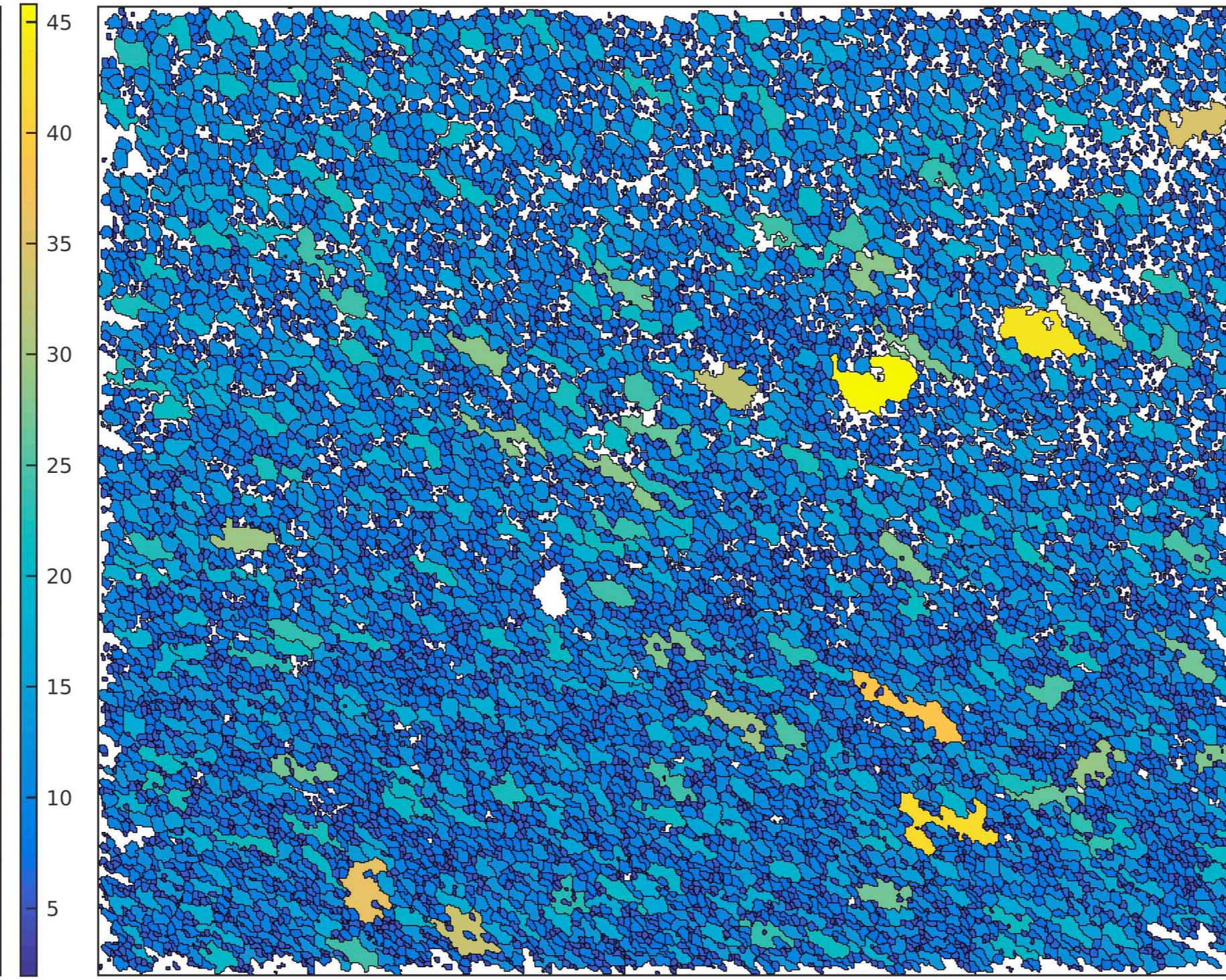
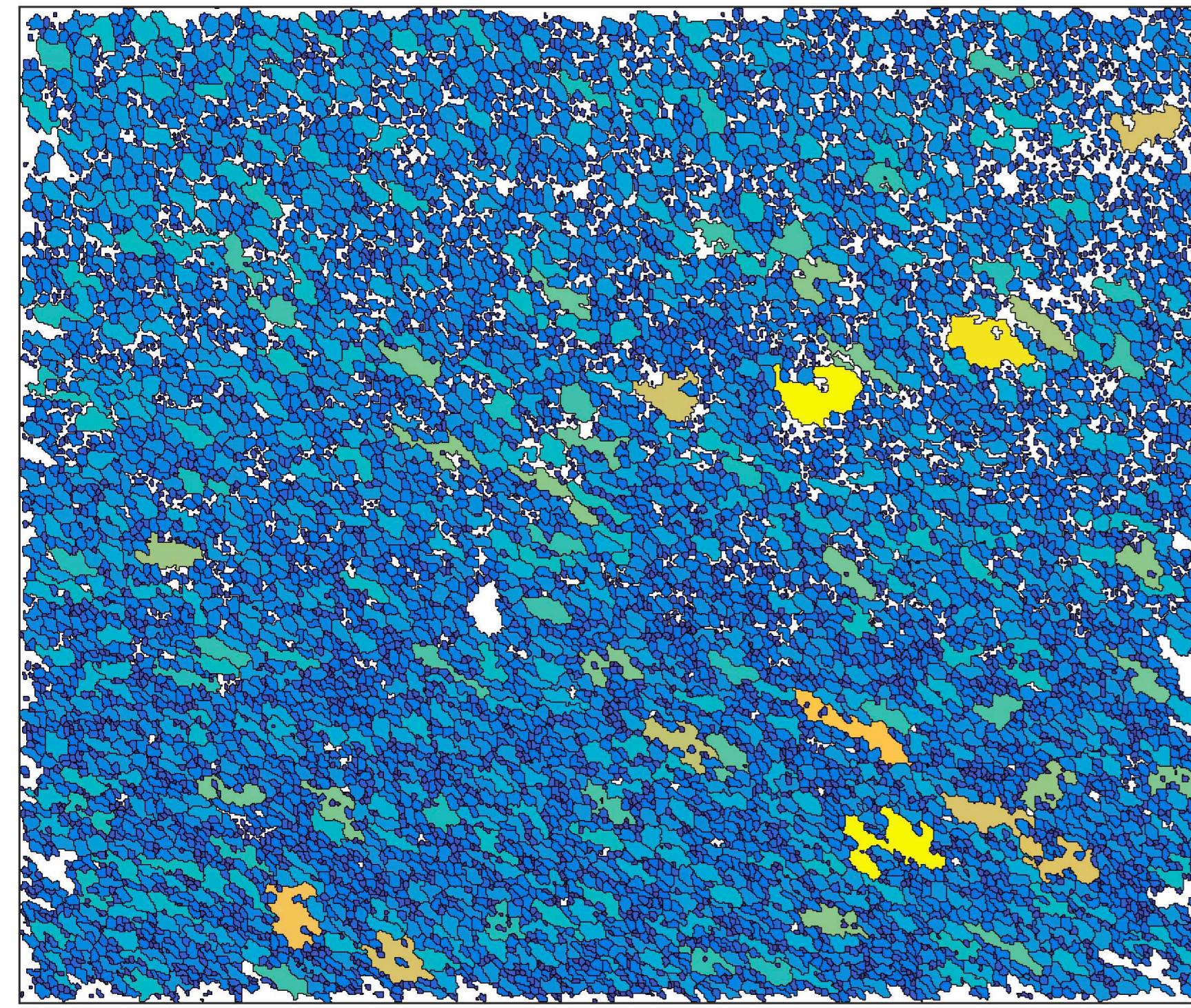
hexagonal

Dauphiné

c-axis

<< details >>

big difference - small difference ? 4° threshold



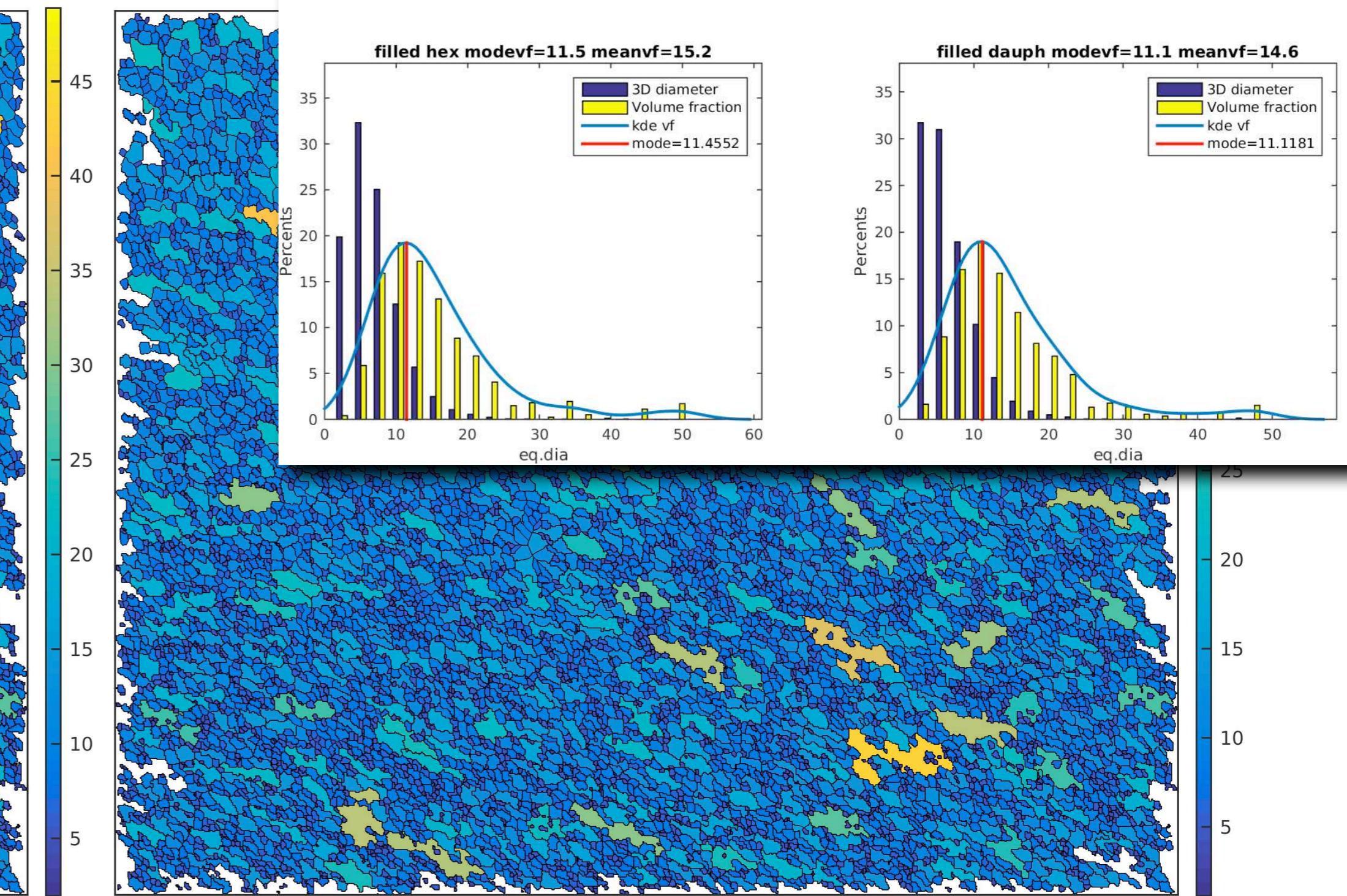
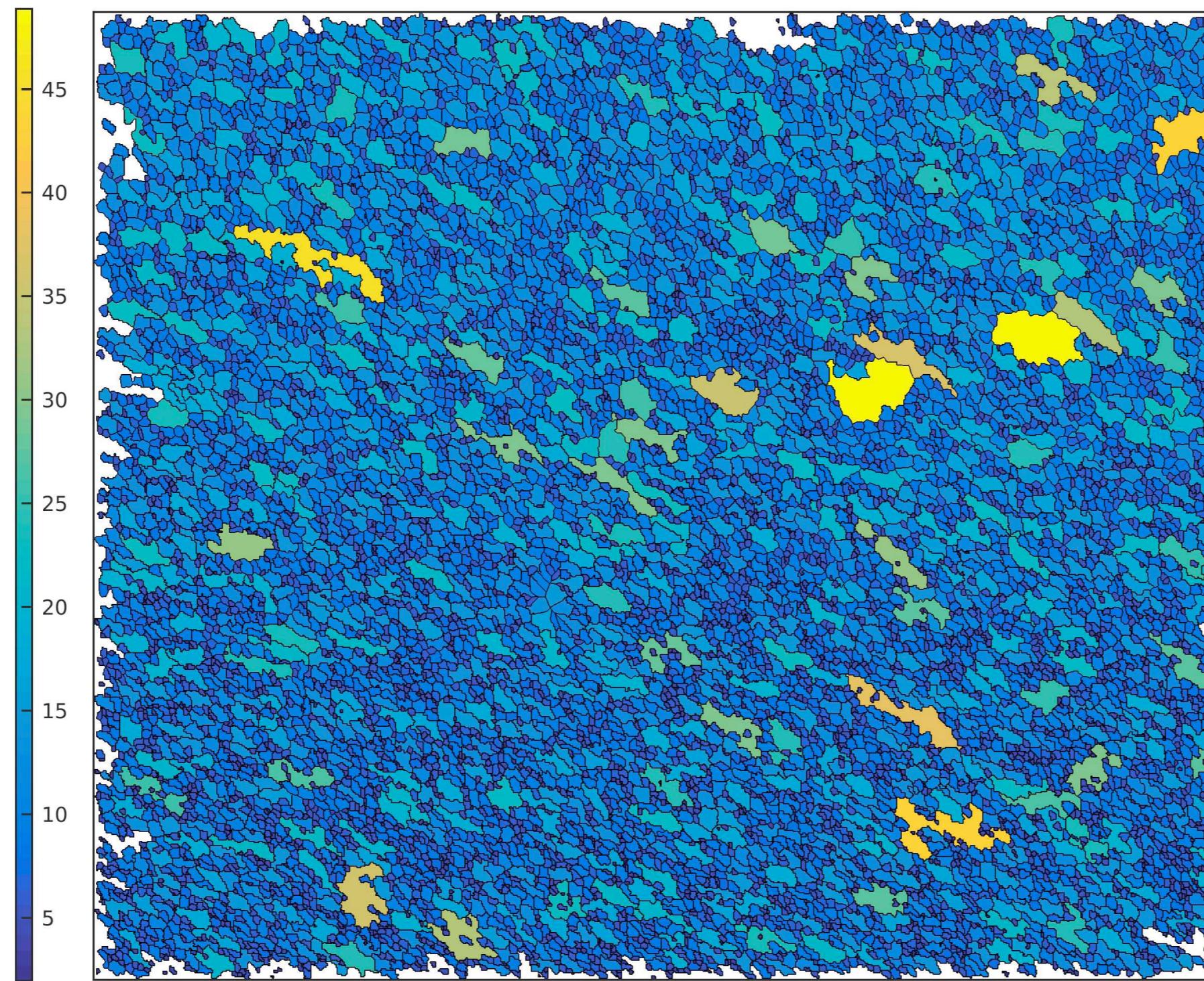
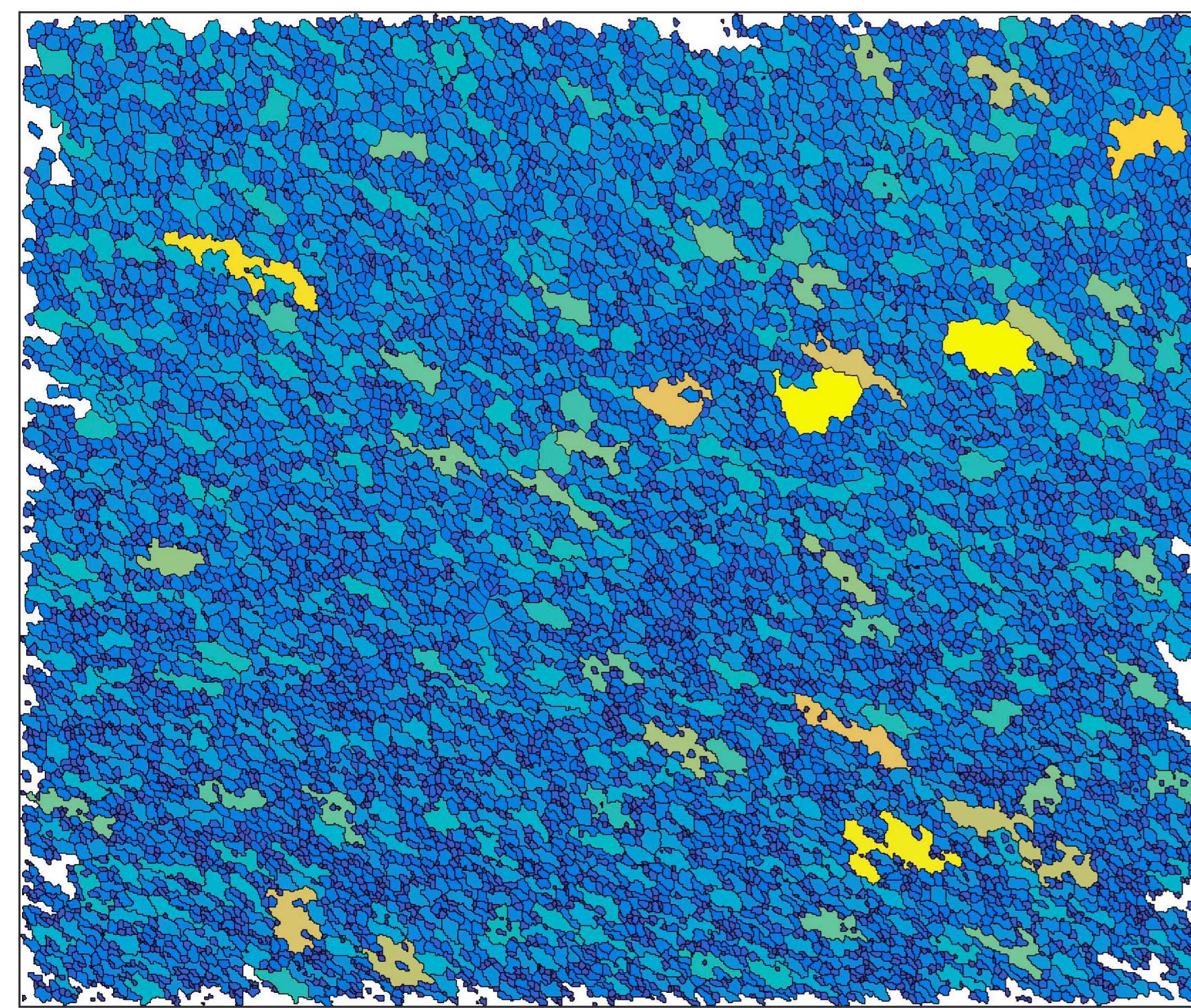
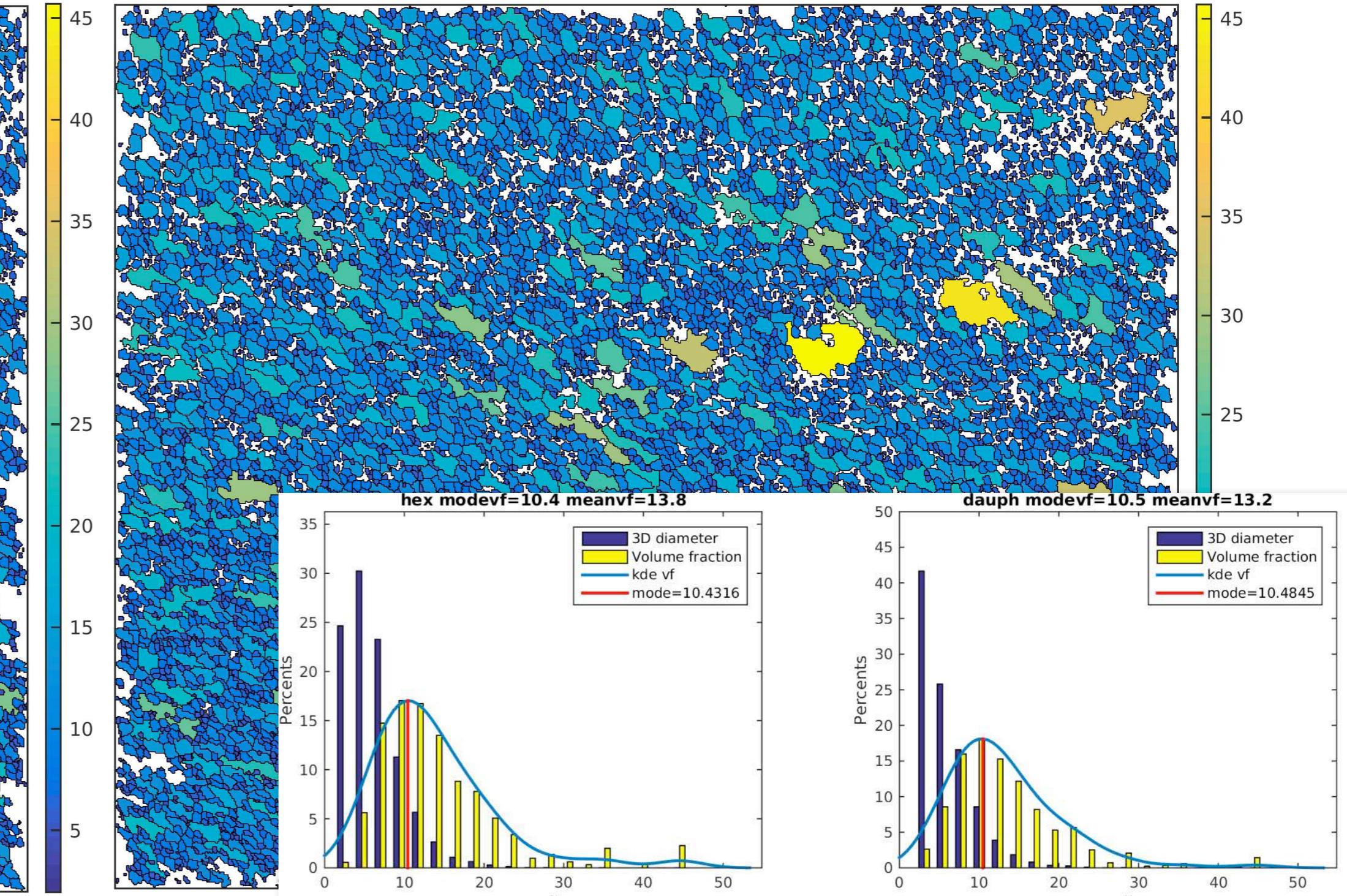
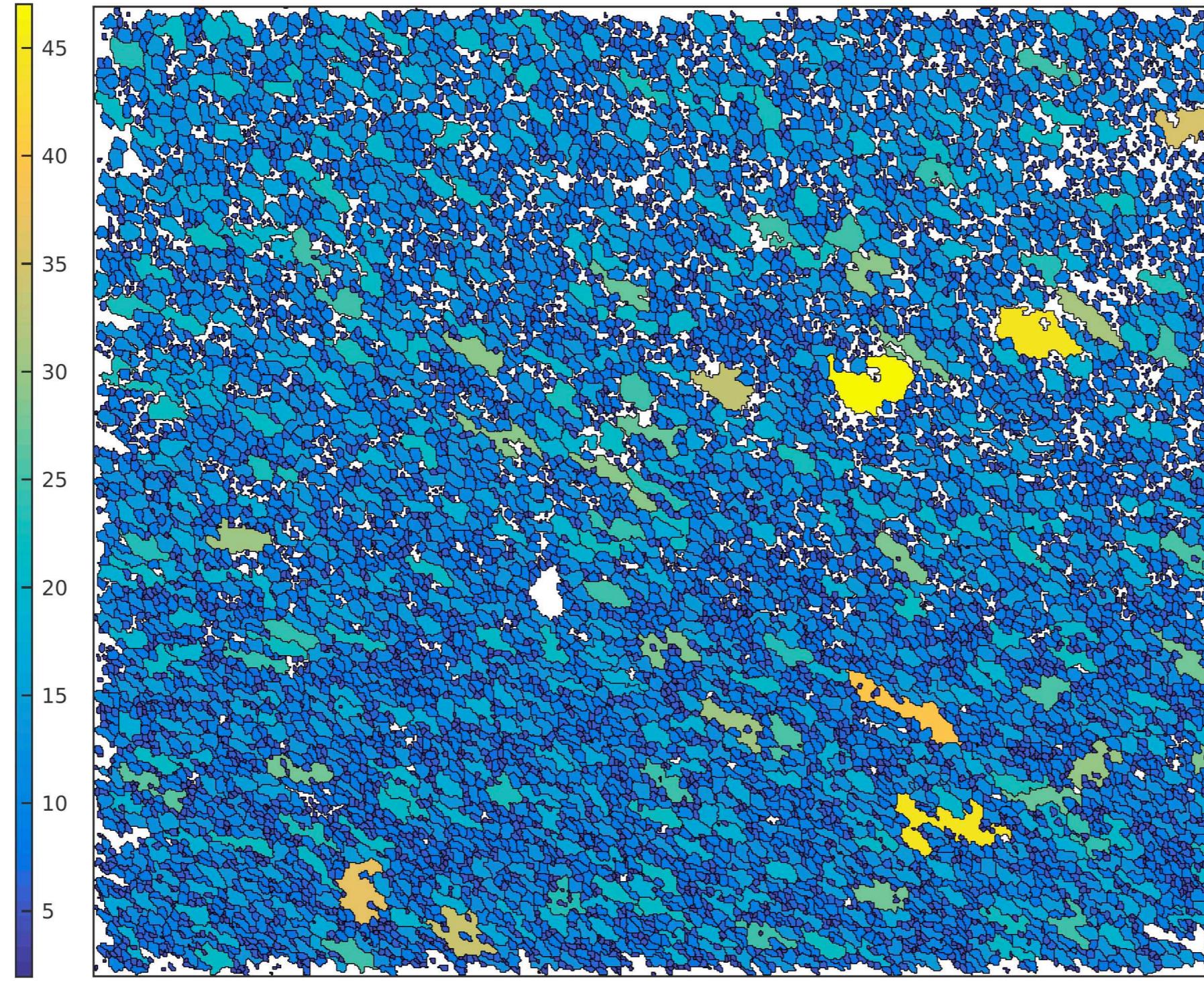
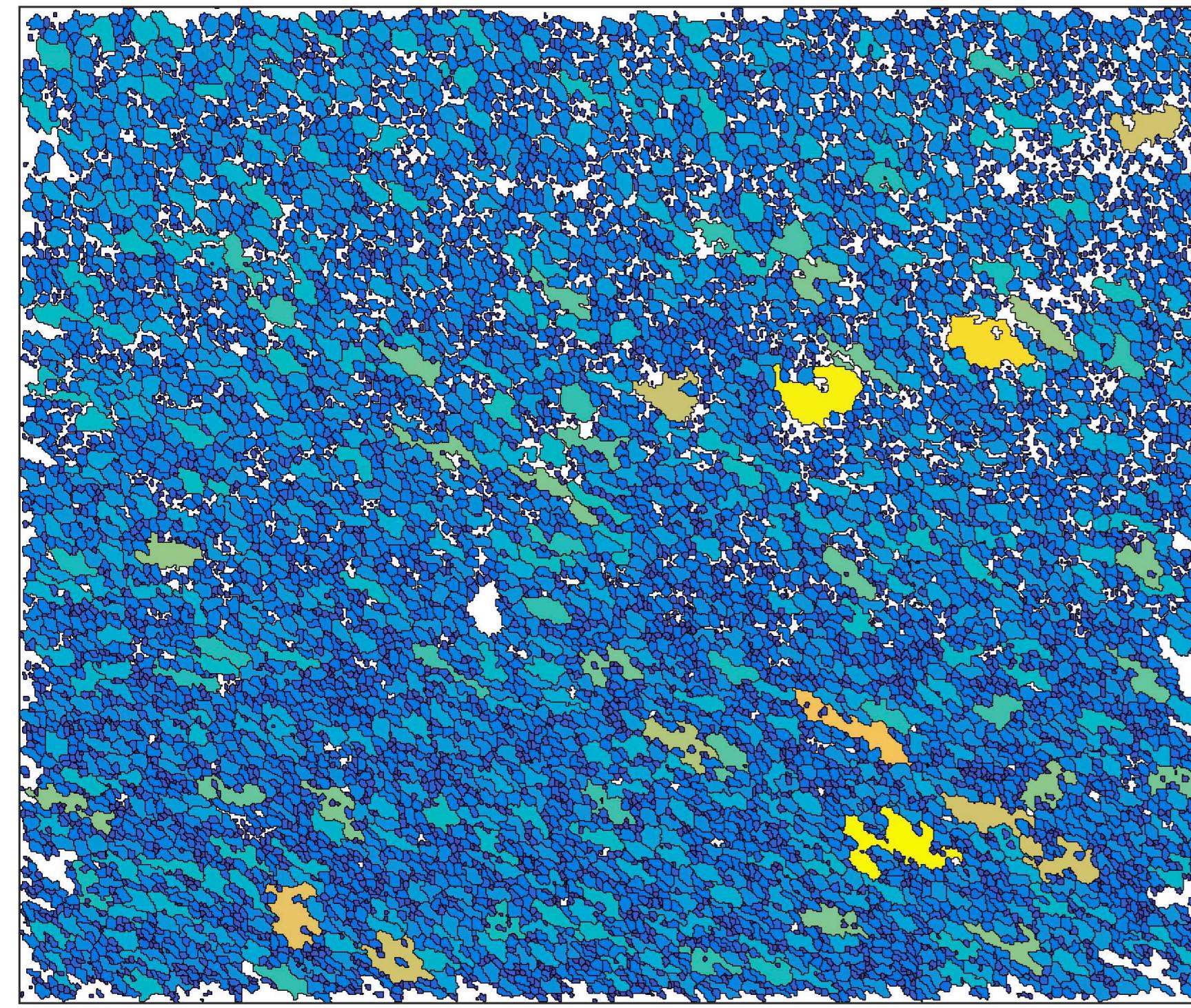
hexagonal

Dauphiné

c-axis

<< details >>

big difference - small difference ? 6° threshold



hexagonal

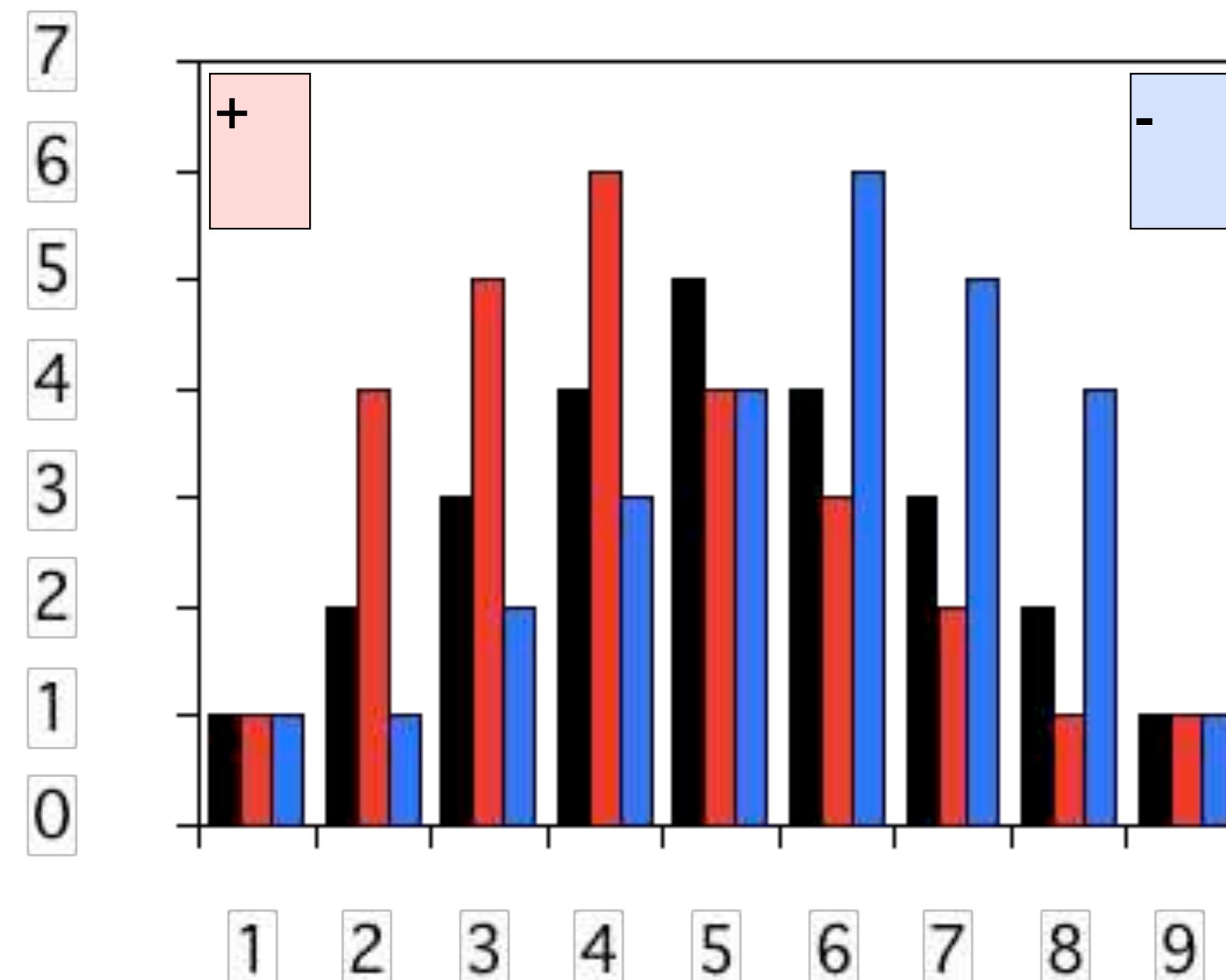
Dauphiné

c-axis

<< details >>

choosing a mean grain size

| | | | | |
|------------------|-----------|---|---|---|
| arithmetic mean | \bar{X} | = | $1/n \cdot \sum x_i$ | $RMS > \bar{X} \geq G \geq H$ |
| geometric mean | G | = | $\sqrt[n]{\prod x_i}$ | |
| harmonic mean | H | = | $1 / (1/n \cdot \sum 1/x_i) = n / \sum 1/x_i$ | |
| root-mean-square | RMS | = | $\sqrt{ (1/n \cdot \sum x_i^2) }$ | |
| Median | = | { | $x_{(n+1)/2}$ $(x_{n/2} + x_{n/2+1}) / 2$ | if $n = \text{odd}$ if $n = \text{even}$ |
| Mode | = | | most frequent value | |



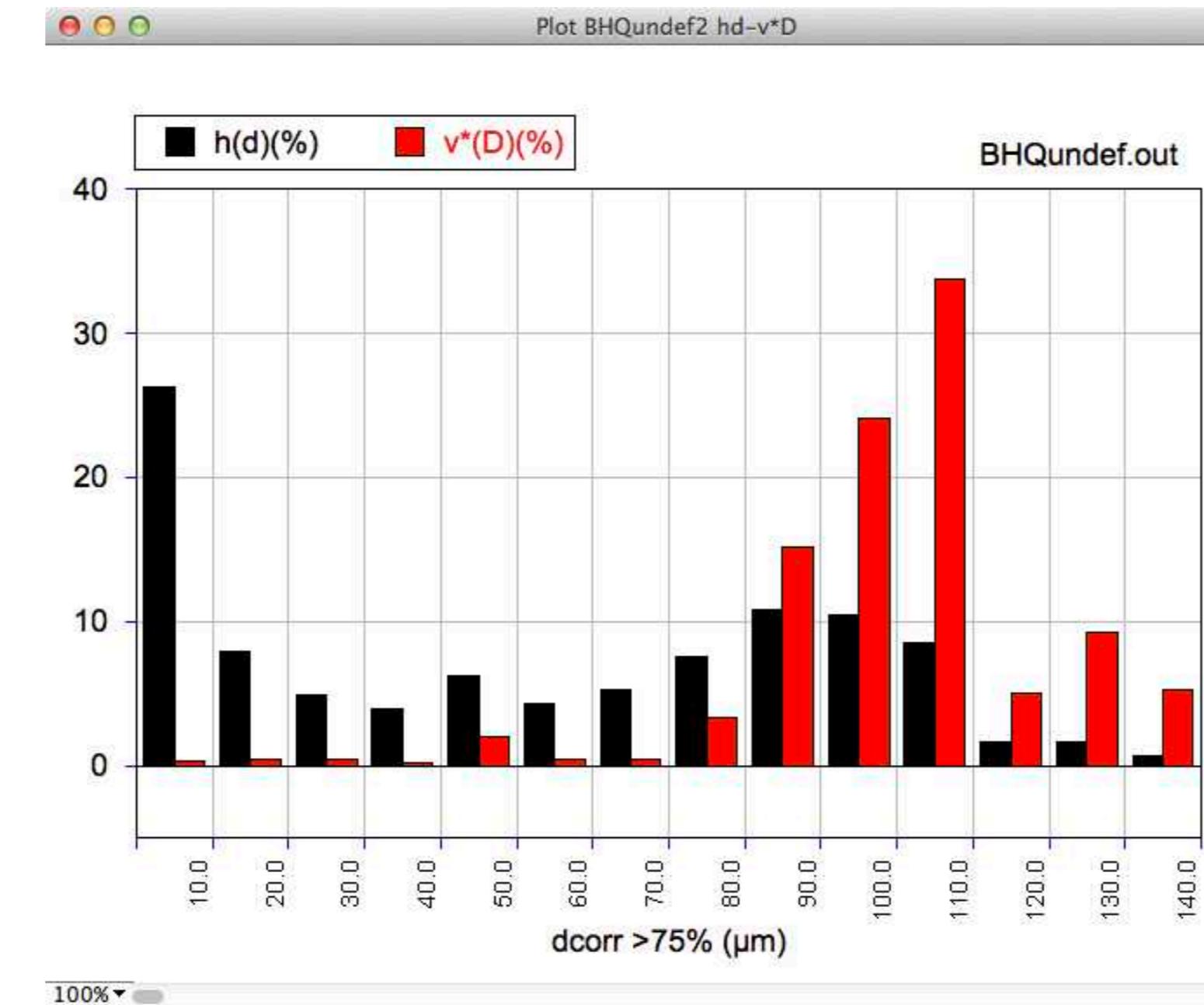
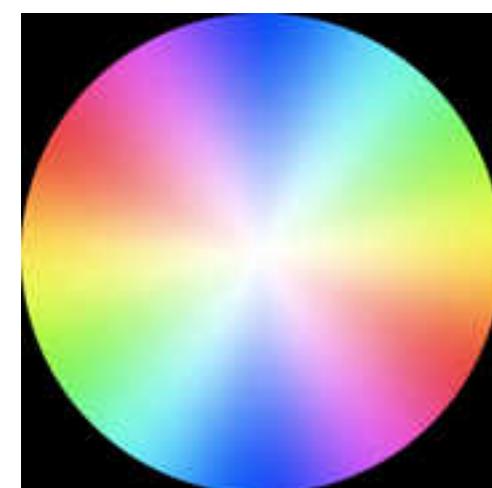
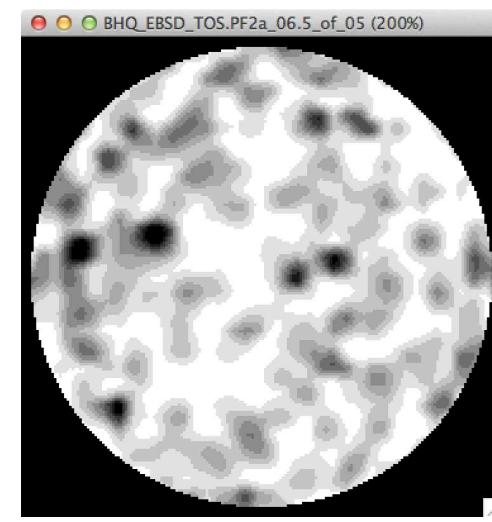
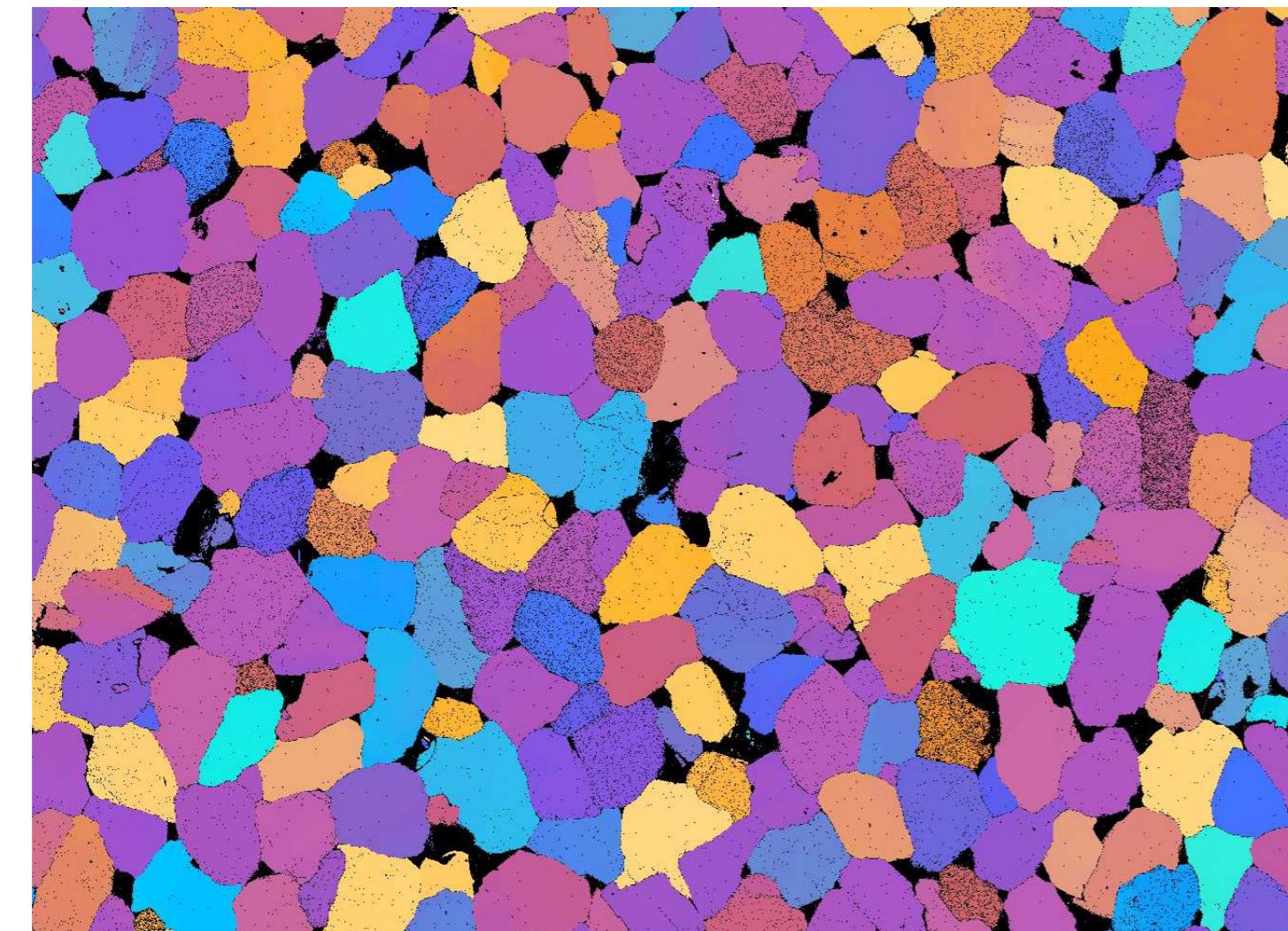
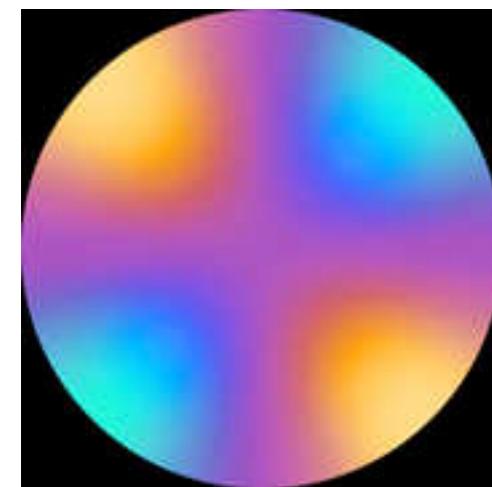
| | symm. | + skew | - skew |
|---------------|-------|--------|--------|
| \bar{X} | 5.00 | 4.33 | 5.67 |
| Mode | 5.00 | 4.00 | 6.00 |
| RMS | 5.39 | 4.75 | 5.99 |
| Skewness | 0.00 | 0.53 | -0.53 |
| RMS/\bar{X} | 108% | 110% | 106% |

⇒ RMS overestimates mean

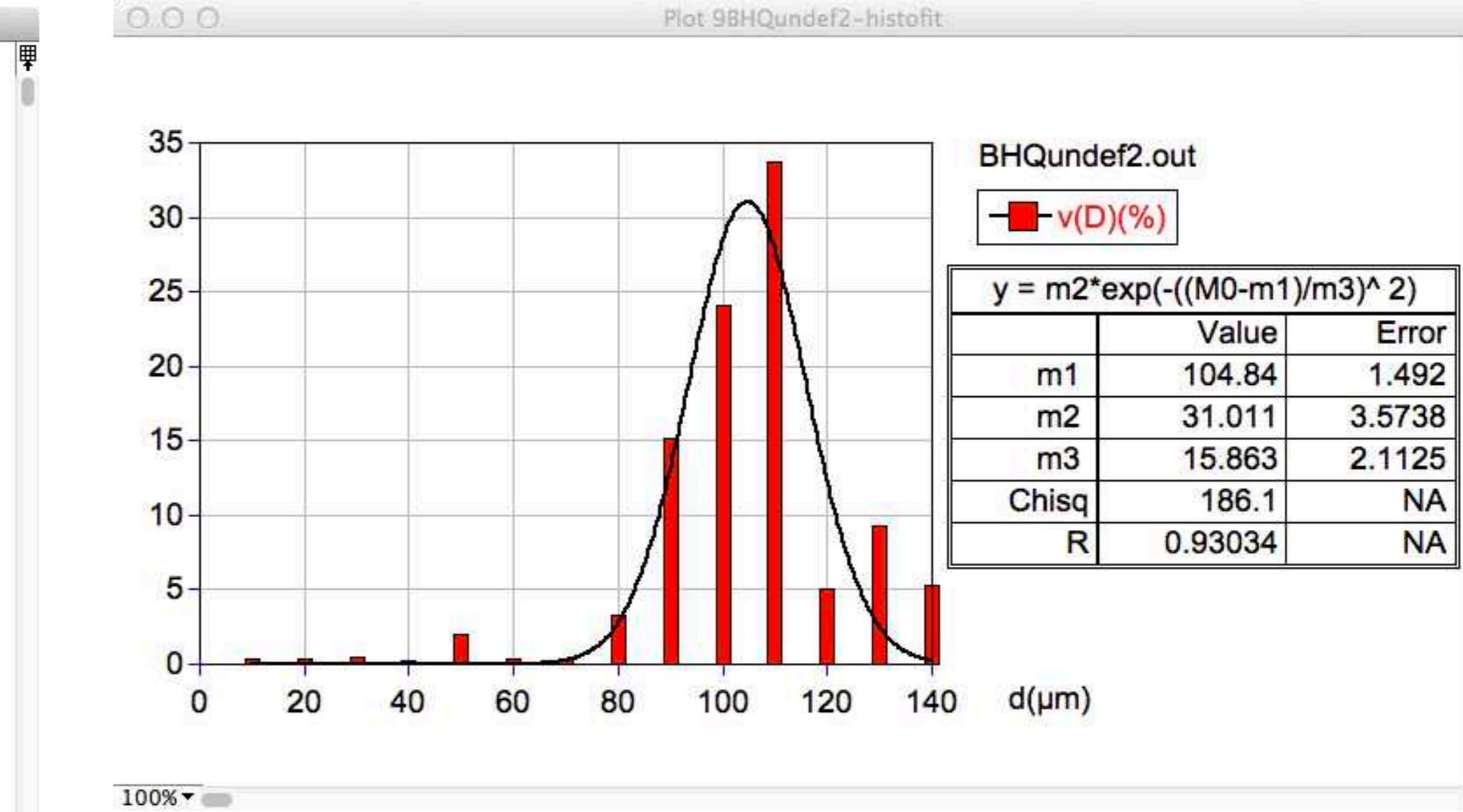
<< details >>

the influence of bin size

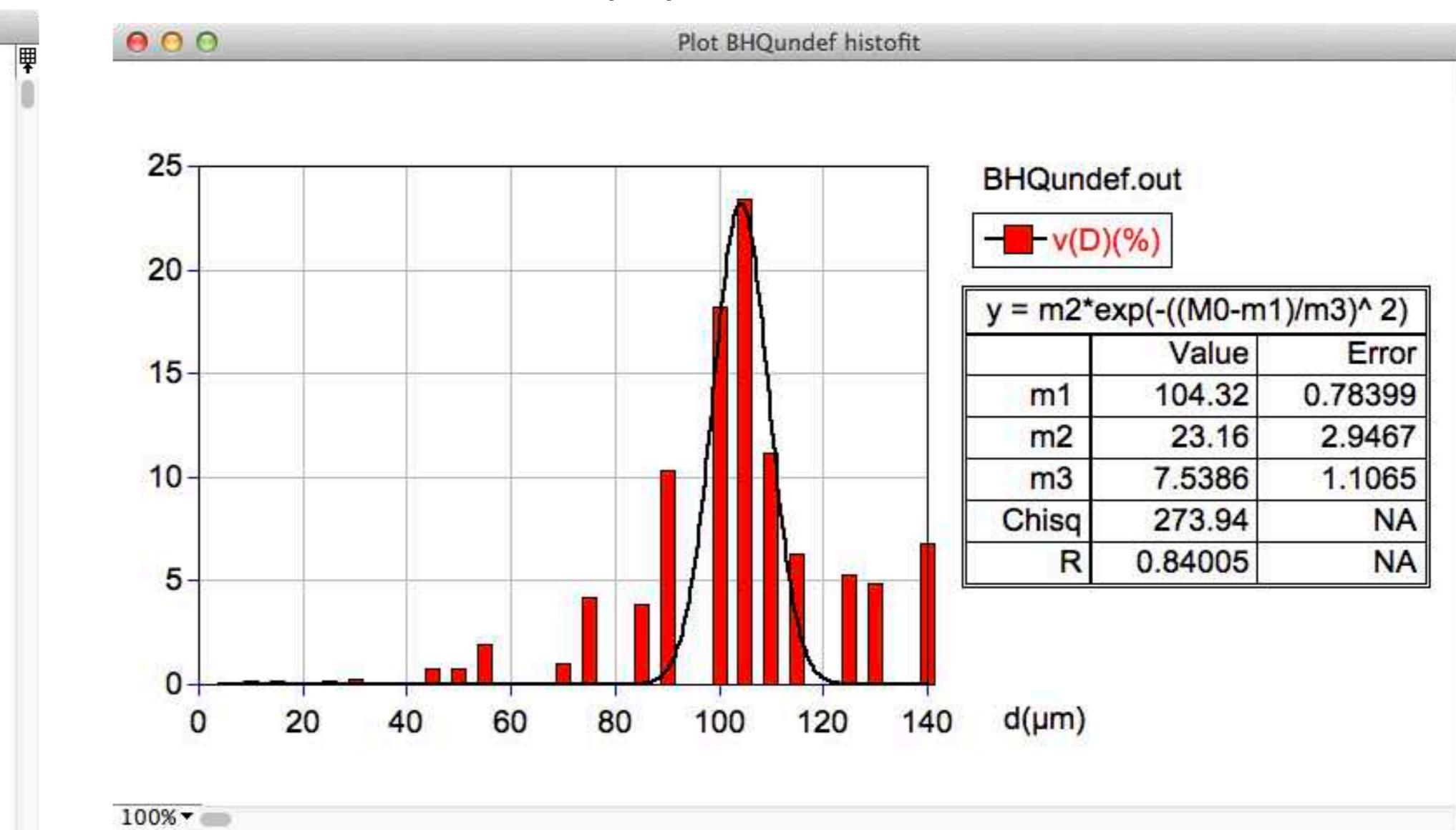
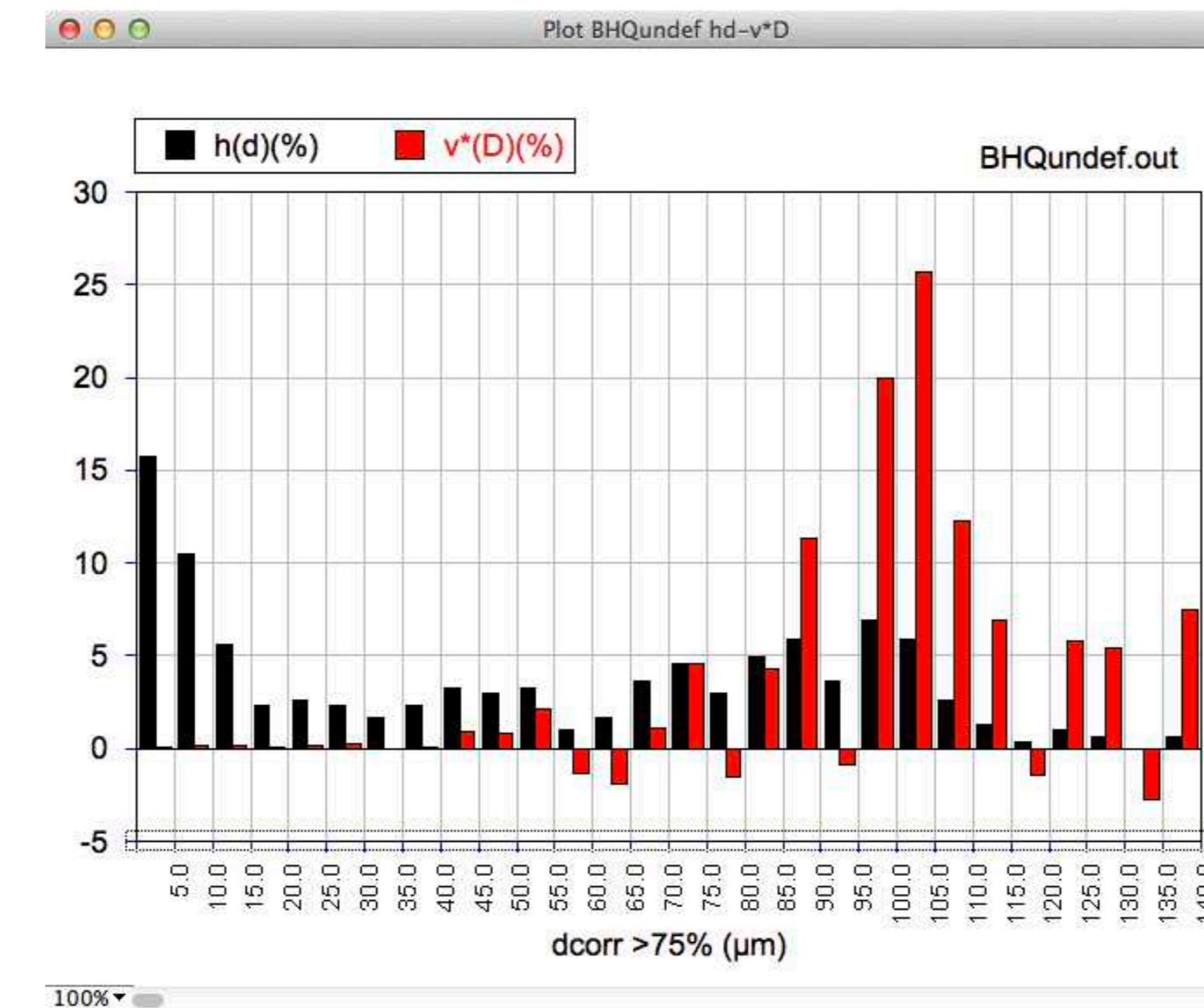
BHQ undeformed EBSD 1 μm step size



mode(D) = 105 μm



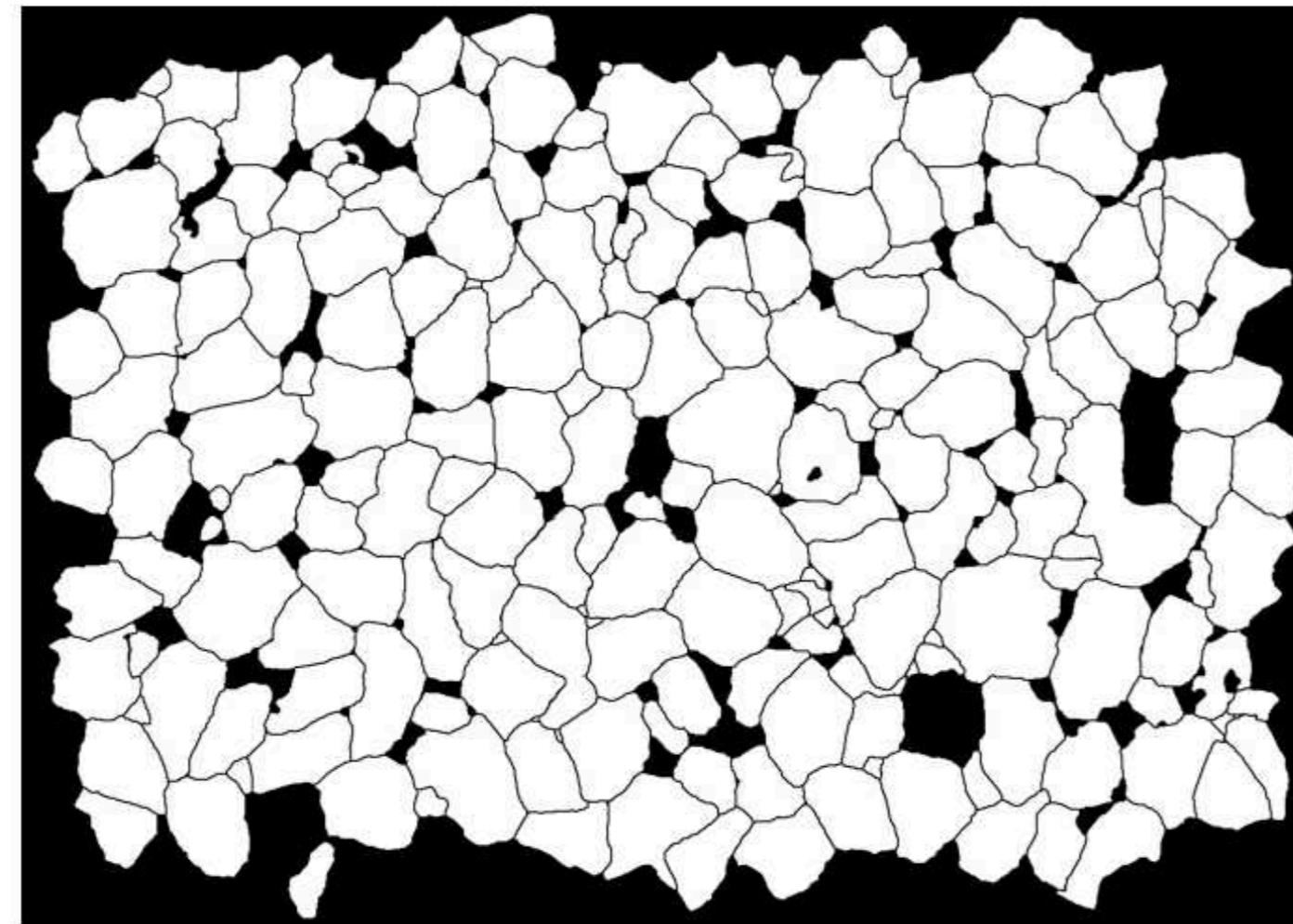
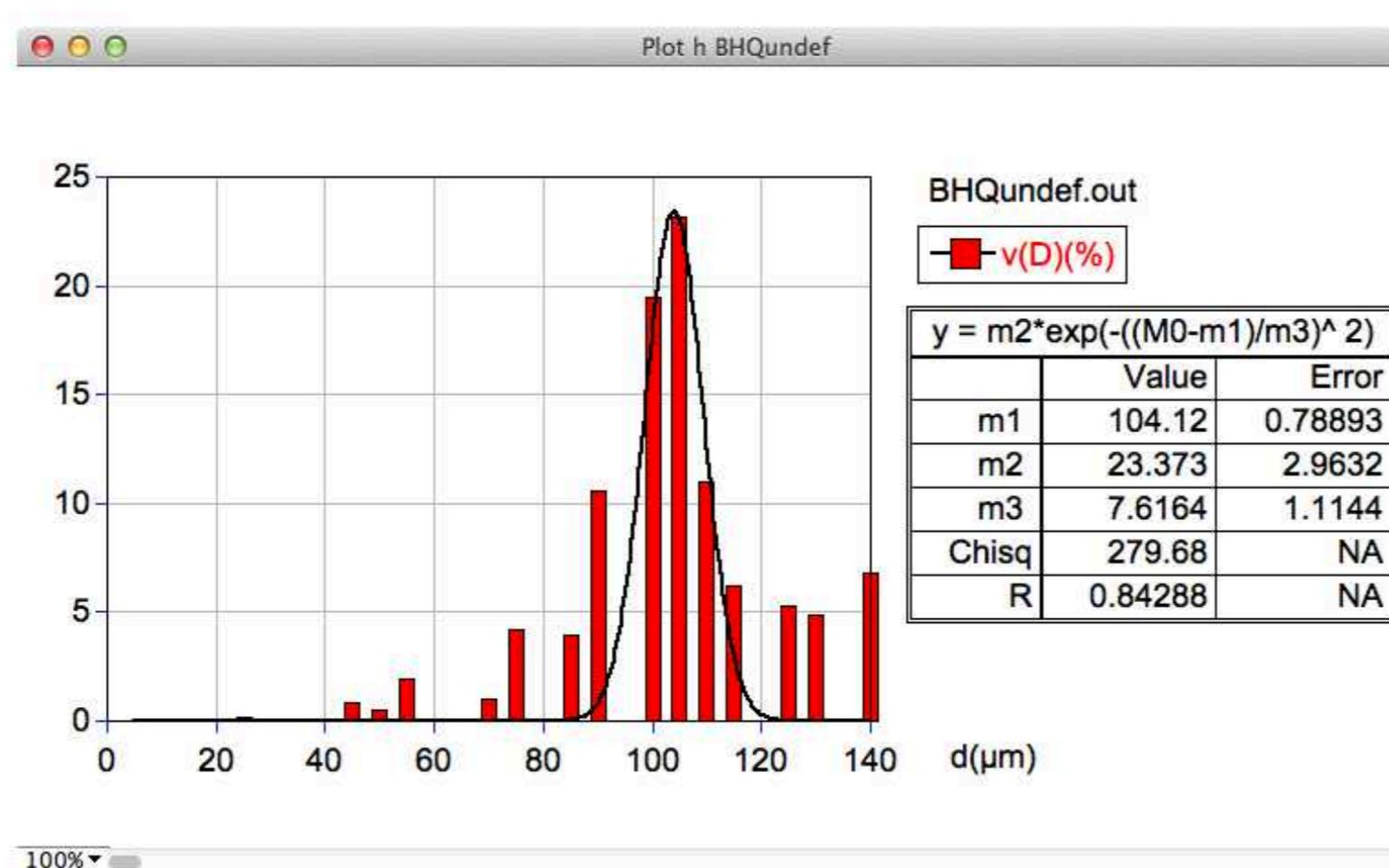
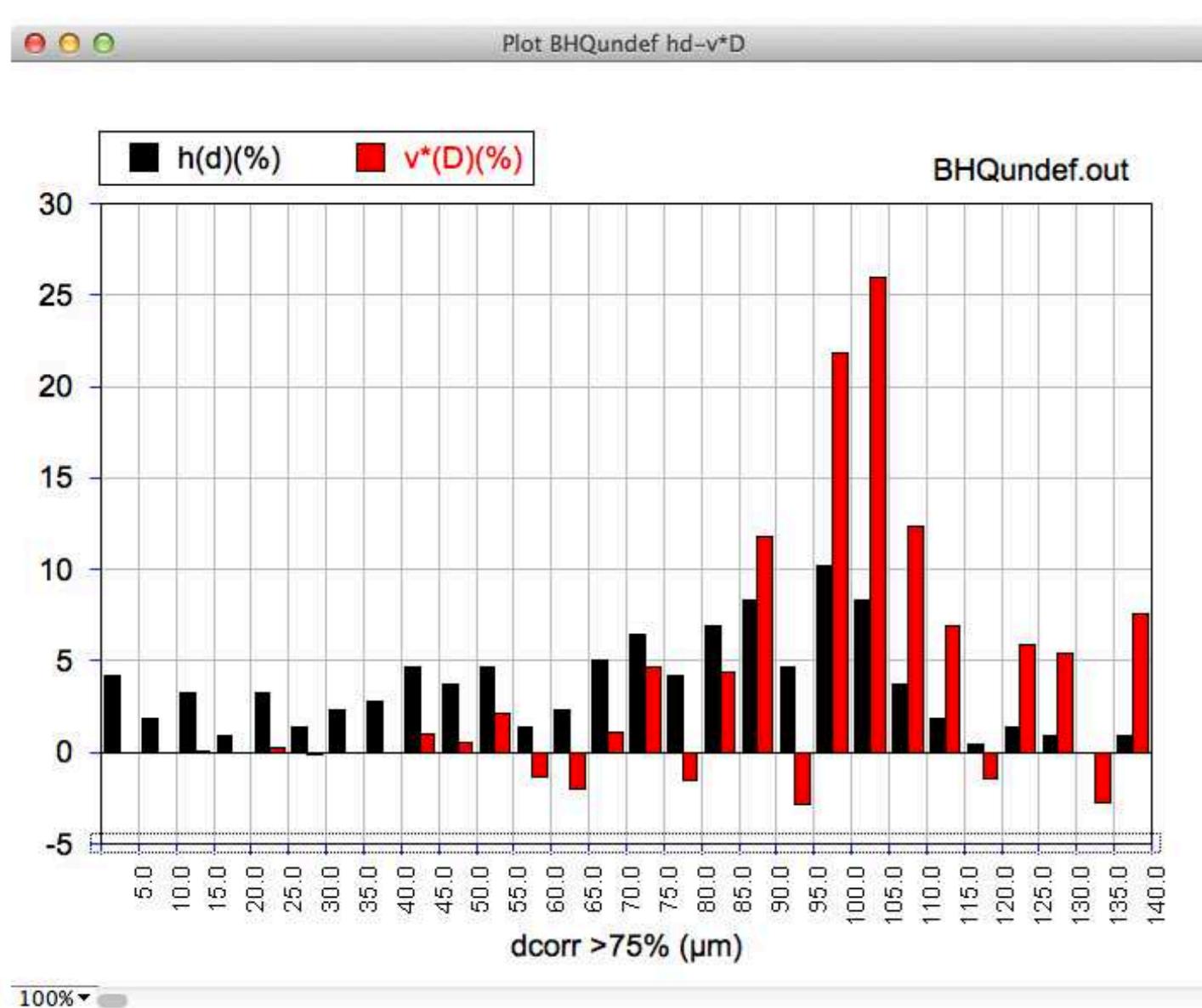
mode(D) = 104 μm



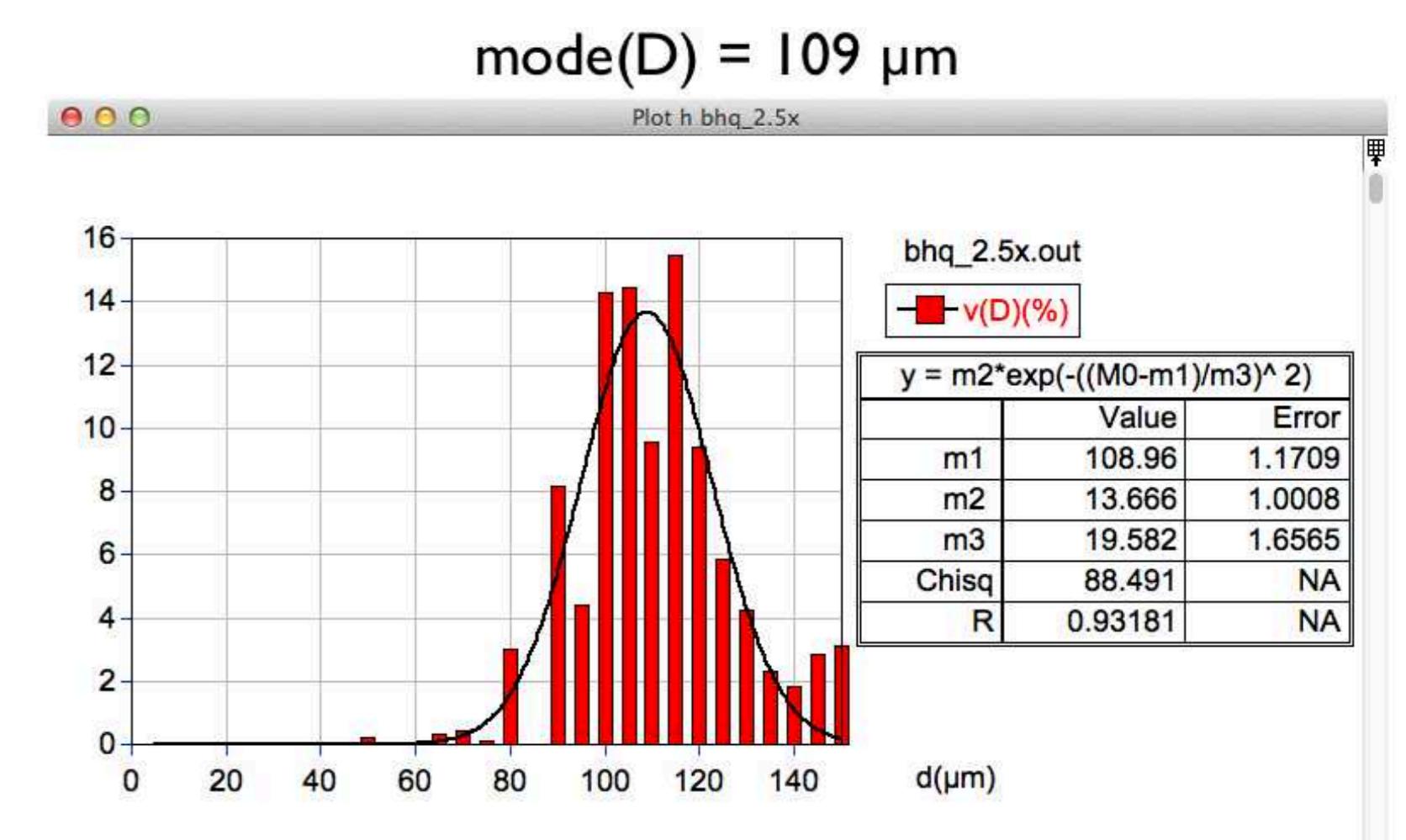
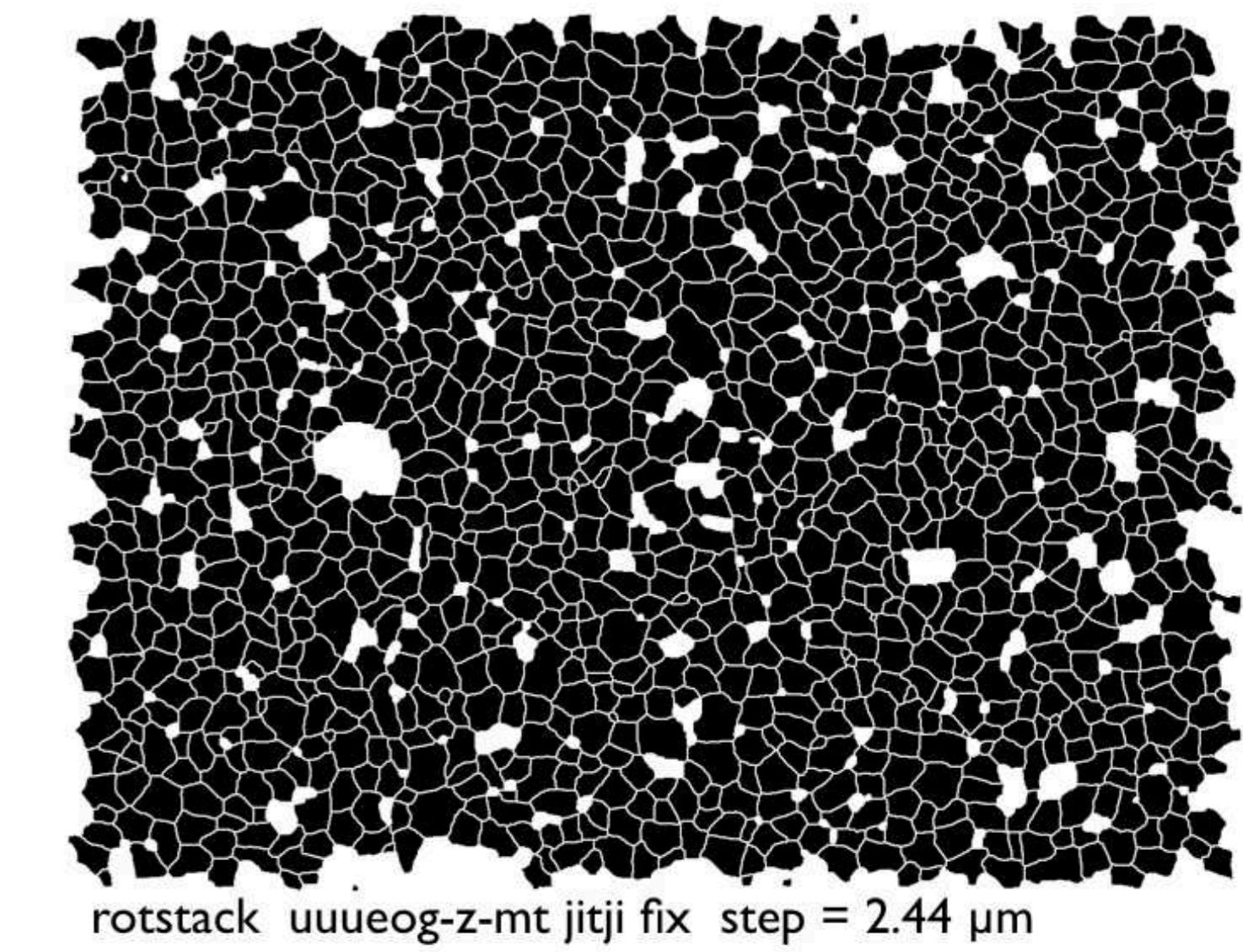
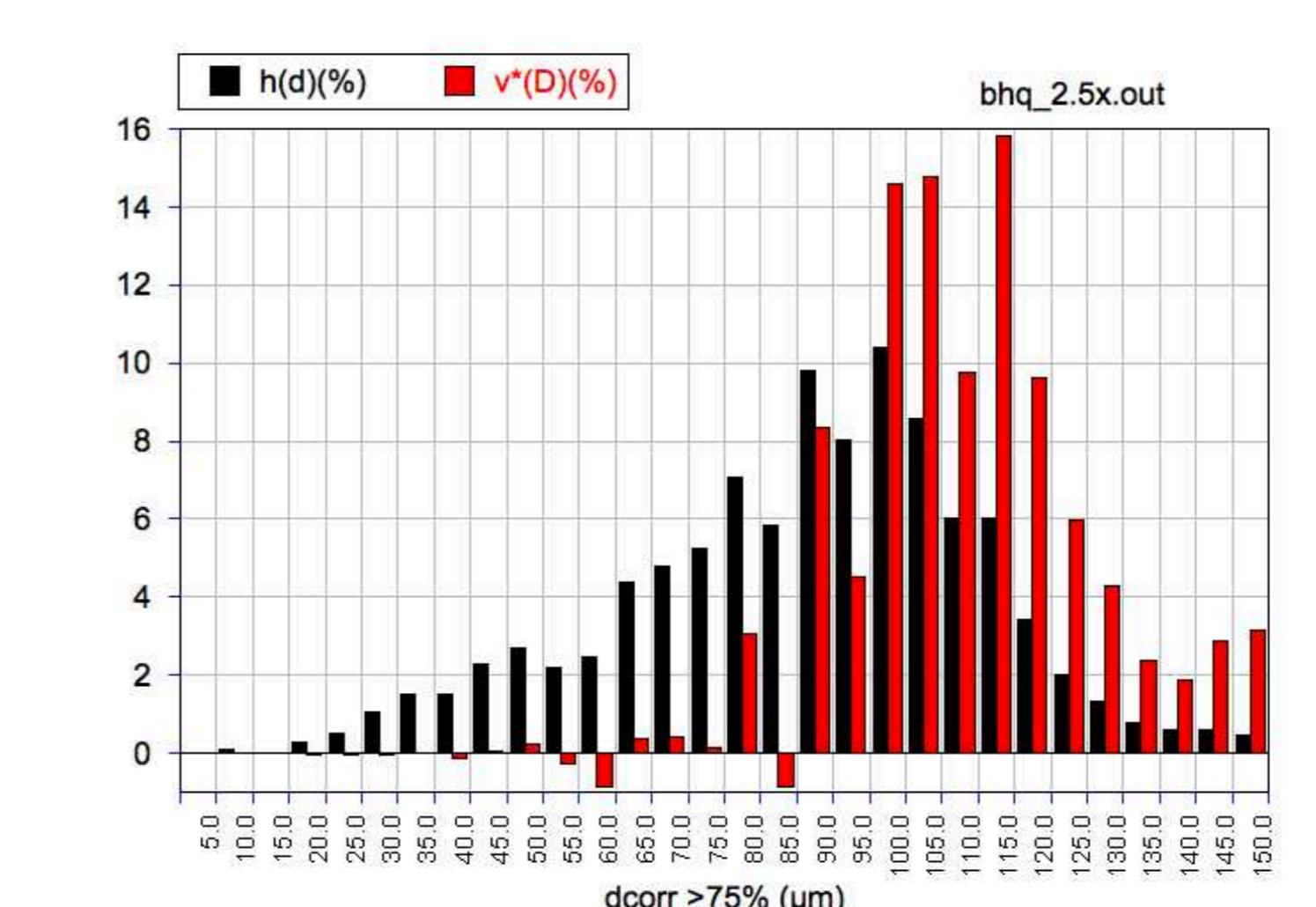
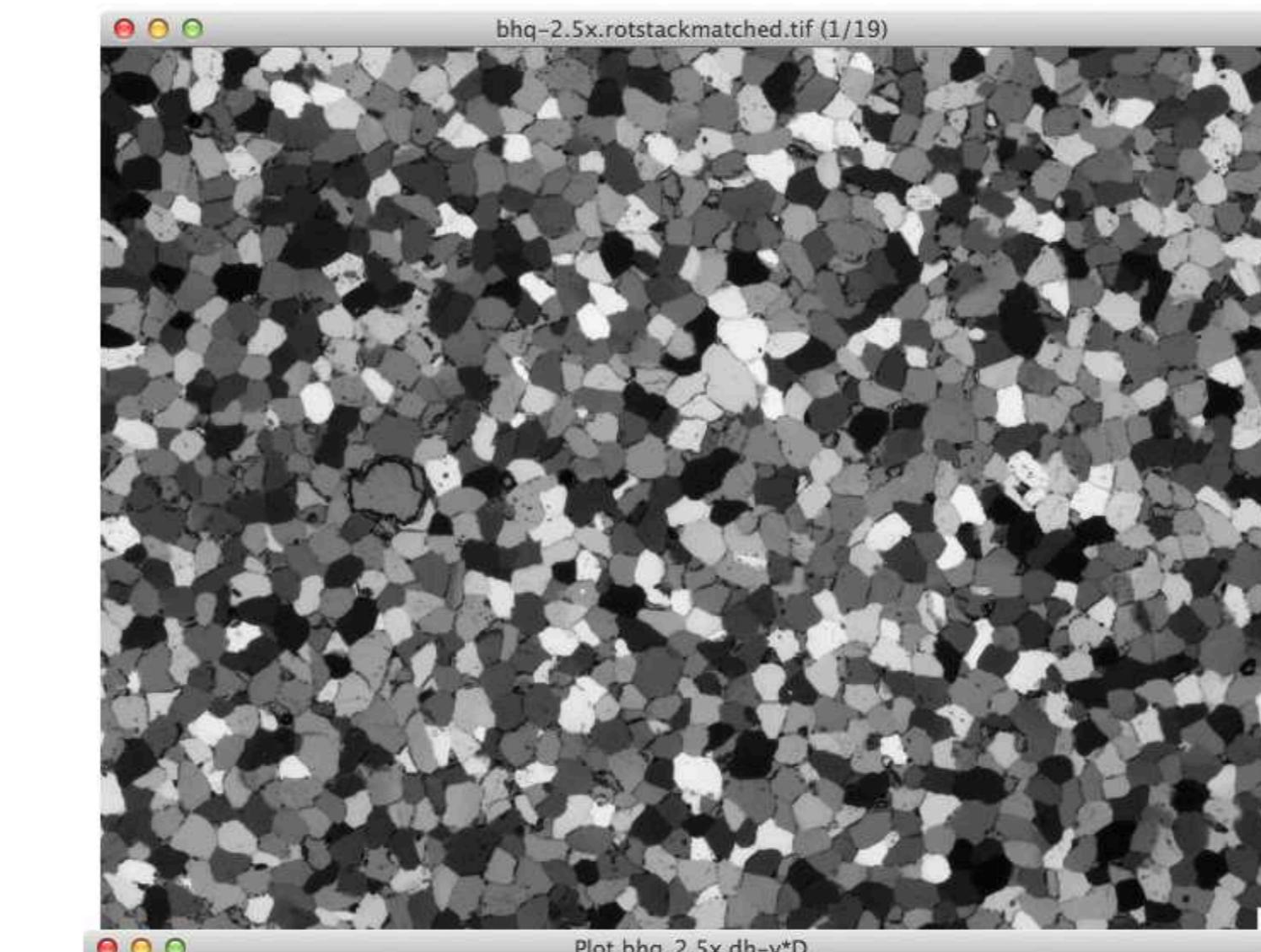
<< details >>

the influence of sample size

re-done



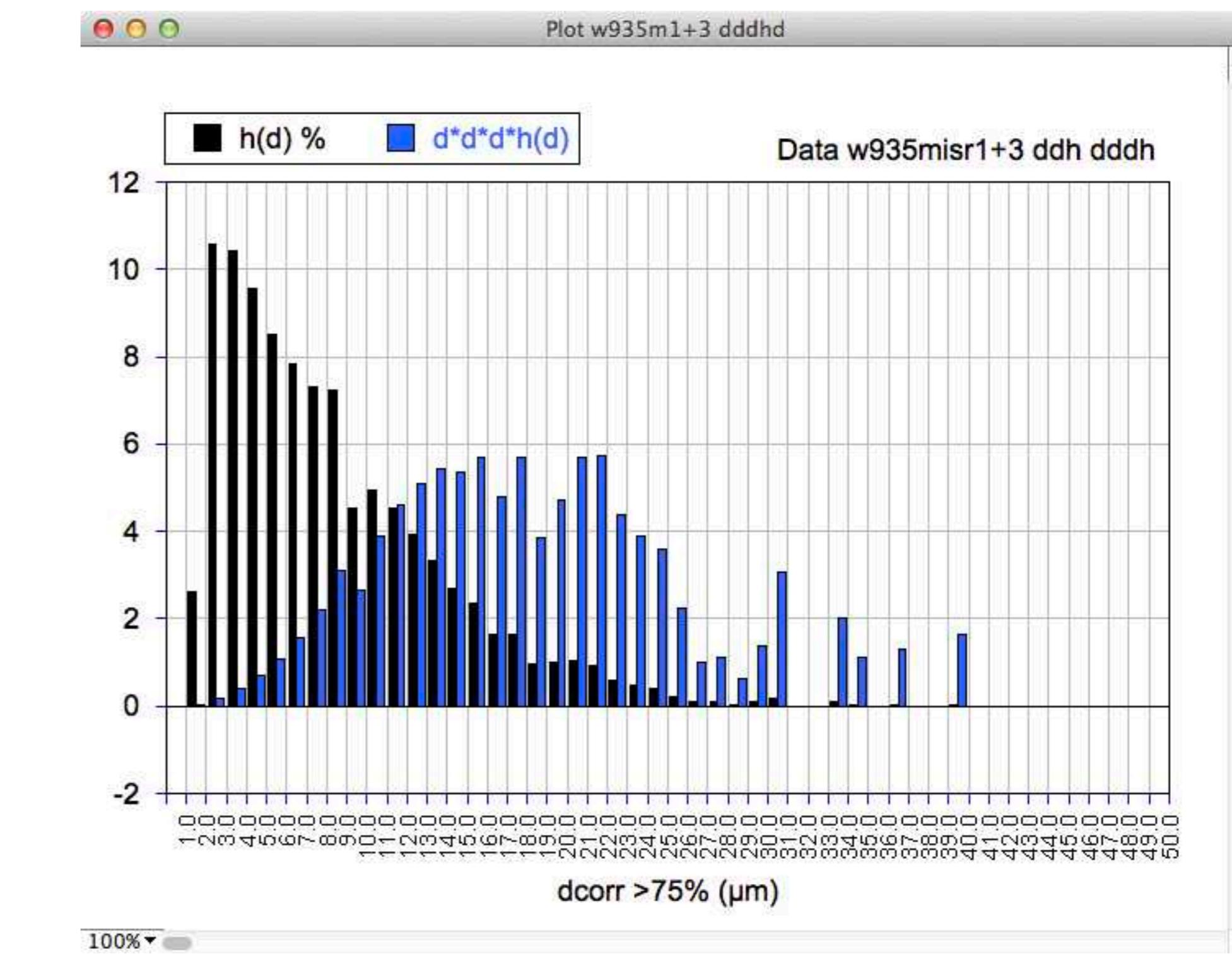
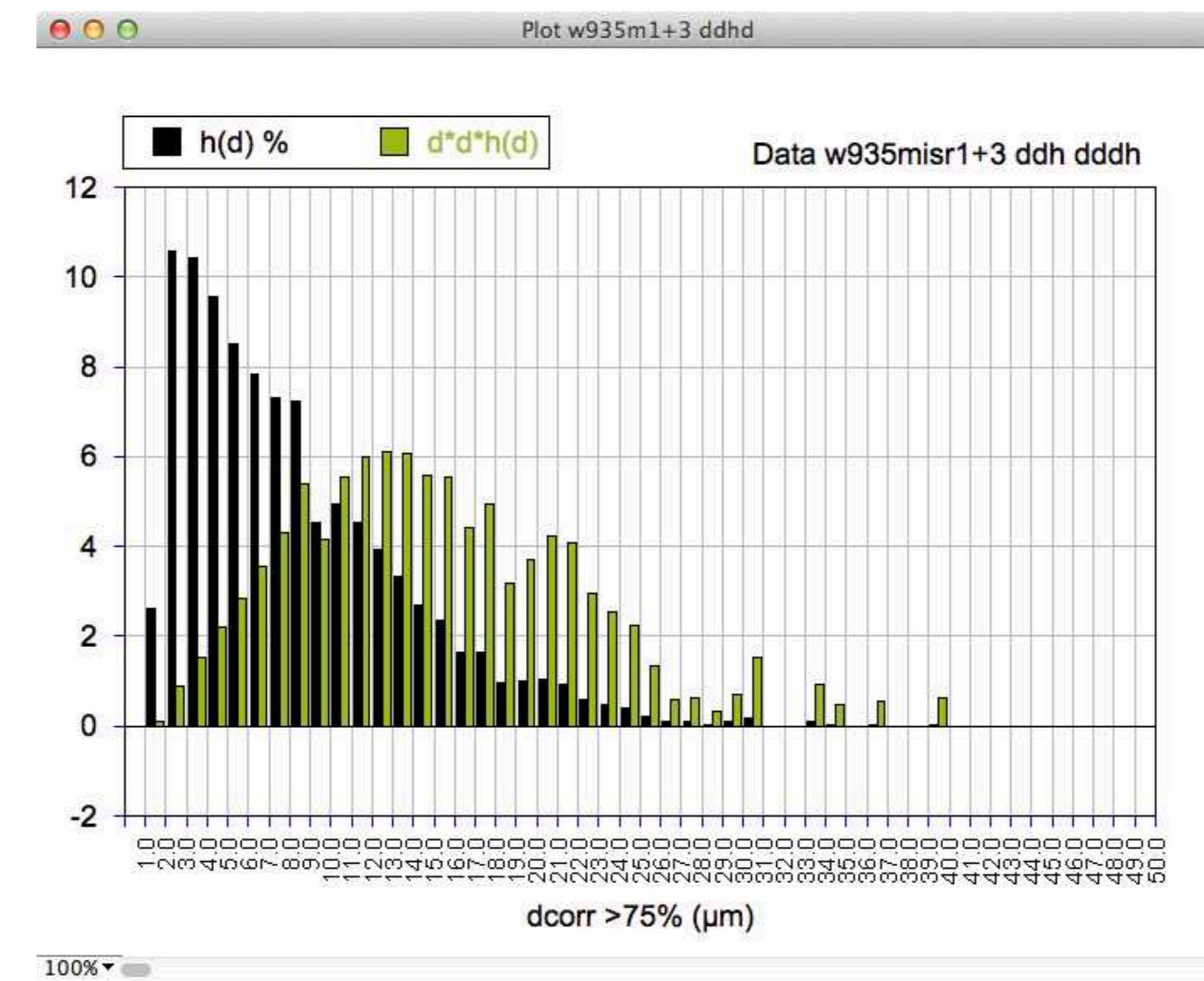
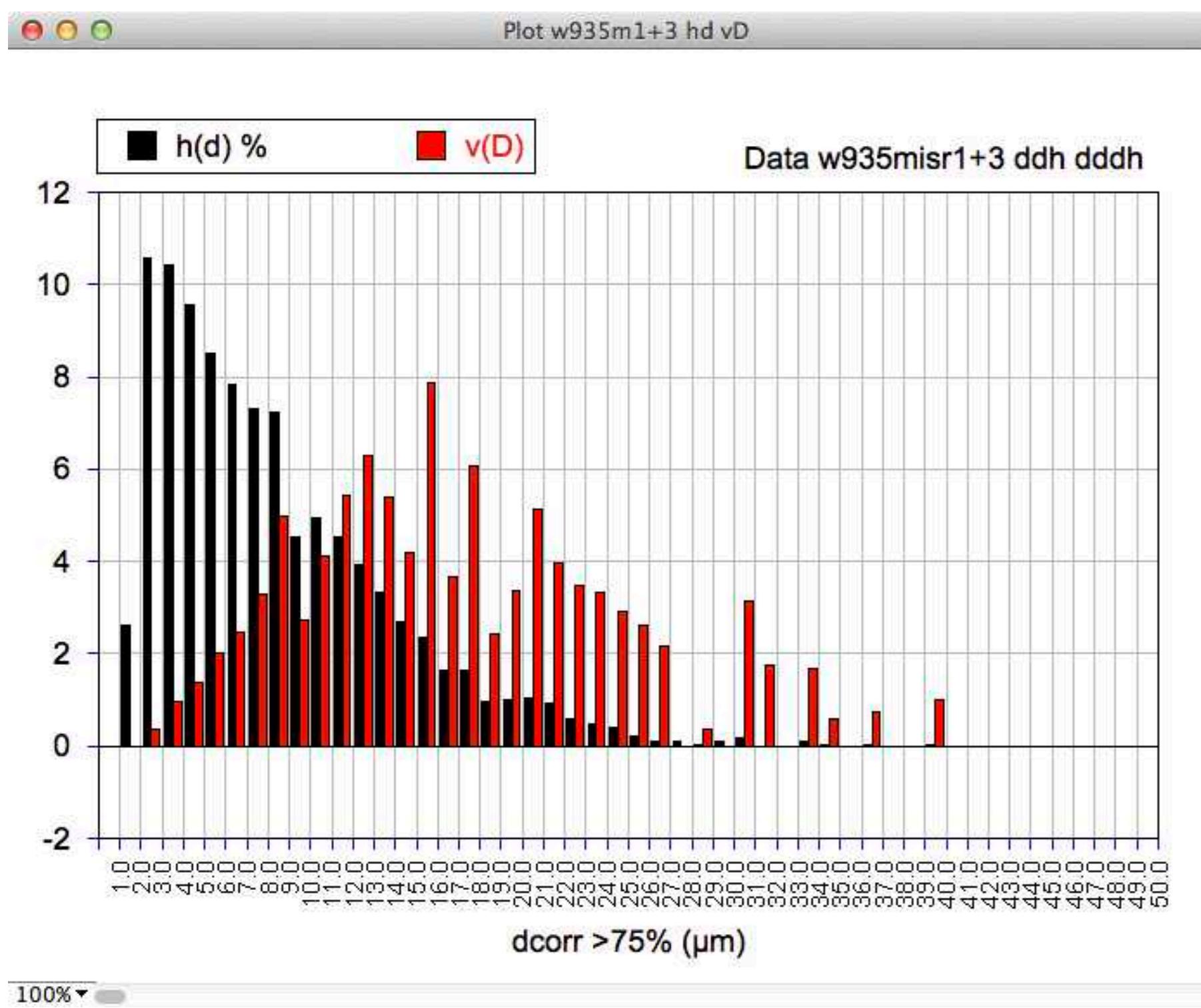
bhq 2.5x LM Axiocam 41 px = 100 μm



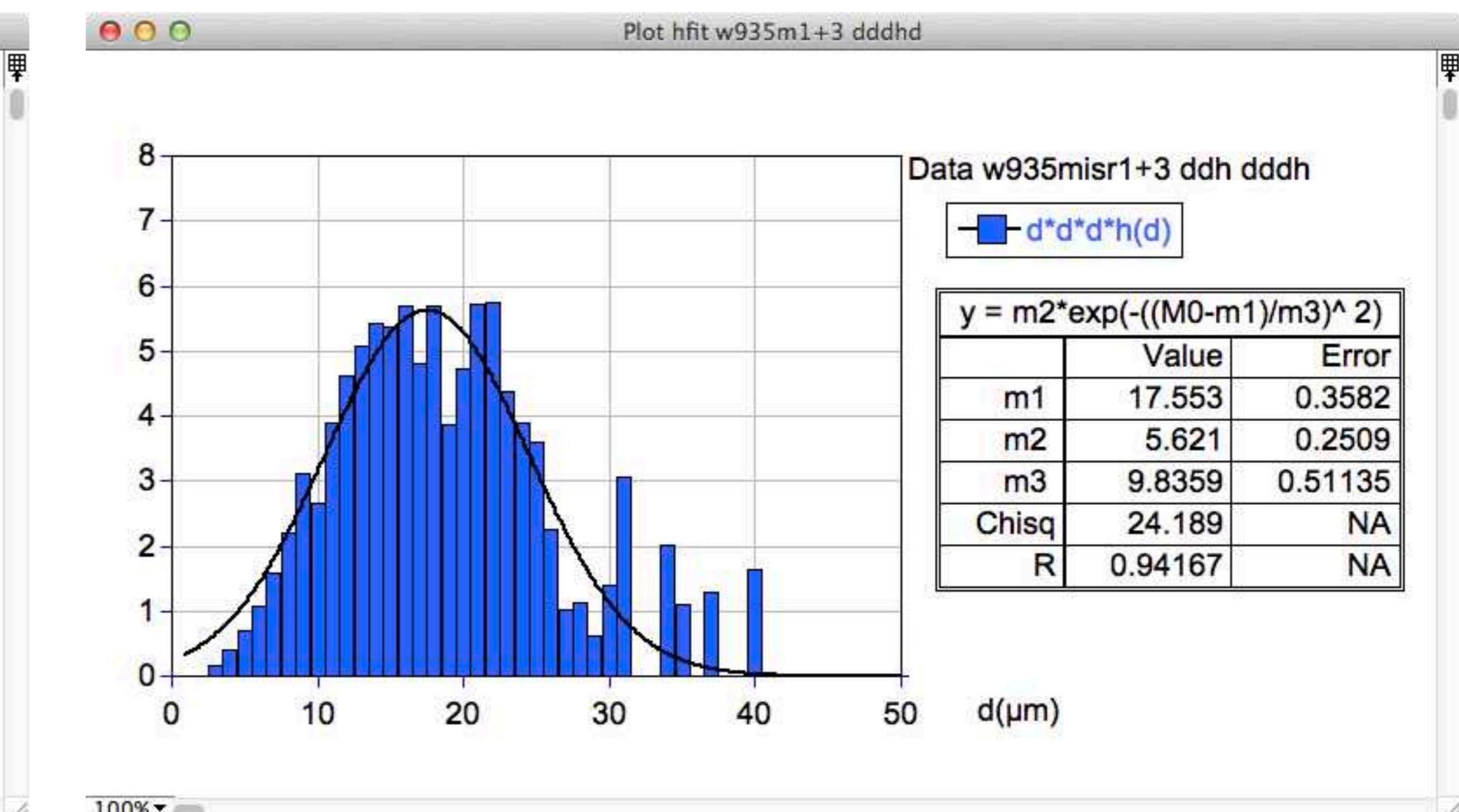
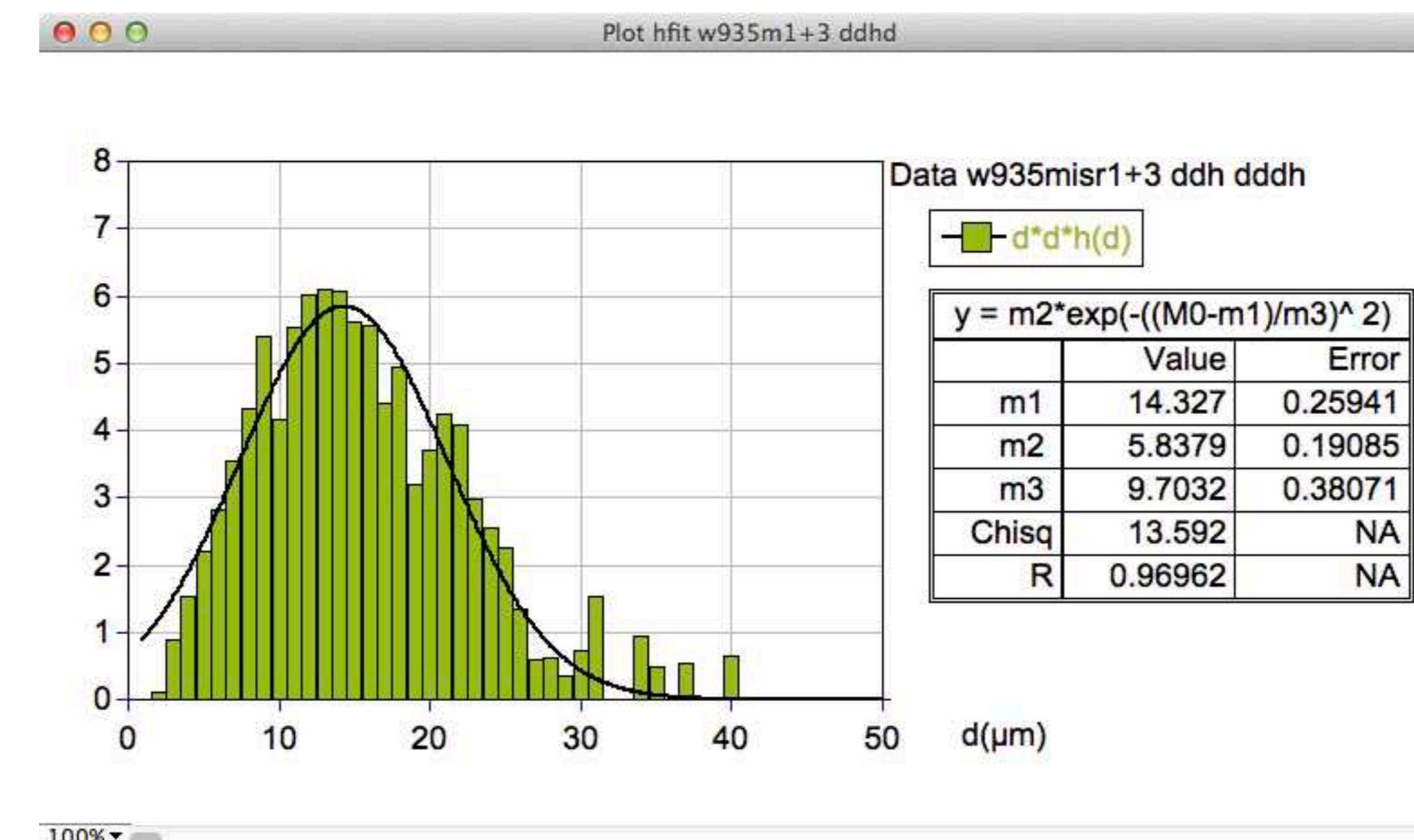
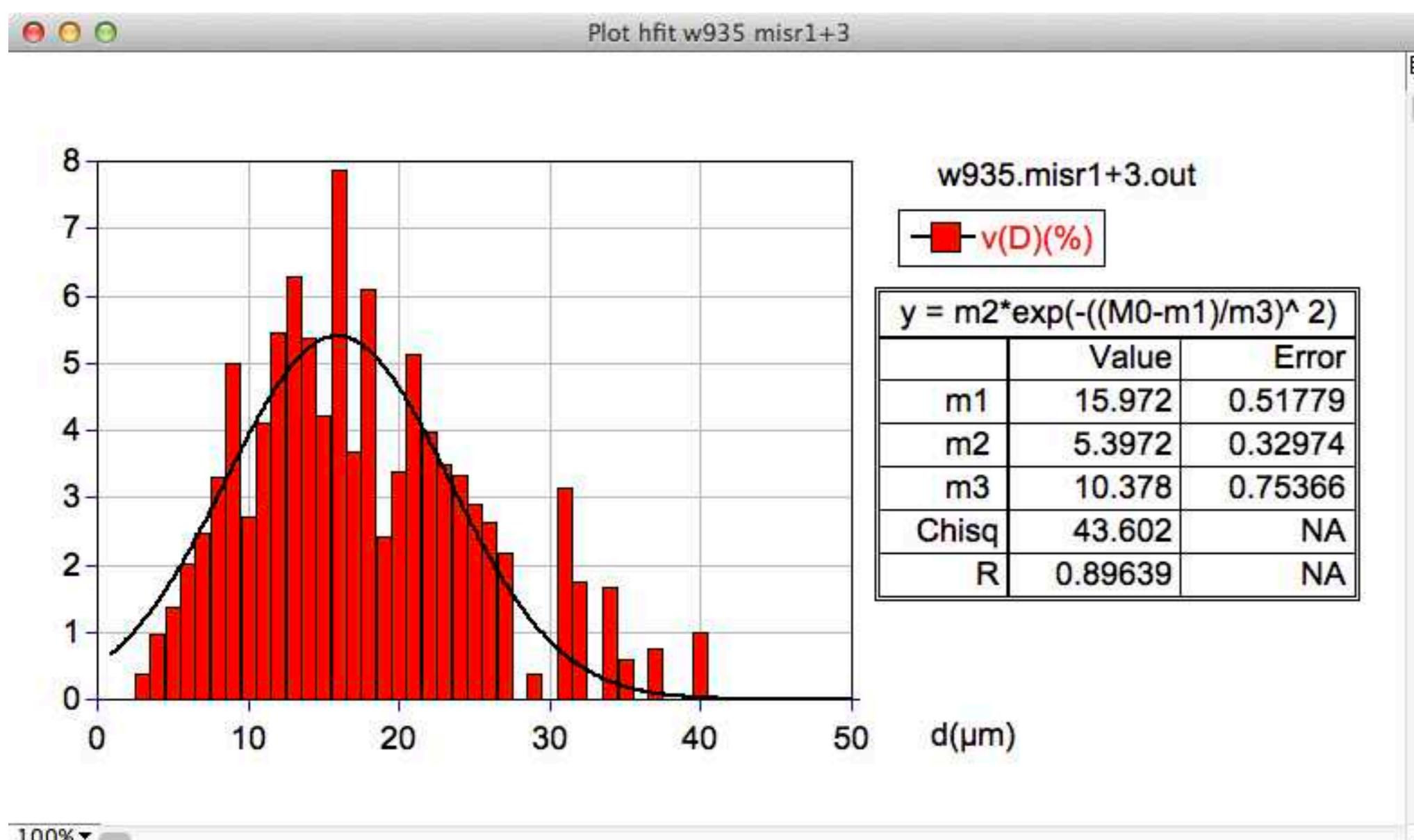
<< details >>

no access to stripstar?! ... fake it!

from 2D diameters to 3D:



find the mode:



v(D)

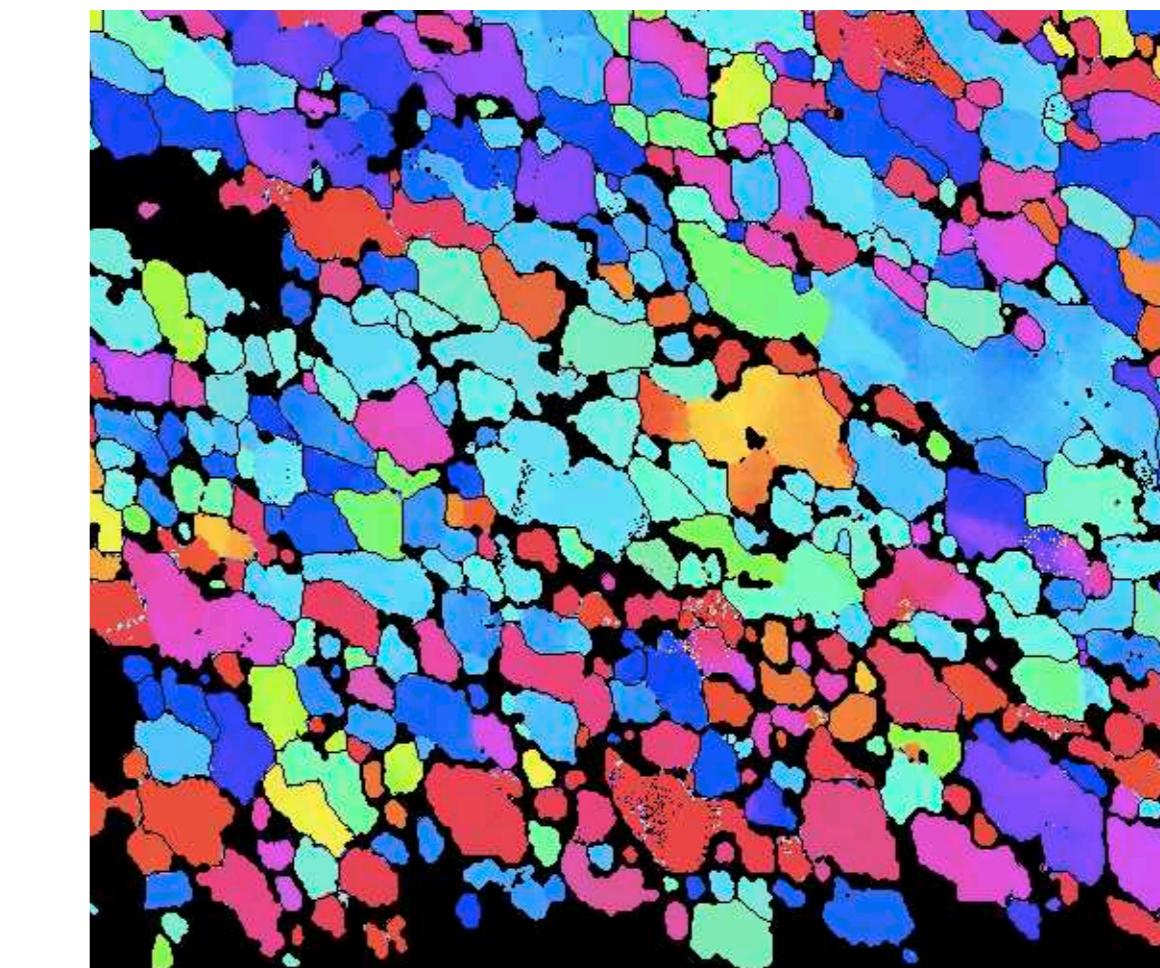
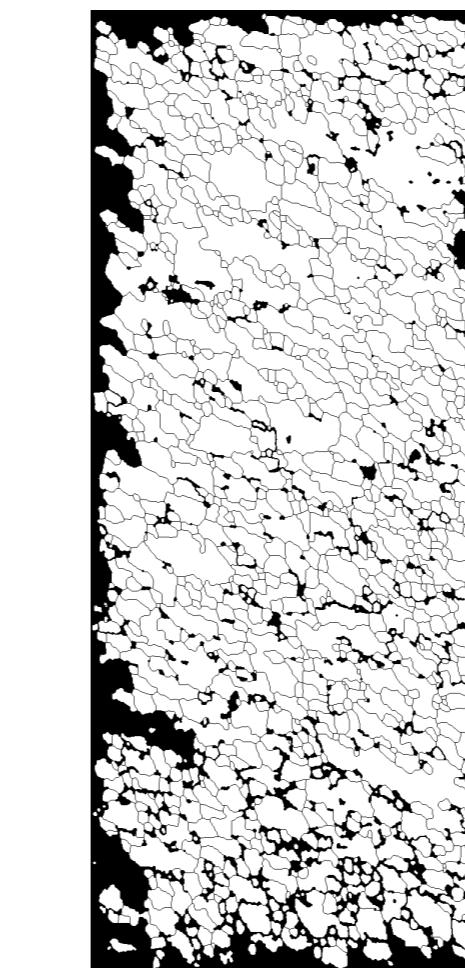
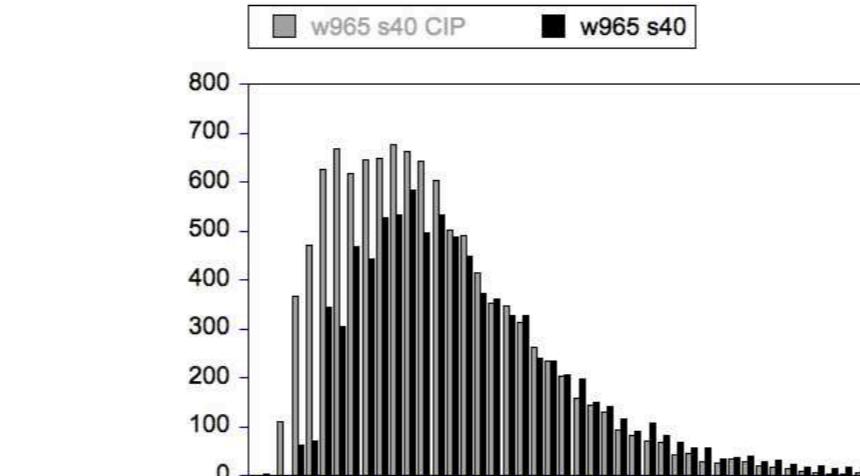
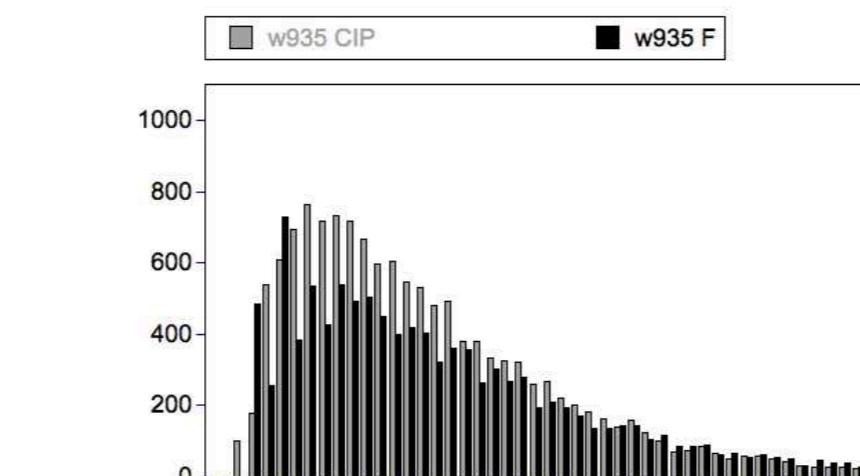
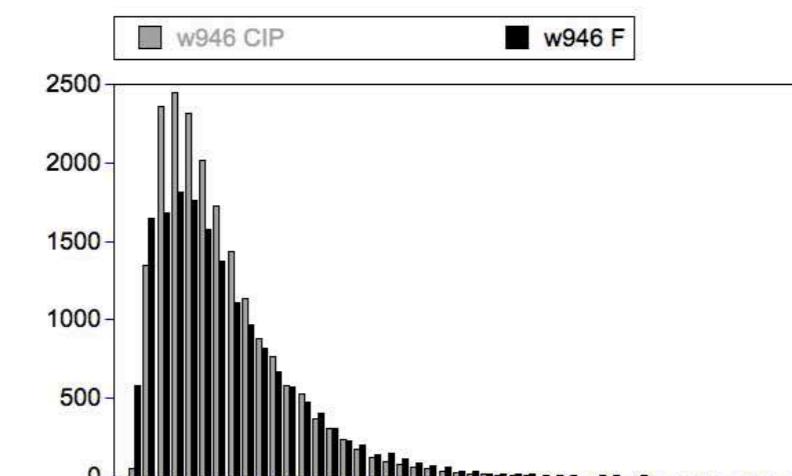
$d^2 \cdot h(d)$

$d^3 \cdot h(d)$

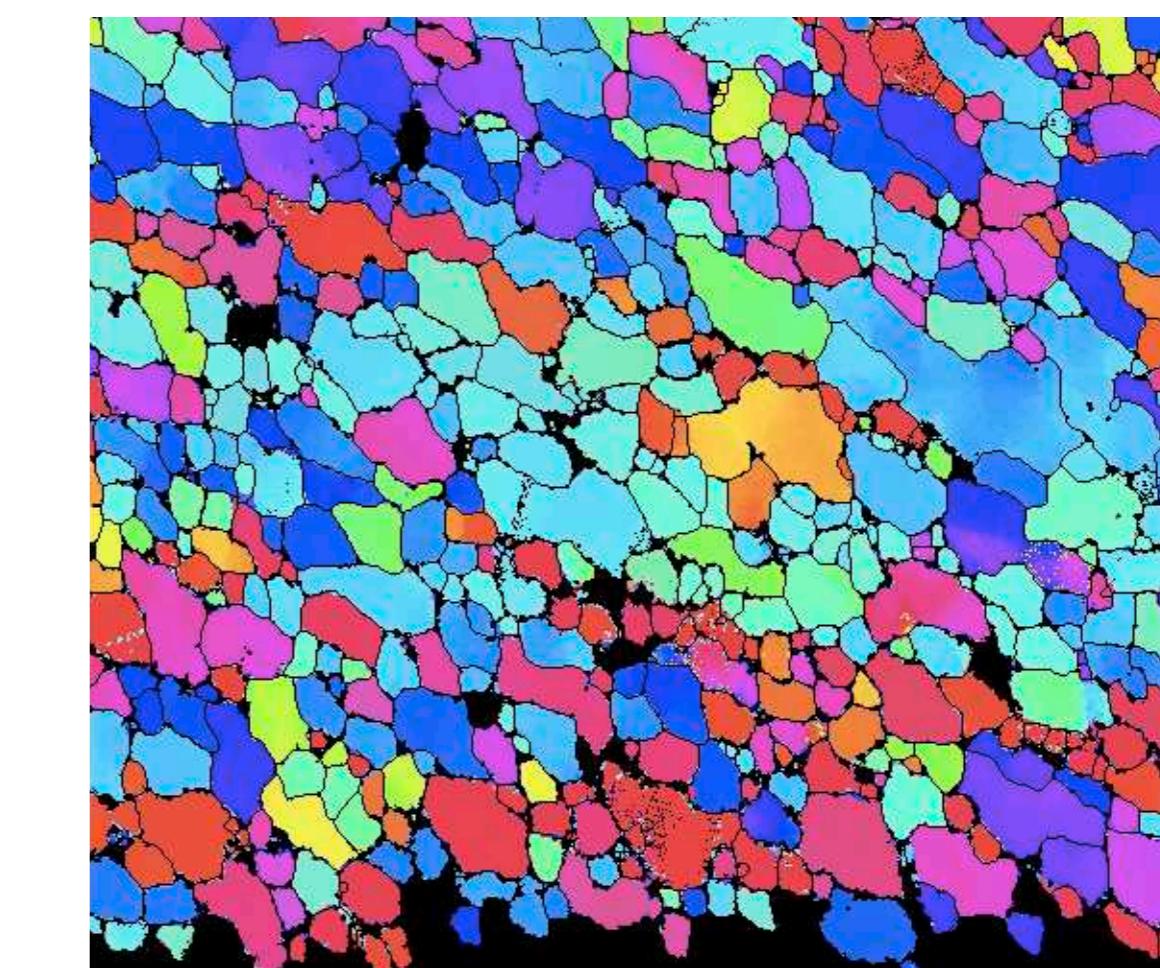
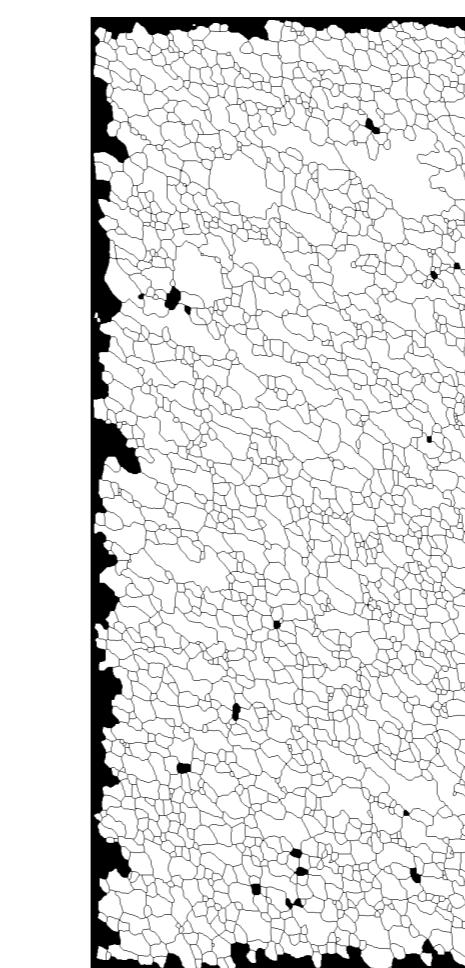
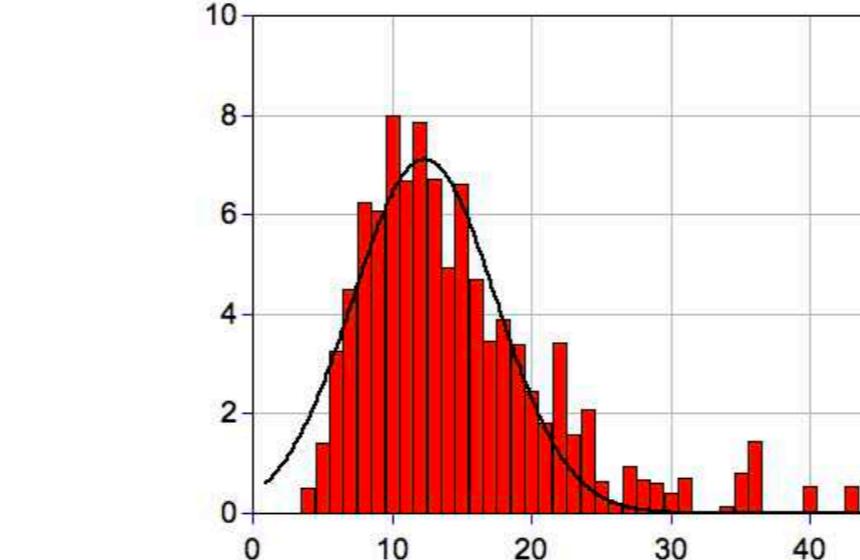
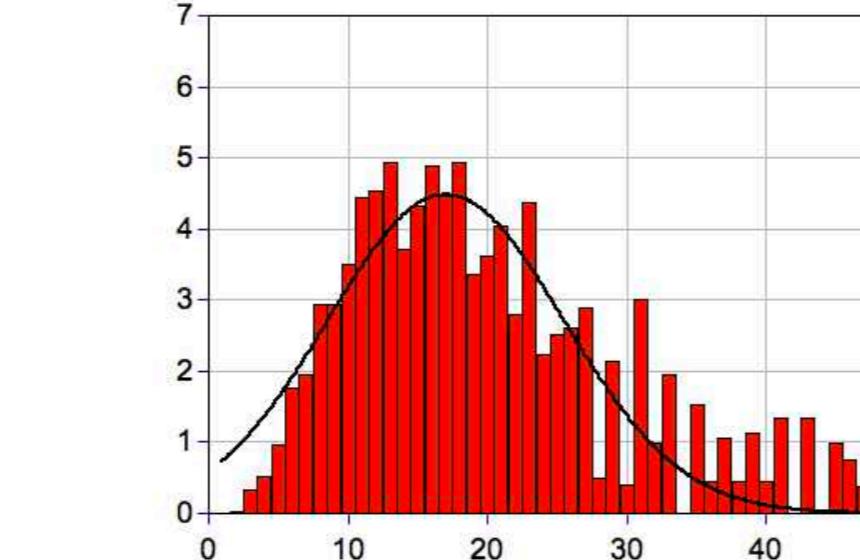
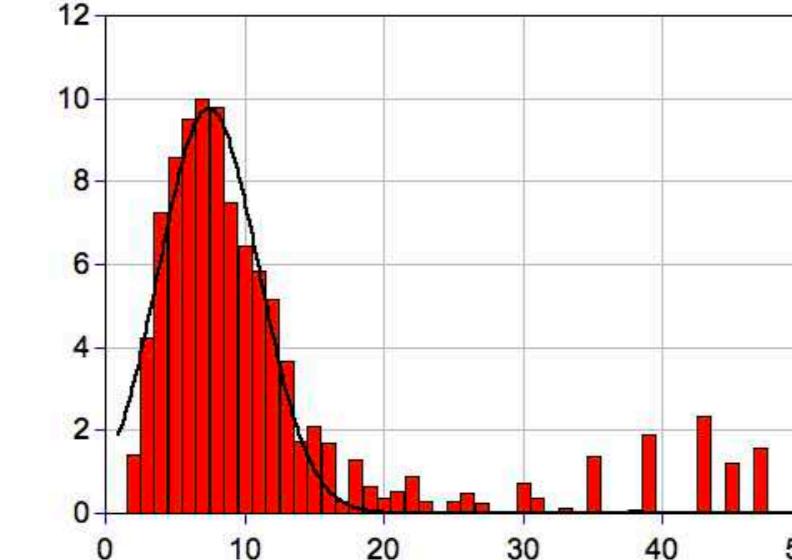
<< details >>

filled - not filled

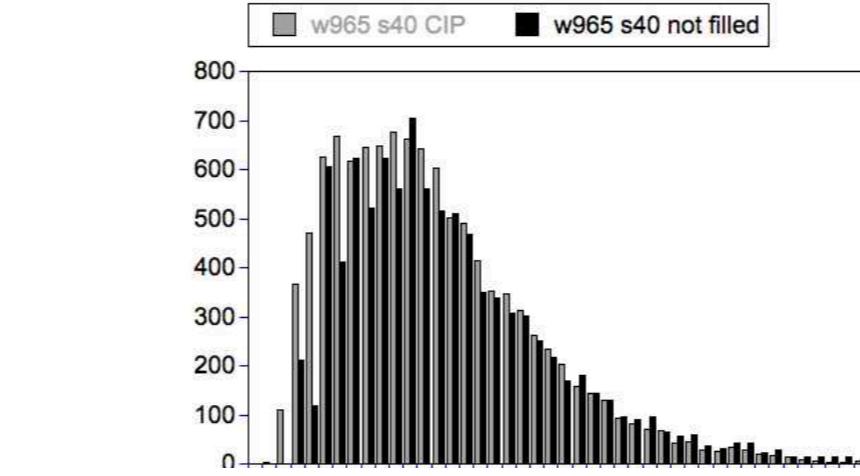
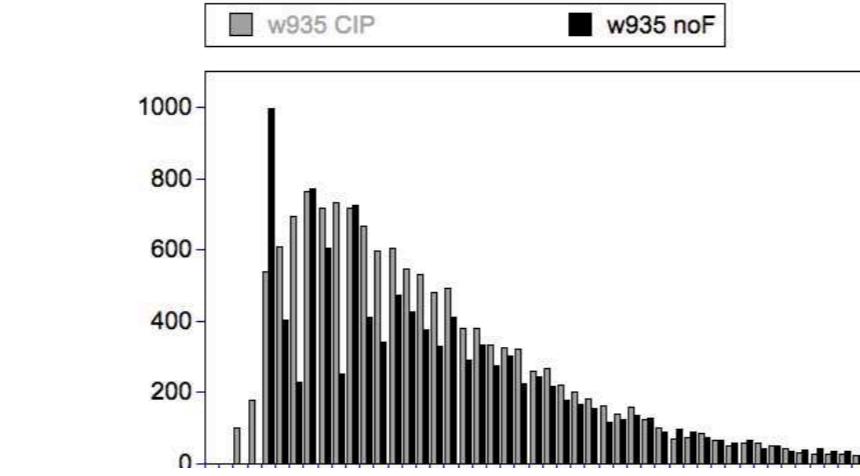
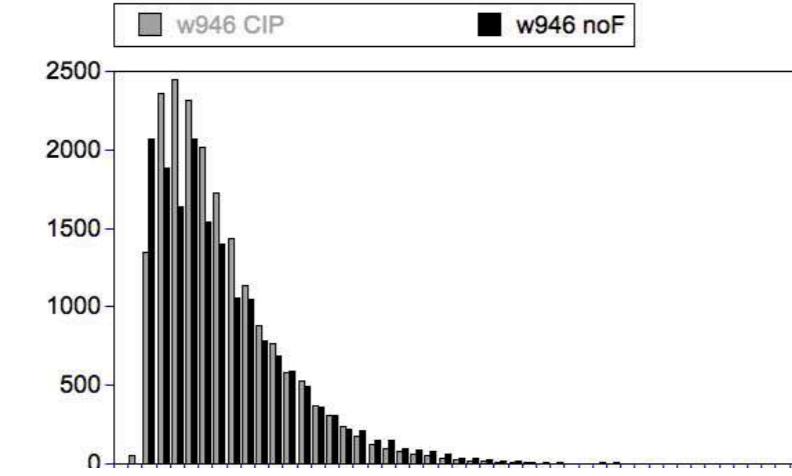
2D not filled



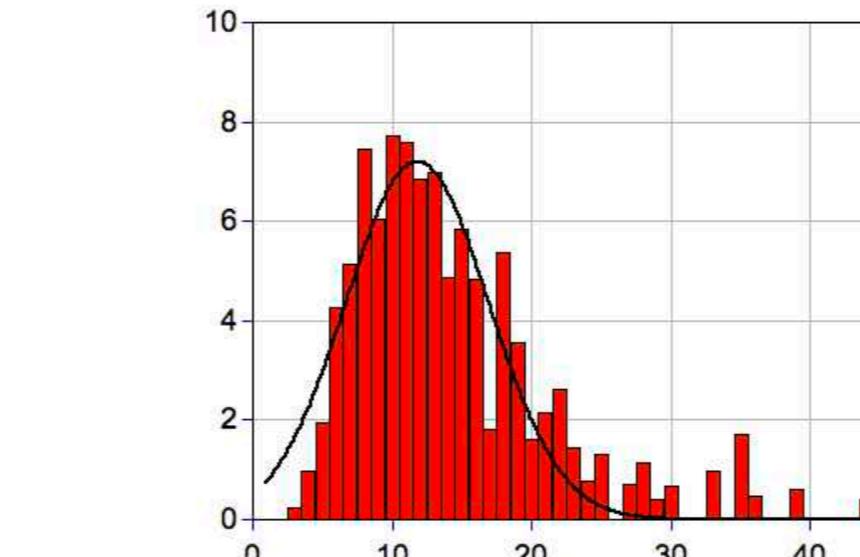
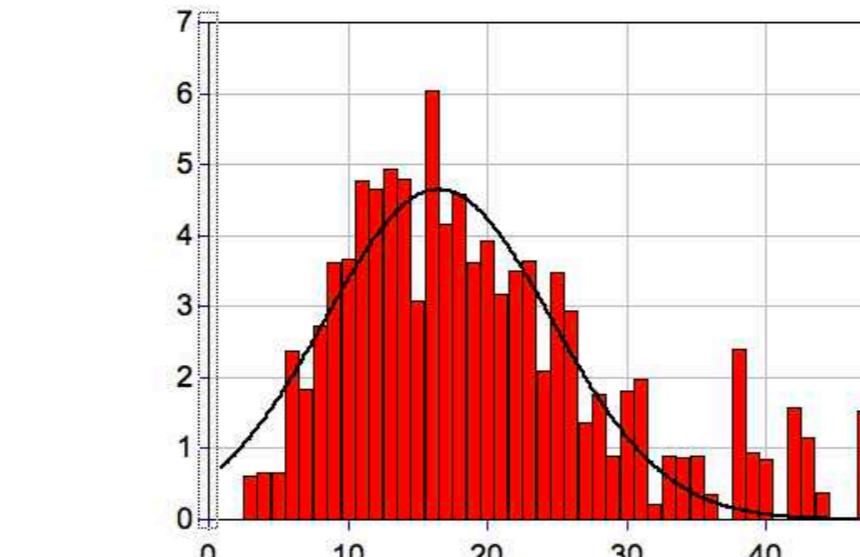
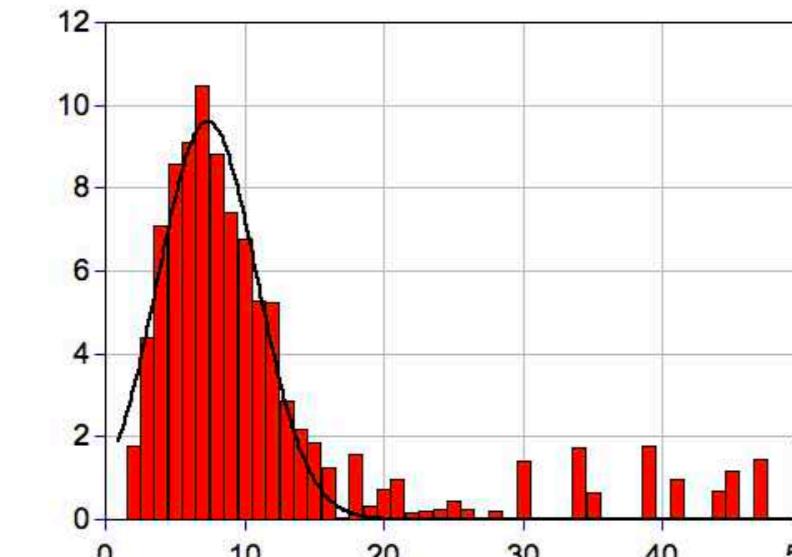
3D not filled



2D filled



3D filled

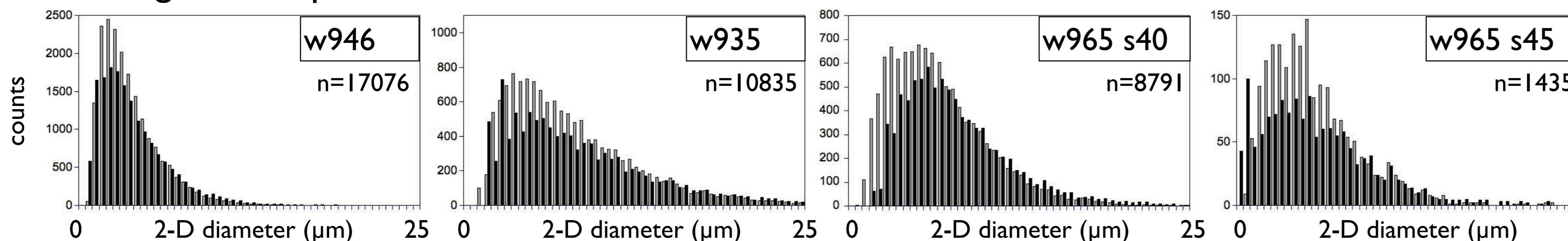


| sample | index (%) | n | mode v(D) filled | RMS(d) filled | n | mode v(D) not filled | RMS(d) not filled |
|----------|-----------|-------|------------------|---------------|-------|----------------------|-------------------|
| w946 | 98.6 | 17076 | 7.4788 | 4.9373 | 17209 | 7.3889 | 4.8918 |
| w935 | 95.6 | 10835 | 17.058 | 10.747 | 10778 | 16.532 | 10.509 |
| w965-s40 | 88.6 | 8791 | 12.363 | 8.9981 | 9645 | 11.845 | 8.3442 |

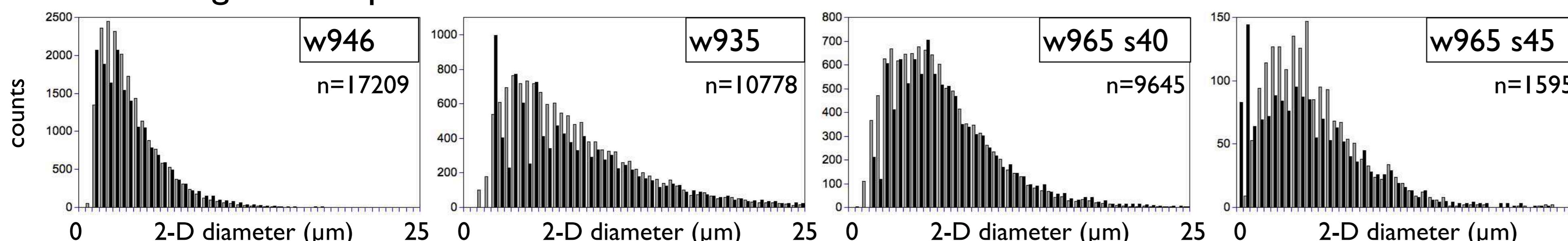
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compare segmentations

with grain completion



without grain completion



Comparison of segmentations.

Frequency distributions $h(d)$ are shown for regime 2 and 3. EBSD segmentations are plotted in black, corresponding CIP segmentation in gray.

- (a) EBSD segmentation with grain completion
- (b) EBSD segmentation without grain completion.
- (c) Table with RMS of $h(d)$ and modes of $v(D)$, where $d = 2\text{-D diameter of area equivalent circle}$, $D = 3\text{-D diameter of volume equivalent sphere}$. Subscript 'c' = with grain completion, as in (a), subscript 'nc' = without grain completion, as in (b). RMS ratio CIP/EBSDc (%) = ratio of RMS values found by CIP versus EBSDc. Mode ratio CIP/EBSDc (%) = ratio of modes found by CIP versus EBSDc.

| sample | indexing rate (%) | RMS(d) EBSDc | RMS(d) EBSDnc | RMS CIP | RMS ratio CIP/EBSDc (%) | mode v(D) EBSDc | mode v(D) EBSDnc | mode CIP | mode ratio CIP/EBSDc (%) |
|----------|-------------------|-----------------|------------------|------------|----------------------------|--------------------|---------------------|-------------|-----------------------------|
| w946 | 94.3 | 4.9373 | 4.8918 | 4.5242 | 91.6 | 7.4788 | 7.3889 | 6.5284 | 87.3 |
| w935 | 92.3 | 10.747 | 10.509 | 9.3815 | 87.3 | 17.058 | 16.532 | 14.543 | 85.3 |
| w965-s40 | 76.9 | 8.9981 | 8.3442 | 7.5841 | 84.3 | 12.363 | 11.845 | 10.964 | 88.7 |
| w965-s45 | 89.0 | 7.4375 | 6.9302 | 6.6653 | 89.6 | 11.374 | 10.925 | 10.05 | 88.4 |

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... and in case you missed it ... here is the Abstract

Geophysical Research Abstracts
Vol. 19, EGU2017-5608, 2017
EGU General Assembly 2017
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Complete grain boundaries from incomplete EBSD maps: the influence of segmentation on grain size determinations

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Grain size analyses are carried out for a number of reasons, for example, the dynamically recrystallized grain size of quartz is used to assess the flow stresses during deformation. Typically a thin section or polished surface is used. If the expected grain size is large enough ($10 \mu\text{m}$ or larger), the images can be obtained on a light microscope, if the grain size is smaller, the SEM is used. The grain boundaries are traced (the process is called segmentation and can be done manually or via image processing) and the size of the cross sectional areas (segments) is determined. From the resulting size distributions, 'the grain size' or 'average grain size', usually a mean diameter or similar, is derived.

When carrying out such grain size analyses, a number of aspects are critical for the reproducibility of the result: the resolution of the imaging equipment (light microscope or SEM), the type of images that are used for segmentation (cross polarized, partial or full orientation images, CIP versus EBSD), the segmentation procedure (algorithm) itself, the quality of the segmentation and the mathematical definition and calculation of 'the average grain size'. The quality of the segmentation depends very strongly on the criteria that are used for identifying grain boundaries (for example, angles of misorientation versus shape considerations), on pre- and post-processing (filtering) and on the quality of the recorded images (most notably on the indexing ratio).

In this contribution, we consider experimentally deformed Black Hills quartzite with dynamically re-crystallized grain sizes in the range of $2 - 15 \mu\text{m}$. We compare two basic methods of segmentations of EBSD maps (orientation based versus shape based) and explore how the choice of methods influences the result of the grain size analysis. We also compare different measures for grain size (mean versus mode versus RMS, and 2D versus 3D) in order to determine which of the definitions of 'average grain size' yields the most stable results.

EBSM data acquisition, image processing and segmentation

| I | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
|-------------------------------|-----------|--------------|--------------------|---------------|---------------|---------|-------|------------|------------|--------------------|----------|--------------|---------|----------------|--------------------|--------------|
| # | Sample | Voltage (kV) | Probe current (nA) | Pressure (Pa) | Aperture (μm) | WD (mm) | Magn. | Speed (Hz) | Time (h:m) | Reflectors / Bands | Mean MAD | Hough resol. | Binning | Step size (μm) | Map size (μm · μm) | Hit rate (%) |
| undeformed material: | | | | | | | | | | | | | | | | |
| | BHQ | 20 | 5.3 | 35 | 120 | 9.48 | 200x | 40.5 | 9:19 | 48 / 9 | 0.58 | 120 | 4x4 | 1.0 | 1388 · 980 | 91.4 |
| scanned sites of experiments: | | | | | | | | | | | | | | | | |
| 1a | w940 | 20 | n.a. | 2 | 120 | 14.5 | 250x | 22.6 | 17:50 | 75 / 9 | 0.89 | 70 | 2x2 | 0.5 | 500 · 725 | 44.1 |
| 1b | w1092 | 20 | n.a. | 28 | 120 | 14.47 | 250x | 22.8 | 18:45 | 75 / 10 | 0.90 | 110 | 2x2 | 0.5 | 550 · 700 | 92.8 |
| 1b | w1092-s30 | 20 | n.a. | n.a. | n.a. | 14.7 | n.a. | 11.2 | 10:48 | 75 / 9 | 0.81 | 70 | 2x2 | 0.5 | 241.5 · 452 | 77.3 |
| 2a | w1086 | 20 | 3.0 | 20 | 120 | 14.6 | 150x | 22.6 | 5:54 | 75 / 9 | 0.90 | 70 | 2x2 | 0.5 | 600 · 200 | 72.0 |
| 2b | w946 | 20 | n.a. | 28 | 120 | 13.49 | 300x | 22.8 | 18:16 | 75 / 10 | 0.62 | 110 | 2x2 | 0.5 | 750 · 485 | 94.3 |
| 3a | w1010-s34 | 20 | 9.0 | 25 | 120 | 14.3 | 200x | 40.3 | 3:02 | 75 / 9 | 0.78 | 70 | 4x4 | 1.0 | 430 · 980 | 82.1 |
| 3a | w1010-s36 | 20 | 9.0 | 25 | 120 | 14.3 | 200x | 11.4 | 2:51 | 75 / 9 | 0.84 | 70 | 2x2 | 1.0 | 500 · 830 | 78.5 |
| 3b | w935 | 20 | n.a. | 28 | 120 | 13.35 | 200x | 22.8 | 15:58 | 75 / 10 | 0.57 | 110 | 2x2 | 0.9988 | 1275.5 · 1025.8 | 93.1 |
| 3b | w965-s40 | 20 | 6.0 | 25 | 120 | 15.0 | 150x | 40.3 | 14:28 | 75 / 9 | 0.82 | 70 | 4x4 | 1.0 | 840 · 700 | 76.9 |
| 3b | w965-s45 | 20 | 3.0 | 20 | 120 | 148 | 250x | 22.6 | 14:00 | 75 / 10 | 0.75 | 70 | 2x2 | 0.25 | 180 · 400 | 89.0 |

| I | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
|----|-----------|--------|-------------------|------------------|------------------|----------------|-------------|-------|-----------------|-------------------------|----------------|
| # | Map | Source | Cropped size (px) | Hit rate raw (%) | Hit rate deN (%) | Step size (μm) | Images used | Magn. | Pixel size (μm) | Procedure | Definition (°) |
| | BHQ | EBSD | 1388 · 980 | 91.4 | 94.5 | 1.0 | 8 misors | 1 | 1 | LGB interactive | n.a. |
| | bhq 2.5x | CIP | 1388 · 1040 | - | - | 2.439 | nopol | 1 | 2.439 | visual boundaries | n.a. |
| 1a | w940 | EBSD | 1000 · 500 | 86.5 | 95.6 | 0.50 | 8 misors | 2 | 0.25 | euoz-th25-ititji-x-ly-1 | 1.2 |
| 1b | w1092 | EBSD | 1100 · 1400 | 76.0 | 89.8 | 0.50 | 8 misors | 2 | 0.25 | eozi-th50mjtji | 2.5 |
| 1b | w1092-s30 | EBSD | 483 · 904 | 77.3 | 92.9 | 0.50 | 8 misors | 2 | 0.25 | eozi-th50mjtji | 2.5 |
| 2a | w1086 | EBSD | 1200 · 400 | 72.0 | 81.0 | 0.50 | 8 misors | 2 | 0.25 | eozi-th25-er5-mmmjtji | 1.2 |
| 2b | w946 | EBSD | 1500 · 970 | 94.3 | 98.6 | 0.50 | 8 misors | 2 | 0.25 | eozi-th50itji | 2.5 |
| 3a | w1010-s34 | EBSD | 450 · 980 | 82.1 | 91.2 | 1.00 | 8 misors | 2 | 0.50 | eozi-th50i-tjtji | 2.5 |
| 3a | w1010-s36 | EBSD | 500 · 830 | 78.5 | 90.0 | 1.00 | 8 misors | 2 | 0.50 | eozi-th50i-tjtji | 2.5 |
| 3b | w935 | EBSD | 1277 · 1027 | 92.3 | 95.6 | 0.9988 | 8 misors | 2 | 0.4994 | eozi-th32i-e5dH-mjtji | 1.5 |
| 3b | w965-s40 | EBSD | 840 · 700 | 76.9 | 88.6 | 1.00 | 8 misors | 4 | 0.25 | ueuozi-th50er5-tjtji | 2.5 |
| 3b | w965-s45 | EBSD | 720 · 1600 | 89.0 | 94.8 | 0.25 | 8 misors | 1 | 0.25 | eozi+m-th40-e5dG-mjtji | 2.0 |

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Grain size measurements

| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|--|------------------|-----------|--------------------|----------------|-----------------|-----------------|--------|
| Map | Number of grains | Mode v(D) | Standard deviation | $\mu + \sigma$ | $\mu + 2\sigma$ | $\mu + 3\sigma$ | RMS(d) |
| undeformed Black Hills Quartzite | | | | | | | |
| BHQ undef. EBSD | 216 | 104.1200 | 5.3856 | 109.51 | 114.89 | 120.28 | 77.214 |
| BHQ undef. CIP | 1146 | 103.9600 | 13.847 | 117.81 | 131.65 | 145.50 | 89.964 |
| (a) all maps | | | | | | | |
| Ia-w940 | 5914 | 5.2979 | 1.9958 | 7.2937 | 9.2895 | 11.29 | 4.1186 |
| Ib-w1092 | 34115 | 4.0942 | 1.4439 | 5.5381 | 6.9820 | 8.43 | 3.4025 |
| Ib-w1092-s30 | 9871 | 4.0790 | 1.4839 | 5.5629 | 7.0467 | 8.53 | 3.3308 |
| 2a-w1086 | 4377 | 5.7705 | 2.1522 | 7.9227 | 10.075 | 12.23 | 4.9579 |
| 2b-w946 | 19279 | 6.5284 | 2.9552 | 9.4836 | 12.439 | 15.39 | 4.5242 |
| 3a-w1010-s34 | 6441 | 9.0813 | 3.4139 | 12.495 | 15.909 | 19.32 | 7.9589 |
| 3a-w1010-s36 | 5792 | 9.2756 | 3.4170 | 12.693 | 16.110 | 19.53 | 8.3934 |
| 3b-w935 | 13354 | 14.5430 | 6.5298 | 21.073 | 27.603 | 34.13 | 9.3815 |
| 3b-w965-s40 | 10910 | 10.9640 | 4.3534 | 15.317 | 19.671 | 24.02 | 7.5841 |
| 3b-w965-s45 | 1860 | 10.0500 | 4.3044 | 14.354 | 18.659 | 22.96 | 6.6653 |
| (b) dependence on grain kernel average misorientation (gKAM) | | | | | | | |
| Ib-w1092 high gKAM | 19391 | 3.9213 | 1.3561 | 5.2774 | 6.6335 | 7.99 | 3.2697 |
| Ib-w1092 low gKAM | 14725 | 4.2960 | 1.5167 | 5.8127 | 7.3295 | 8.85 | 3.5699 |
| 2b-w946 high gKAM | 13406 | 5.6628 | 2.4508 | 8.1136 | 10.564 | 13.02 | 4.0418 |
| 2b-w946 low gKAM | 6396 | 7.7984 | 3.1009 | 10.899 | 14.000 | 17.10 | 5.4014 |
| 3b-w935 high gKAM | 7898 | 13.0990 | 5.8398 | 18.939 | 24.779 | 30.62 | 8.6666 |
| 3b-w935 low gKAM | 6220 | 16.2140 | 7.1071 | 23.321 | 30.428 | 37.54 | 10.267 |
| (c) texture dependence | | | | | | | |
| Ib-w1092 all (center strip) | 25553 | 4.2660 | 1.4415 | 5.7075 | 7.1490 | 8.59 | 3.4041 |
| Ib-w1092 B-domain | 11647 | 4.6881 | 1.8084 | 6.4965 | 8.3048 | 10.11 | 3.4741 |
| Ib-w1092 Y-domain | 2289 | 4.1495 | 1.2075 | 5.3570 | 6.5646 | 7.77 | 3.2928 |
| 2b-w946 all | 19280 | 6.5776 | 2.9357 | 9.5133 | 12.449 | 15.38 | 4.5241 |
| 2b-w946 B-domain | 7425 | 7.2038 | 3.3556 | 10.559 | 13.915 | 17.27 | 4.7579 |
| 2b-w946 Y-domain | 5634 | 6.5537 | 2.8060 | 9.3597 | 12.166 | 14.97 | 4.4397 |
| 3b-w965 all | 10910 | 11.0140 | 4.3210 | 15.335 | 19.656 | 23.98 | 7.5828 |
| 3b-w965 B-domain | 2203 | 11.5460 | 4.8128 | 16.359 | 21.172 | 25.98 | 7.8153 |
| 3b-w965 Y-domain | 7385 | 11.0500 | 4.2983 | 15.348 | 19.647 | 23.94 | 7.6113 |
| 3b-w935 all | 13359 | 14.6840 | 6.8181 | 21.502 | 28.320 | 35.14 | 9.3800 |
| 3b-w935 B-domain | 2817 | 14.1530 | 6.8712 | 21.024 | 27.895 | 34.77 | 9.1574 |
| 3b-w935 Y-domain | 7702 | 15.972 | 7.0684 | 22.413 | 29.482 | 36.55 | 9.5594 |

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